



Export Catalogue 2010/2011

for all HOPPE door- and window handles ...



Contents





General Information

Page 5

Hardware solutions for interior doors



Interior door handles Page 59



HCS® Page 199

Hardware solutions for exterior/entrance doors



Pull-handles Page 235

Complementary products	Page 261
Accessories	Page 269
Presentation Systems	Page 277

Appendix

Page 285

3

The latest from the Handle of Excellence



Page	3

New layout of the product range

Information about the three new product lines	12
The duravert® product line	64
The dura plus ® product line	120
The dura norm ® product line	190



Product innovations

The HOPPE quick-fit connection	30
SecuSignal®	48



Trusted technology in new products



Three new product lines

Acapulco Series (M1558)	66
Marseille Series (E1138)	149
Stockholm Series (E1140)	161





Contents General Information



Organisation of the catalogue

Page 9



Materials and their maintenance

Page 16



Fixing systems

Page 26



Explanation of symbols

Page 10



Resista®

Page 17



Profile door and security escutcheons

Page 27



Layout of tables

Page 10



Operational guarantee

Page 18



Profile door handles

Page 28



The product lines

Page 12



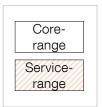
European and national standardisation for hardware

Page 20



Uniform screw hole distance

Seite 29



Product-range features

Page 14



Explanation of DIN 107 (left/right)

Page 22



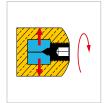
Sets for interior doors

Page 30



Technical standards at HOPPE

Page 15



How to recognise a HOPPE product

Page 24



HCS®

Page 32





Sets for sliding doors

Page 36



Beneficial Performance

Page 56



Fire-resistant door sets

Page 40



Emergency panic and exit devices

Page 42



Window handles

Page 48



Reference buildings worldwide

Page 52



The HOPPE Group Profile

Page 54



Organisation of the catalogue

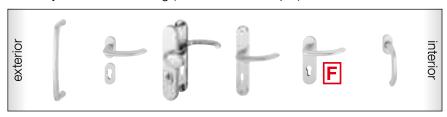


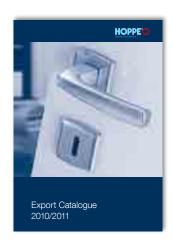
How to use this catalogue?

With the help of the information below, you'll see how the catalogue is organised.

1. According to product groups:

In the first level of classification, the register, the Catalogue is listed according to product groups for exterior doors, profile doors, interior doors, fire doors, lift/sliding doors and French doors as well as windows – in other words from the exterior to the interior. The Complementary products, Accessoires and Presentation Systems are following (see also index on p.3).





2. According to product lines:

In its second level of classification, the catalogue is divided into the three product lines and the product areas which cover all product lines, for example, the supplementary programme or the mounting accessories (see also index on p.3).







duraplus® product line



 $\text{dura} \textbf{norm}^{\text{\tiny{\textcircled{\tiny{\$}}}}} \text{ product line}$

3. According to series names:

In the third level of classification, the subdivision within product-lines, the products are listed alphabetically by series name. Products not assigned to any series follow after the series, as for example pull handles, security sets and knobs or pads on backplate etc.



Athinai Bergen





Brisbane

Capri ...

3. According to materials:

If a series is available in several materials, then the material will be listed in the following order: aluminium, bronze, stainless steel, nylon, brass and wrought iron. For example: the Verona series comes in three materials, aluminium, stainless steel and brass.



Verona in aluminium



Verona in stainless steel



Verona in brass

Explanation of symbols and layout of tables

Symbol key:



Door thickness (in mm)



Spindle size (in mm)



Fire-resistant door set (for further information see p. 36)



Fire-resistant set for emergency exits according to DIN EN 179 (for further information see p. 38)



RAL-tested products



DIN-tested products



PIV-tested products



Core-range (for further information see p. 12)



Service-range (for further information see p. 12)

- German institute for quality assurance and marking
- German industrial standard

How are the tables set out?

Explanation using the example of a page with a brass interior door set from the duraplus® product line:

Series names -

The series name is determined by the design of the lever, regardless of material. So, for example, all products used in conjunction with a particular lever have the same name, whether the material of the handle be aluminium, stainless steel or brass. The names themselves are well-known towns, the spelling of which is determined by the language of the appropriate country.

Design number-

The design number serves as a further subdivision and search criterion. In the case of interior doors, the first number stands for the handle and the second for the backplate (or the rose). The letter in front of the number shows the material (in this example M for Messing, which is brass in English. Remember there is no letter in the case of aluminium). With security hardware, the design number always begins with the number of the knob.

Stopwatch -

Specification

of the product.

This symbol means the products have the HOPPE quick-fit connection (for further information see p. 34, "Sets for interior doors).

This text briefly outlines the area of application

Cannes (Brass)



M1545/23K/23KS

Article description

Article description Set with wood screws

HOPPE brass lever set on rose with escutched (category of use: grade 3). Rose and escur cassette (RFL-R/L) and HOPPE quick-fit co Design by Giugiaro Design.

Product illustration

With interior door sets, a door handle half set is always shown.

With security sets, a knob (pad) / lever set is always shown.



Set with wood screws 56-76 8 40-44

56-76

40-44

This column lists the various types of products available in this design (with this lever shape and this backplate).

show and describe the door handle on the right-hand side of the page, you'll find a picture of a privacy set and a knob (pad) / lever set on the right-hand side of the page.

As the tables with interior door sets always

Door thickness

The exact measurement of door thickness is given in mm in this column (see more information on p. 13, "Technical Standards at HOPPE").

Drawing

Illustrated is the set as shown and described accordingly.

Product lines

This is where the product line duravert®, duraplus® or duranorm® is indicated (for further information see p. 10, "The product

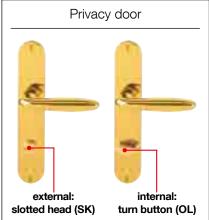


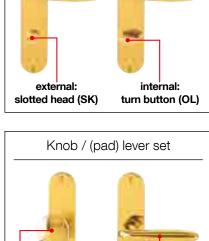
dura**plus**®

You'll find a Product overview, colour-cha



Examples





You'll find further information about the knob / (pad) lever sets on pp. 20 and 21.

Internal

with handle

External

with knob

Core range

The white fields in the table indicate products in the core-range (for further information see p. 12, "Product-range features").

Packing unit

This shows how many products can be packed into one folding box.

