

## Wigranit Kombifüller weiss S 7850

### Product description

Very well filling combi filler; after thorough drying easy to sand and with good adherence characteristics – also on difficult surfaces.

### Range of application

Zweihorn Wigranit Kombi-Füller is used as a primer on wood and wood materials, e.g. particle boards with primer foil, solid and veneered woods, MDF boards.

### Surfaces

All woods or wood materials for which a "Surfacing" with a white product is desired or appropriate. MDF boards must first be insulated with Zweihorn PUR Isoliergrund for MDF boards S 8020 in a mixing ratio of 5:1 with Zweihorn Härter for Isoliergrund S 8888. After drying slightly sand with 220 sanding paper.

### Preparation

Sand and dust well

### Hardener

Hardener: PUR-Härter 5085

Mixing ratio: 10:1 (varnish/hardener) Pot life: approx. 24 hours, at 20 °C.

### Thinner

Zweihorn PUR-Verdünner S 9004.

### Application

Shake or stir well before use.

### Application methods

	High pressure	Spraying	
		Low pressure	Airless
Spray pressure (bar)	3	HVLP	110-130
Nozzle size (mm)	2 - 2,5	1,9 - 2,2	0,33-0,38
Dilution (%)		if required 10-20%	
Processing viscosity DIN-4 mm (sec.)	~22 sec	~22 sec	~28-30 sec
Coverage per application (g/m <sup>2</sup> )		approx.120-150	
Yield without spray loss (m <sup>2</sup> /l)		approx. 4-7m <sup>2</sup>	

### Drying time (at room temperature 20°C)

dust-dry	touch-dry	sandable
10 Min.	1 h	approx.2 h

### Aftertreatment

After a drying time of 2 – 6 hours and an in-between sanding, further process with Zweihorn WIG/Farbtön or other suitable pigmented varnishes. Effect varnishes such as pearl gloss or metallic are also possible.

## **Product data**

Batch sizes	3 kg, 10 kg, 30 kg
Viscosity at delivery DIN – 4 mm	65 seconds
Shelf life in unopened original batches	2 years

## **Special notes**

Protect PUR-Härter against moisture. Opened containers must be immediately closed tightly.

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