Outer cartons

This column shows how many products can be packed into an outer carton (transport packaging).

on for interior doors. Cannes Series. Fested to DIN EN 1906 cheon with nylon base, oose lever with not handed spring innection (solid spindle), conceated fixing with wood screws.

Finish

for finish chart).

guarantee.

For space reasons, only the abbreviation of

the finish key is given (see inside of cover-flap

The letter R in the finish number means the handle comes with the Resista® surface

F41-R	F49-R ♦	F71	F72	P.U.	O.C.
Article no.	Article no.	Article no.	Article no.	JP.U.	0.0.
2822227	2822235	2822180	2822198	1	10
2822307	2822315	2822260	2822286	1	10
2822411	2822446	2822374	2822391	1	10
2825532	2825541	2825508	2825516	1	10

	F73	F77-R		P.U.	O.C.
	Article no.	Article no.		r.0.	0.0.
	2822201	2822251		1	10
I					
	2822294	2822331		1	10
	2822403	2822454		1	10
	2825524	2825559		1	10

rt and product range features at the back of the catalogue.

The Resista® guarantee applies to finish key.

Resista®

Service range

The red-shaded fields indicate products in the service-range (for further information see p. 12, "Product-range features").

Text below chart

This text gives additional information about the set as well as cross-references to products.

Keyhole/distance

Precise measurements are given here (for further information see p. 13, "Technical standards at HOPPE").

Spindle size

The exact size of the spindle used in the handle (or in the turn button of a privacy set) is given here in mm (for further information see p. 13, "Technical standards at HOPPE").

Footer text

Indicates 3 important sections

Abbreviations:

= Spring-loaded

RFL = Spring casette

= Outside fixed, inside not flanged

F/D = Fixed/movable

F/FD = Outside fixed, inside fixed/movable

FDW = Spindle type



The product lines

The new way to the Handle of Excellence

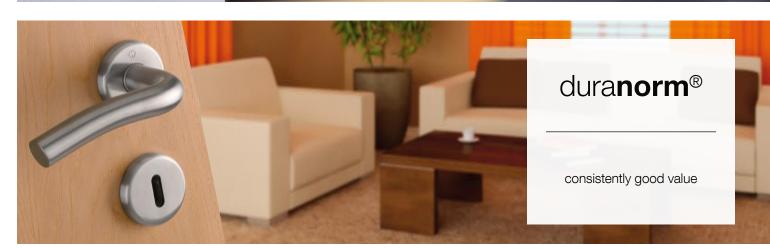
With the publication of this catalogue, for the first time HOPPE is dividing its product range into three clearly separate lines based on the customers' different requirements in price and perception of value. The purpose behind this is to enable you, our partners, to get a better overview of our product range and to make it easier for you to find the right handle of excellence.

Whatever the differences in technology, design, packaging and pricing, all three product lines have one thing in common: the proverbial HOPPE quality.

Product lines









Product range

Packaging (examples)

Technology and Security Classes (ES)

Guarantees

Service range

DIY range

(by order only)



- Security handles ES1-3 (SK2-4)
- Interior door handles with HOPPE quick-fit connection and spring cassette technology
- Window handles within existing requirements, RAL and market standards, with Secu100® + Secustik®, Secu100® and Secustik® technology





... on selected finishes

Core range

Service range

DIY range





- Security handles ES0-3 (SK1-4)
- Selected interior door handles with HOPPE quick-fit connection and spring cassette technology
- Window handles within existing requirements, RAL and market standards, selected products with Secu100® + Secustik®, Secu100® and Secustik® technology





... on selected finishes

Core range

DIY range

(by order only)





- Security handles ES0 (SK1)
- Interior door handles with HOPPE profile spindle
- Window handles below existing requirements and market standards, no RAI



Product range features

Product ranges

and price-positioning

Delivery times

(from date of order until dispatch from HOPPE)

and pack-units



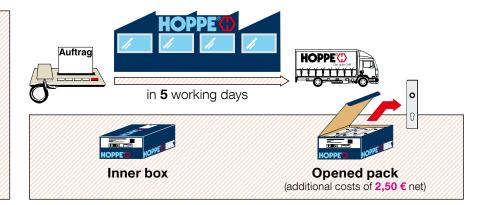
Gross prices less rebate



Service range

Gross prices less rebate

(**NB:** different rebate from core-range)



Technical standards at HOPPE



Types of keyhole and distances

Sets supplied by HOPPE come with the following technical specification, unless ordered otherwise.

Sets for				Keyho	le	Distance	Lugs Ø
Profile doors	PF	57-62 and 67-72 mm	8 mm		PZ (profile cylinder)	centre of lock follower 92 mm centre of profile cylinder hole	-
Entrance doors		67-72 mm	10 mm		PZ (profile cylinder)	centre of lock follower 92 mm centre of profile cylinder hole	-
Corridor doors	1	37-42 mm	8 mm		PZ (profile cylinder)	centre of lock follower 72 mm centre of profile cylinder hole	-
					BB (standard keyhole)	centre of lock follower 72 mm centre of keyhole	-
Interior doors	++	37-42 mm	8 mm		OB (oval standard keyhole)	centre of lock follower 72 mm centre of keyhole	-
	11				PZ (profile cylinder)	centre of lock follower 72 mm centre of profile cylinder hole	-
5.		37-42	8/8		SK/OL (external: slotted head/ internal: turn button)	centre of lock follower 78 mm centre of privacy spindle	-
Privacy doors		mm	mm		RW-SK/OL (external: red-white- plate indicator/ internal: turn button)	centre of lock follower 78 mm centre of privacy spindle	-
Fire doors	1 +	40-65 and 45-65 mm	9 mm		PZ (profile cylinder)	centre of lock follower 72 mm centre of profile cylinder hole	-
Lift/slide door sets		65-75 and 70-75 mm	10 mm		PZ (profile cylinder)	centre of lock follower 69 mm centre of profile cylinder hole	-
Balcony/ Window door handles	F	63-68 mm	7 mm		PZ (profile cylinder)	-	10 and 12 mm
Windows		-	7 mm		-	-	10 mm

Materials and their maintenance



HOPPE brand fittings are manufactured using high quality, corrosion-resistant primary alloys. The surface of HOPPE Aluminium fittings is protected by either anodising or powder coating. The protective film developed through the anodising process makes the products resistant to environmental influences such as sweat, humidity and light mechanical action. Aluminium fittings do not need any special maintenance as dirt can be removed with a damp cloth. In powder coating, powder paint is applied to the aluminium surface by means of an electrostatic process. It is then heated to a temperature of 150°- 200° causing the paint particles to melt to a film of paint. There is no known risk to health in aluminium hardware. No special care is needed for aluminium as the oxide layer protects it. Dirt can easily be removed by a damp cloth.



Stainless steel:

HOPPE brand fittings are manufactured from chrome-nickel-steel. As it is environmentally-friendly, harmless and easy to maintain it is also used in the production of kitchen utensils and food industry. Stainless steel is corrosion (rust)-resistant because the alloy components, chromium and nickel, develop an invisible protective film. If stainless steel fittings show signs of rust, they are caused by rust particles naturally present in the atmosphere. Traces of dirt and grease can be removed with a household detergent suitable for stainless steel

Stainless steel fittings are also available with the **HOPPE Resista® surface- guarantee** (see page 17).





Nylon:

HOPPE brand fittings are manufactured using high quality polyamide which keeps its positive properties: antistatic quality, resistance to weathering, chemicals and wear and tear despite adverse atmospheric influences. HOPPE nylon products are additionally resistant to UV-rays. Soiling can be removed with water and/ or conventional cleaners.





Brass:

HOPPE brand fittings are made of best quality brass alloys. The surface is protected from corrosion either by a transparent lacquer, by electro-plating such as chrome-plating or by a special vacuum-coating process. Surfaces protected by chrome-plating or vacuum-coating have a high scratch resistance. Brass requires no special care. Dirt can be removed with a damp cloth; use of caustic and abrasive cleansers should be avoided. Brass hardware is also available with the **HOPPE Resista® surface-guarantee** (see page 17).







Resista® - HOPPE's surface guarantee

HOPPE Resista® hardware has a 10-year surface guarantee (see also "Guarantee" on page 602).

They are therefore ideal for coastal areas and highly frequented areas such as public buildings, shops and hotels.

All products with the Resista® surface guarantee have undergone continual quality testing and, when new, conform to the requirements of the European standard **EN 1670** ("Locks and hardware - corrosion resistance – requirements and test methods").

Care:

Dirt can easily be removed with a damp cloth. The use of caustic cleansers or chemicals should be avoided. No further special care is needed.





Brass sets with chrome finish in the dura**vert**® and dura**plus**® product lines also have the HOPPE Resista® surface guarantee, providing 10 years' cover on the surface of these products, too.



Operational guarantee



HOPPE's operational guarantee

According to **HOPPE**, a brand name product keeps its promise of quality to the enduser. As a way of ensuring this, HOPPE gives a **10-year guarantee** on all door and window handles (as long as the respective assembly and maintenance guidelines are fulfilled; please see "Guarantee" on pp 200 - 201).

HOPPE brand name products undergo numerous tests to ensure flawless operation. Static impact tests and durability tests are also made depending on the product type. These closely reflect the everyday knocks hardware has to take and extend beyond the tests and requirements of DIN EN 1906 or RAL-RG 607/9.

Whereas for DIN EN 1906 and RAL-RG 607/9 hardware is tested in isolation, HOPPE, more realistically, conducts operational tests on the door and window itself. This means that not just the function, but also the durability of the attachment between hardware and door or window, too, is tested. The number of operation cycles here is far higher than those demanded by the standards mentioned above - but after all we are talking about the HOPPE Handle of Excellence here.

HOPPE realistically tests door and window handles in situ, - on doors and windows





With the **10-year operational guarantee**, HOPPE extends way beyond the statutory 4 years of European regulations.

The next page gives you an overview of the tests made by HOPPE compared with DIN EN 1906 and RAL-RG 607/9.



1. Tests on door handles

There are two durability grades for door handles (see also pp. 13) in DIN EN 1906 necessitating durability tests with various test cycles.

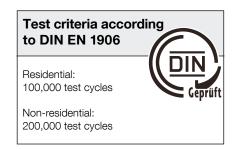
• Grade 6:

Medium frequency of use, for residential hardware: 100,000 test cycles (1 test cycle = once opening and closing of a door)

• Grade 7:

High frequency of use, for non-residential hardware: 200,000 test cycles.

Far higher standards are set for the HOPPE operational guarantee. In all durability tests, the door handles are tested on the doors themselves. Residential hardware is tested in 182,500 operational cycles (1 cycle = 1 x opening and closing the door) and handles for non-residential use are tested in 255,500 operational cycles. This is the equivalent of 50 or 70 operational cycles a day over a period of 10 years. Neither the door handle itself, nor any part of it, must become loose during the course of the test. The sets are then tested for their stability, ensuring they work flawlessly.

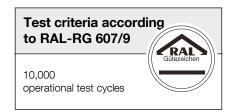


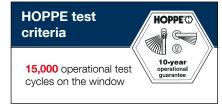


2. Tests on window handles

RAL-RG 607/9 prescribes 10.000 tilt/turn test cycles in durability tests for window handles.

HOPPE, again, goes a step further. In tests for the operational guarantee, HOPPE window handles undergo a **15,000** tilt/turn cycle test on the window itself. This is the equivalent to 4 x opening and closing plus 4 x tilting and closing per day over 10 years (I tilt/turn cycle = 1 x opening and closing of the window plus 1 x tilting and closing of window). The window handles are then tested for their stability to ensure perfect operation.





Still the Handle of Excellence, even after 10 years' hard use!

European and national standardisation for hardware



Example of certificate

DIN EN 1906 -

European and national standardisation for hardware

For the purposes of European standardisation the DIN EN 1906 has been introduced to specify requirements and test methods for door handles and door knobs. It became valid throughout Europe in October 2001 and has been included step-by-step into national regulations.

The DIN EN 1906 defines only performance parameters (hardware dimensions have not been taken into account). It introduces a classification code system, allowing products to be compared.

This European Standard specifies test methods and requirements for spindle and fastening elements, operating torques, permissible free play and safety, free angular movement and misalignment durability, static strength and corrosion resistance for sprung and unsprung lever handles and knobs for doors on backplates or roses. Requirements and test methods are structured in such a way that everyday use is simulated:

1	2	3	4	5	6	7	8
Category of use	Durability	Door mass	Fire resistance	Safety	Corrosion resistance	Security	Type of operation

Meaning of the numbers in the classification key:

Classification key	Grades	Description of grades
1. digit: Category of use	1 - 4	more information on page 19
2. digit: Durability	6 or 7	6 = 100.000 cycles 7 = 200.000 cycles
3. digit: Door mass	no clas- sification	
4. digit: Fire resistance (You can find further information about fire-resistant door sets on pp 36.)	0 or 1	0 = Not approved for use on fire/smoke door assemblies 1 = Suitable for use on fire/smoke door assemblies
5. digit: Safety *	0 or 1	0 = Normal use 1 = Safety applications
6. digit: Corrosion resistance (You can find further information on HOPPE's surface guarantee on pp 14-15.)	0 - 4	0 = No defined corrosion resistance (no test) 1 = Mild resistance (24-hr salt-spray test) 2 = Moderate resistance (48-hr salt-spray test) 3 = High resistance (96 hr salt-spray test) 4 = Very high resistance (240 hr salt-spray test)
7. digit: Security You can find further infor- mation about Security on pp 28.)	0 - 4	0 = Furniture not approved for use on burglary resistant doors 1 = Mild burglary resistance 2 = Moderate burglary resistance 3 = High burglary resistance 4 = Very high burglary resistance
8. digit: Type of operation	A, B or U	A = Spring-assisted furniture B = Spring-loaded furniture U = Unsprung furniture

The hardware is classified into 4 categories of use which are based on frequency of use and the expected area of use.

The requirements and test loads are graded according to these categories.

* According to DIN EN 1906 the increased safety tests (for example for doors to cellars where there is risk of falling) are optional, so the figure 0 may appear by digit 5 in the classification key. However, according to DIN 18255, all public building sets, and as such subject to categories of use grades 3 and 4, must pass this test.



1. Category of use (excerpt from the most important tests out of a total of 13)

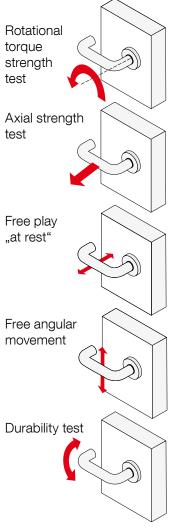
Rotational torque strength test	Axial strength test	Free play "at rest"	Free angular movement	Grades	Description
20 Nm	300 N	< 10 mm	< 10 mm	1—	Medium frequency of use by people with a high incentive to exercise care and with a small chance of misuse, e.g. internal residential doors.
30 Nm	500 N	< 10 mm	< 10 mm	2	Medium frequency of use by people with some incentive to exercise care but where there is some chance of misuse, e.g. internal office doors.
40 Nm	800 N	< 6 mm	< 5 mm	3	High frequency of use by public or others with little incentive to exercise care and with a high chance of misuse, e.g. public office doors.
60 Nm	1000 N	< 6 mm	< 5 mm	4	High frequency of use on doors wich are subject to frequent violent usage, e.g. football sta-
НС	PPE handle	sets for pub	lic buildings		diums, offshore installations (oil rigs), barracks, public toilets, etc.

The requirements and testing procedures are formulated in such a way that the actual strain of everyday use is simulated by firmness tests, corrosion-resistance tests as well as measurement of free-play before and after durability tests on the hardware. On the right, you'll find some test examples depicted.

In order to maintain the exchangeability of locks and hardware, some national dimension standards are unavoidable. This is why dimensions for door handle sets compatible with DIN 18255 locks and DIN 18252 profile cylinders continue to be determined by the DIN 18255 standard which appeared as a so-called residual standard in May 2002 as an addendum to DIN EN 1906.

All HOPPE architectural door handle sets correspond to DIN EN 1906 (May 2002), category of use 4, as well as to the residual standard DIN 18255. Furthermore, they have a long tradition of being supplied to the architectural sector.

Examples



Explanation of DIN left/right

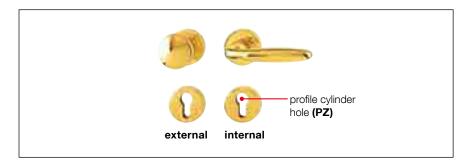
How to tell between a left-hand or right-hand door:

In order to tell whether you have a left-hand or right-hand door according to DIN specification, you have to ascertain where the hinges are on the inside of the door.

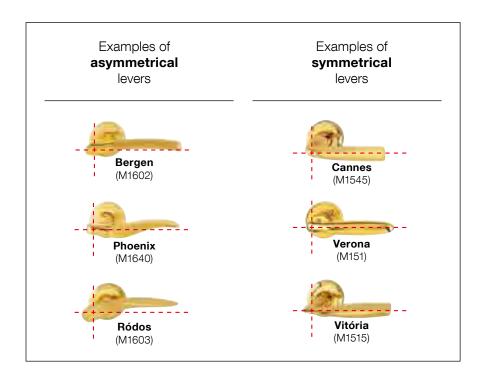
1. What does a knob (pad) / lever set consist of and what is it for?

A knob (pad) / lever set has a knob or a push-pad on the exterior side of the door and a handle on the interior side. The knob (pad) or push handle on the exterior side prevents the normal opening of the unlocked door. A knob (pad) / lever set always has a profile cylinder holing and is often used on entrance doors as well as on profile doors (side entrances).

Below is an example of a knob (pad) / lever set with knob for corridor doors with a symmetrical handle shape on the interior side.



2. What do asymmetrical and/or symmetrical handle designs look like? You'll find some examples below.

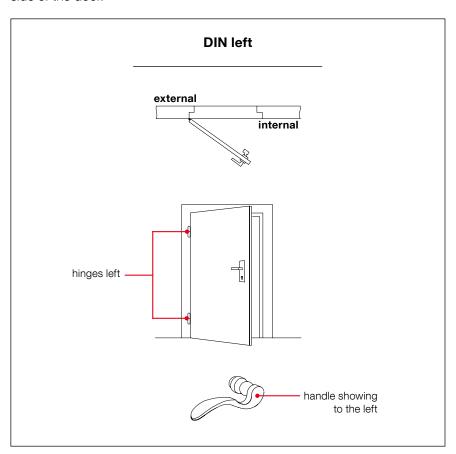


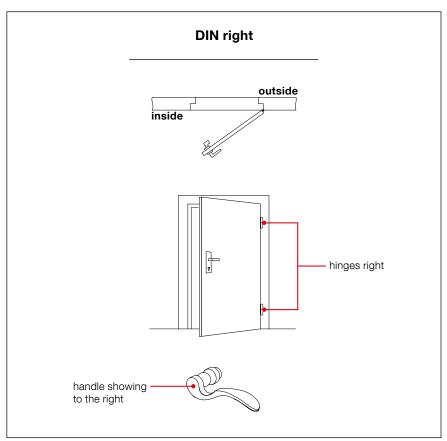
In the case of asymmetrically-shaped handles and knob/lever sets it is important to ascertain whether the handle on a door is to be fitted to the left or to the right according to DIN.



3. How do I recognise a left-hand and right-hand door?

In order to ascertain whether you have a left-hand or right-hand door according to DIN, you need only check where the hinges are on the interior side of the door.





How to recognise a HOPPE product











How to recognise original HOPPE door handle sets

The HOPPE logo is the visible sign of the manufacturer and thereby an important factor in product liability.

Should there be any problem, you can always turn to the manufacturer, unlike with "no-name products".

On door handle sets, you'll find the HOPPE logo on:

- the exterior side of the backplates ① and roses
- the HOPPE profile spindle 2
- the rear side of the die cast plates 3

As well as the HOPPE logo and the finger grips ④ (on the lever) the HOPPE quick-fit connection ⑤ is also typical of HOPPE, ensuring what you have is a genuine HOPPE product.

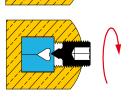


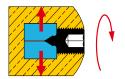
The HOPPE profile-spindle

- The whole fitting remains totally play-free
- Easy to install
- The Allen screw cannot loosen itself
- Perfect operation regardless of door thickness

How it works

Spindle Lever handle





The spindle is made in such a way that it can easily be inserted into the lever, whereby even tension is created over the whole lock follower.

Initial tightening.

After just one turn, the special screw enters the spindle, holding the handle in the correct position.

Firm tightening

The onion-shaped tip of the screw presses the two halves of the spindle and is then held firmly in place by the pressure against the sides of the lever. To ensure play-free fitting, the screw must be firmly tightened.

The HOPPE profile spindle is used as standard in almost all cases where handles are fitted on both sides of the door, whether profile door sets, security sets or interior door sets.



The clip-in connection and its advantages

Easier and more time-saving fitting:

The fitting of the steel base can be done beforehand in the workshop. (picture ①) The clipping-in of the cover roses (or cover plates) and fitting of the door handles then takes place in situ (pictures ② and ③).

Flexible stock-keeping:

In delivering the various versions and handles as individual parts (door handles, cover roses, cover plates and steel base parts), flexible stock-keeping is possible.

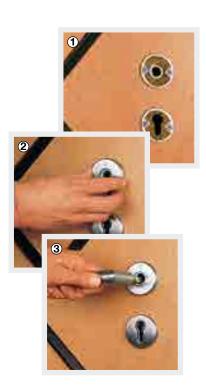
The HOPPE clip-in connection is used in ½ sets for interior doors, complete interior door sets for project business (e.g. heavily used doors in public buildings, shops and hotels etc.) and fire resistant sets.

The HOPPE clip-in connection is protected by patent.

European Patent

EP 1022413

Clip-on system for door handles



Non-fixed HOPPE standard bearing

HOPPE uses a washer made of a part crystalline and glide-modified nylon here. This type of nylon is characterised by its high resistance to wear-and-tear. This is why the washer, or the non-fixed bearing, is suitable for heavily used doors.

The washers come in finishes to match the surface of the handle.







The non-fixed bearing is used as standard on profile door sets, security sets and interior door sets.

Fixing systems



European Patent
EP 0785320
Fixing system for
pull handles

The HOPPE fixing systems for pull handles

- A splaying system is used for the one-side-fixing of the pull handle onto PVC and aluminium profiles. The pull handle is thereby firmly fixed, completely play-free, for a long period.
- A long term firm attachment is established by means of the support provided by the steel/aluminium reinforcement (or the main chamber), along with the splaying of the fixing system into the reinforcement (or main chamber) at the same time.
- In addition to the splaying system, the one-side-fixing of pull handles to wooden doors is provided with a threaded sleeve. This gives the fixing system extra strength. The pull handle is thereby fixed firmly for a long period of time and remains play-free.
- In addition, HOPPE can provide fixing sets for:
- pull handle/pull handle attachments,
- glass doors (one-side with cover roses and pull handle/pull handle attachments),
- wooden doors with a thickness of less than 56mm (with cover roses on the interior side of the door),
- fixing to walls.

The above-mentioned fitting systems are protected by patent.

The advantages of the new HOPPE pull handle fixing system no. 11

- Fixing system no. 1101
 - is a solution to mounting the pull handle near the lock case (see picture on right)

- can be used with all nylon profiles with a pre-chamber dimension = V-dimension of 11 –16 mm), as well as with aluminium-and wooden profiles (except single chamber profiles)

- Fixing system no. 1103
 - is a solution to mounting the pull handle near the lock case
 - can be used with all nylon profiles (pre-chamber dimension = V-dimension 11 - 26 mm), with aluminium- and wooden profiles (except single chamber profiles)
- Fixing system no. 1102
- can be used with all nylon-, aluminium-, and wooden profiles with a minimum door thickness of 56 mm (except single chamber profiles)
- can be used regardless of pre-chamber dimension = V-dimension
- allows simple and time-saving mounting (only a 10 mm drilling is necessary, as the fixing system has a self-cutting thread)





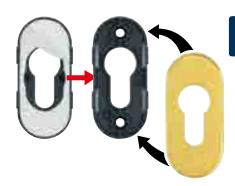


Profile door and security escutcheons



The HOPPE clip-on escutcheon with self-adhesive base

The reverse side of the nylon base used in the HOPPE clip-on escutcheon with a height of 8mm for profile doors is provided with a self-adhesive pad. In fitting, the foil covering the pad needs to be removed; the base is then stuck on the door and the cover cap is clipped onto the base. In the case of 3mm high clip-on escutcheons, the self-adhesive pad is fitted directly into the reverse side of the cover cap. Cover caps come in various finishes in aluminium and stainless steel.



The HOPPE profile door sliding rose

The HOPPE profile door sliding escutcheon has a two-part zamak base. In fitting, the lower part of the base is screwed onto the profile first. The second part is then slid on, covering the screwing points of the lower part and the cover cap clipped on. Once the cylinder has been fitted, movement of the upper base is no longer possible, as access to the screws is prevented. The sliding escutcheon comes with a cylinder cover (see picture - height 11 or 14mm) or with profile cylinder holing (height 6,8 or 14mm). The cover cap comes in various finishes in either aluminium or stainless steel.



The HOPPE profile door security escutcheon with removal safeguard

In the profile door rose illustrated, the zinc pressure die-cast base is attached to the profile with special fixing means. The rose is protected from unlawful removal by a steel plate, which is held in place by the profile cylinder. The cover cap which is available in aluminium, stainless steel, brass or nylon is simply clipped over the zinc base.



The HOPPE ES1 (SK2) security set according to DIN 18257:2003-03

The HOPPE ES1 (SK2) security set comes with a steel plate which has an adhesive pad on one side and has to be stuck onto the lock case in the area of the profile cylinder (i.e. on the lock side pointing towards the door exterior side) before fitting the security escutcheon. The security escutcheon, which is available in aluminium and stainless steel or without cylinder cover (for protruding cylinder lengths of 18-18mm), comes with a hardened base.



Profile door handles



HOPPE profile door sets

Like all HOPPE products, profile door sets are renowned for their quality, workmanship, technology and durability.

HOPPE profile door sets come in aluminium, stainless steel, nylon and brass. These products have been specially developed for doors with narrow profiles (frames) and come in numerous types.

- ES1 (SK2) Security set on backplate
 - knob (pad) / lever sets with cranked pads, push handles or knobs
 - sets with handles on both sides
 - fixed / movable door handles
- with spring
- with and without cylinder cover
- with steel base and lugs
- concealed fixing with M6 thread screws
- tested to **DIN 18257**



sets on backplates

- knob (pad) / lever sets with cranked pads, push handles or knobs
- sets with handles on both sides
- sets with short neck handles on the exterior for doors with blinds
- fixed / movable or non-fixed handles
- with or without spring
- with stainless steel base and lugs, zamak base and lugs or without base and lugs
- concealed or visibly fitted with M6 thread screws from the inside

sets on rose

- knob (pad) / lever sets with cranked knobs/pads fixed)
- knob (pad) / lever sets with cranked knobs/pads (fixed / movable)
- sets with handles on both sides
- fixed / movable handles
- with spring
- with metal base
- concealed fixing with M5 fixing nuts (for aluminium doors) or M5 expanding lugs for PVC doors $\,$



Fire-resistant rose sets

- Fire-resistant knob / pad lever sets with cranked knobs (fixed)
- Fire-resistant knob / pad lever sets with cranked knobs (fixed / movable)
- Fire-resistant sets with handles on both sides
- Fire-resistant door handles (fixed /movable)
- with spring
- with metal base
- concealed fixing with M5 fixing nuts (for aluminium doors) or M5 expanding lugs (for doors)
- tested to **DIN 18273**





For profile doors handles, see Monte Carlo series (p. 106), Cannes series (p. 139) and Verona series (p. 178).

Uniform screw hole distance

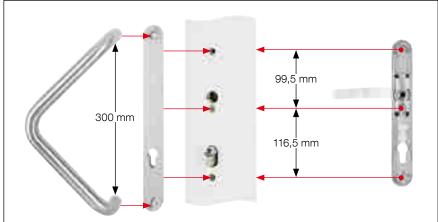


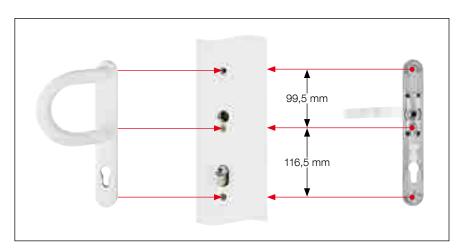
Advantages and fixing examples of HOPPE interior door products

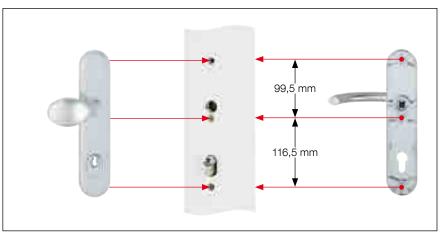
- Uniform drilling in the case of profile door sets on backplate, security sets and the narrow backplate for pull handles (247 N), resulting in:
 - greater flexibility in shape
 - simple fitting of the door handles in situ
 - no damage in transit
 - space-saving in transit

exterior side	Profile with	interior side
of door	3 drill-holes	of door









Sets for interior doors



Door handle fitting in about 8 seconds only

In this catalogue sets with the HOPPE quick-fit connection are indicated by a stopwatch.



A folder with DVD is available about the HOPPE quick-fit connection. Just get in touch with your HOPPE contact partner.

interior doors with HOPPE quick-fit spindle	page
199/	147-148
1138/	149-150
1140/	161-162
1510/	173-174
1515/	179-180
1530/	129-130
1670/	78-80
1672/	98-100
1710/	165-166
E1138Z/	151
E1140Z/	163
E1310Z/	141-142
E1365Z/	133-134
E1410Z/	145-146
E1430Z/	167-168
E1440Z/	94-96
E1800Z/	175
M35G/	93
M123/	183-184
M129/	82-84
M151/	176-177
M156/	70-72
M855/	105
M1020/	116-118
M1515/	181
M1530/	131-132
M1535/	90-93
M1545/	137-139
M1550/	102-106
M1585/	66-68
M1602/	74-77
M1603/	159-160
M1640/	108-110
M1950/	86-88

Important:

HOPPE quick-fit products should not be combined with spindles from other manufacturers!

Time is money – quicker and better: The innovative HOPPE quick-fit spindle

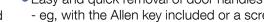
With normal door handle installation, lots of steps have to be taken, quite often not without awkward fumbling. This is tedious and takes time. What is infinitely better is the HOPPE quick-fit connection. With its advanced technology, door handles can be installed in one simple step – and to last!

The key point of the new technology is the blocking mechanism, developed by HOPPE, in the receiver handle. This holds the solid spindle of the other handle firmly and without play. It's with the whole width of the spindle that maximum torque transmission is achieved. The HOPPE quick-fit connection is a variable axial handle fitting, tested according to DIN EN 1906 and can be used for various door-thicknesses (in a defined area).



The advantages of the HOPPE quick-fit connection at a glance:

- Very quick door handle fitting: around **75% time saving** compared with normal fitting
- No Allen screw or transverse spindles needed
- no hole for Allen screw needed
- no alignment of the spindle necessary when tightening the Allen screw
- no loosening of the Allen screw or spindle possible
- Integrated blocking mechanism in the receiver handle
- no tools needed for installation
- play-free handle connection
- long-lasting, firm fitting of the door handles
- Use of a solid spindle
- solid spindle for maximum torque transmission
- Variable axial handle fitting tested to DIN EN 1906
 - can be used for various door-thicknesses (in a defined area)
- Easy and quick removal of door handles
 - eg, with the Allen key included or a screwdriver





The new HOPPE spring for sets for interior doors

Some of the HOPPE door sets on rose or backplate (loose) have a new spring developed by HOPPE (see section "Program for entrance doors").

The advantages of the new spring:

- they can be used for left-hand or right-hand handles, so
 - they are suitable for both interior and exterior door handles
 - no need for left-hand and right-hand versions for symmetric handle designs
- they help the lock to keep the handle in the correct position, so
 - it feels even better when the handle is turned
 - there is less probability of fatigue in the lock
 - the handle always returns to the 90° position



Zamak insert in the nylon base to receive the spindle in the spring mechanism.

The HOPPE bases for the clip-on escutcheons

The nylon bases have guiding lugs (pictured is the M42 KVS). The alternate screwing ensures a precise and firm fitting. Both bases are identical, thereby excluding any risk of confusion.

All interior door sets on rose (non-fixed) with cover caps in aluminium, stainless steel, nylon and brass have these nylon bases.



The HOPPE renovation sets

You can easily give an old door a new appearance – with HOPPE's renovation sets.





- 1 The old handle needs changing.
- ② Once the old handle has been removed, unsightly marks often remain on the door.



In this catalogue HOPPE renovation sets are indicated by this sign.





- These marks are not sufficiently covered by conventional sets.
- (4) With HOPPE renovation sets, all traces of the old handle are covered.

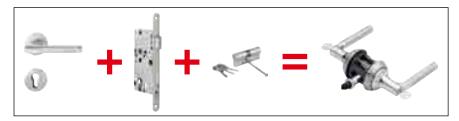


HCS® – HOPPE Compact System

HCS® is a compact lock and hardware system for the home and office. It is suitable for all timber and glass doors as well as for partition doors. The wide selection of versions, materials and designs with a variety of finishes offers a large choice for interior doors in the home and office.

HCS®:

- is a unique product developed by HOPPE AG
- is ideal for wood, glass and partition doors for the home
- can be fitted in less than a minute
- is internationally patented there's nothing else like it!
- comprises door hardware, lock and locking function in one



HCS® consists of the following five components:

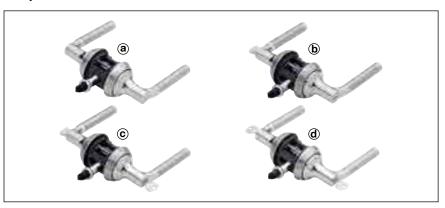
- ① System core with integrated handle set
- ② Latch set (bolt and tube)
- 3 Decorative rings
- 4 Clip-in components (cylinder and turn button for locking HCS®)
- 5 Strike plate and additional accessories (on request)



There are four HCS® versions:

- HCS® passage: for doors which don't need to be locked (without clip-in components)
- (a) HCS® with non-keyed locking (SK/OL-15): for doors which need to be locked such as bathrooms or toilets. Turn button (OL-15) on the interior with slotted head piece (SK) for emergency opening.
- © HCS® with keyed/nonkeyed locking (15/OL-15): for doors which need to be locked by key from the outside such as bedrooms or studies. Turn button (OL-15) on the interior and cylinder (15) on the exterior.
- HCS® with keyed locking (15/15): for doors which need to be locked.
 Cylinder on both interior and exterior sides.

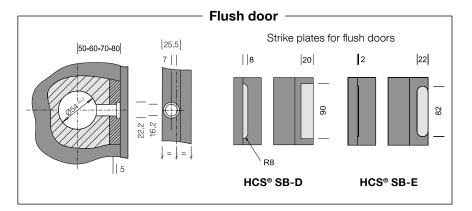
HCS®-products	page	
HCS® A/K/M138S	223-227	
HCS® A113S	221-222	
HCS® A197S	215-216	
HCS® A1530	212-213	
HCS® A1880	207-208	
HCS® A1885	217-218	
HCS® A1890	219-220	
HCS® M135	214	
HCS® M156S	204	
HCS® M1803S	206	
HCS® M1895	228	
HCS® M1950S	205	

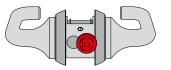




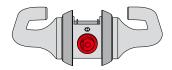
HCS® - the preparation of timber doors

- Handle and latch bolt are at the same height from finished floor level
- Backset of 50 mm, 60 mm (standard backset), 70 mm or 80 mm
- \bullet Door thickness of flush doors 25 45 (48 53 mm), of rebated doors 38 43 mm.
- For other door thicknesses please get in touch with your HOPPE contact partner
- For the preparation of steel frames please contact the manufacturer.

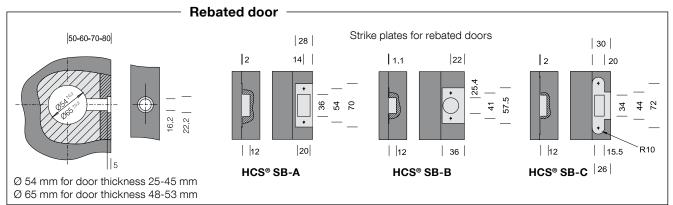




System core for rebated doors

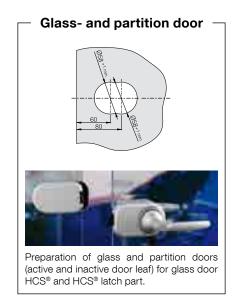


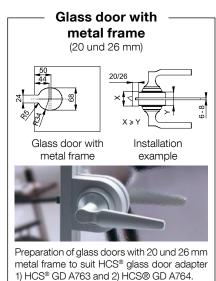
System core for flush doors



HCS® – the preparation of glass and partition doors

Glass and partition doors should be prepared for the installation of HCS® by the manufacturer as illustrated below.





Note:

A complete HCS $^{\odot}$ tool kit is also available (the hole saw Ø 65 mm is not included).



HCS®

HCS® - door preparation

Only two holes need to be drilled to install HCS®.

① Place HCS® jig at required handle height on door and tighten.

2 Flush door: Centre small drill plate on flush edge of door and tighten Rebated door: Position small drill plate against rebate and tighten.

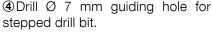








33 Drill Ø 7 mm guiding hole for HCS® drill bit. ♠Drill Ø 7 mm guiding hole for







using the \emptyset 54 mm or 65 mm diameter drill bit.

⑤ Drill 3 mm into door on one side

6 Drill through from opposite side.



7 Drill hole for latch set from flush edge/rebated side of door using HCS® Ø 16,2 mm / 22,2 mm stepped drill bit.



3











HCS® - installation

HCS® can be installed in less than a minute!

1 Insert the HCS® in the 54 mm hole with the HOPPE logo at the bottom and the handles pointing to the edge of the door.

2) Turn the handles through 180°. The HOPPE logo is then at the top with the handles pointing to the hinges of the door.

3 Put the latch tube on the installation key and insert it into the appropriate hole. Position it in the system core and turn it but do not tighten completely.

4 Put the decorative rings over thehandles and turn them tight. Only now tighten the latch tube.

5 Put the latch bolt on the installation key and insert it fully into the tube with the strike face of the bolt showing upwards. Depending on the closing direction of the door, put it to the final position by turning it 90°.

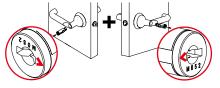
6 That's all! Depending on the HCS® version chosen, the appropriate clip-in components can now be fitted.



Before inserting the clip-in components (slotted head piece, turn-button, key cylinder etc.) into the handles, establish their correct position regarding the interior and exterior side of the door. Once fitted, the clip-in components can't be removed!

You'll find the instructions for door preparation and installation of the HCS® on every HCS® packaging.

The turn button (OL) can be clipped into the handle on the interior side of the door. The slotted head piece (SK) or the red/green indicator (RG-SK) can be clipped into the handle on the exterior side of the door. Insert the appropriate key cylinder if needed.



Sliding door sets



The new HOPPE range for sliding doors

With the new HOPPE range sliding doors, the fitting technology has been further developed for simplicity and ease. For example, with the innovative telescopic spindle (in the panic release/ turn button version), it is no longer necessary to have a set screw.

Furthermore, this enhanced technology can be used with a wide range of door-thicknesses. The doors are not spoilt in any way by drilling or unsightly preparation.

Advantages:

- quick and easy fitting
- shorter fitting time
- suitable for a wide range of door-thicknesses
- concealed fixing (exception: M493)
- with innovative telescopic spindle (no need for set screw)

door-exterior side: emergency release with telescopic spindle (insert, solid spindle)





door-interior side: turn button with telescopic spindle (receiver part, sleeve)

Features of sliding door sets of the duravert®product line:

- matching finishes from the duravert[®] product line, all with the Resista[®] surface guarantee
- maximum projection including stowable turn button = 4 mm
- solutions with normal or stowable turn button for round/square shells
- stowable turn button as standard with oval shells

Features of sliding door sets of the duraplus® product line:

- matching finishes from the duraplus[®] product line, some with the Resista[®] surface guarantee
- maximum projection including stowable turn button = 4 mm
- solutions with normal or stowable turn button for round shells
- stowable turn button as standard with oval shells

Features of sliding door sets of the duranorm® product line:

 High resistance to scratching as a result of the fine texture of the shell's inner surface

The sliding door sets are available in the following types:

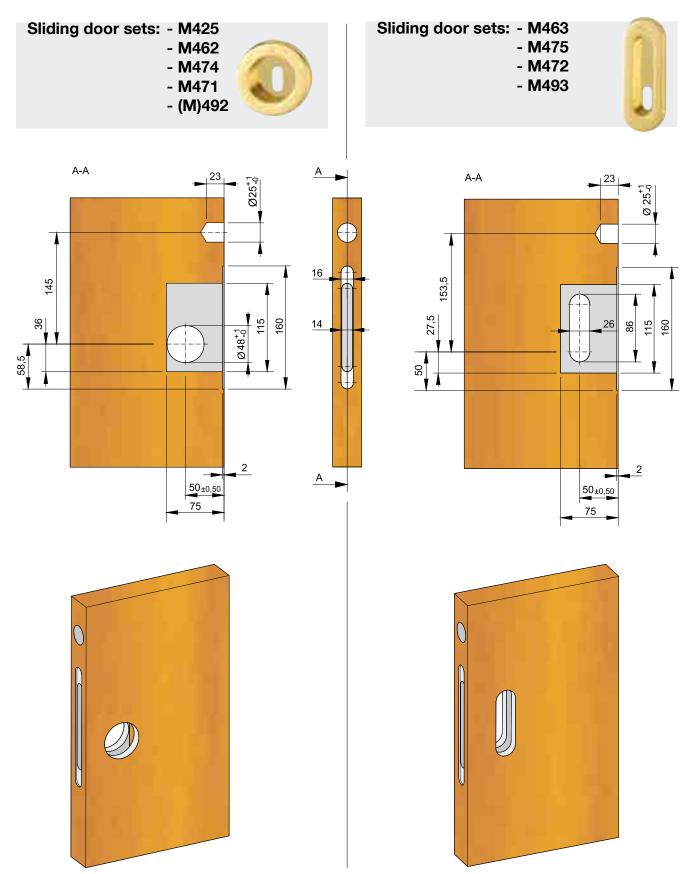
oval standard keyhole (OB)	Set 3 and Set 4
external: emergency release, internal: turn button (SK/OL)	Set 1 and Set 2
external: emergency release, internal: stowable turn button (SK/OL)	Set 7
without keyhole (UG)	Set 5

Sliding door sets – Door preparation



Door preparation

You'll find details of door preparation for the new sliding door sets with round and oval sliding door shells below. Detailed installation instructions are enclosed with every set.



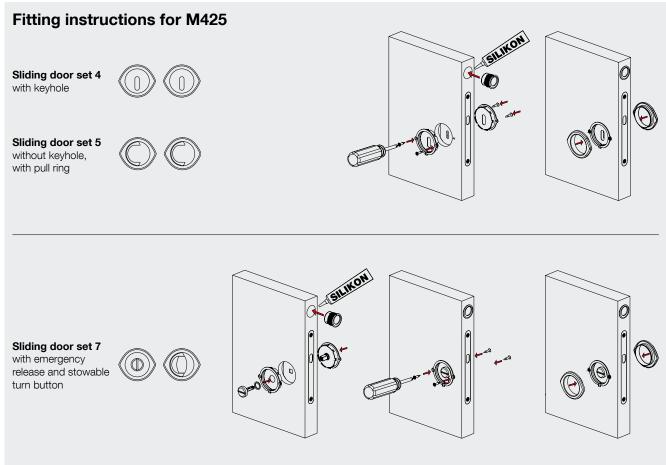
Sliding door sets – Fitting instructions

The HOPPE sliding door sets M425, M462, M463, M471, M472, M474 and M475:

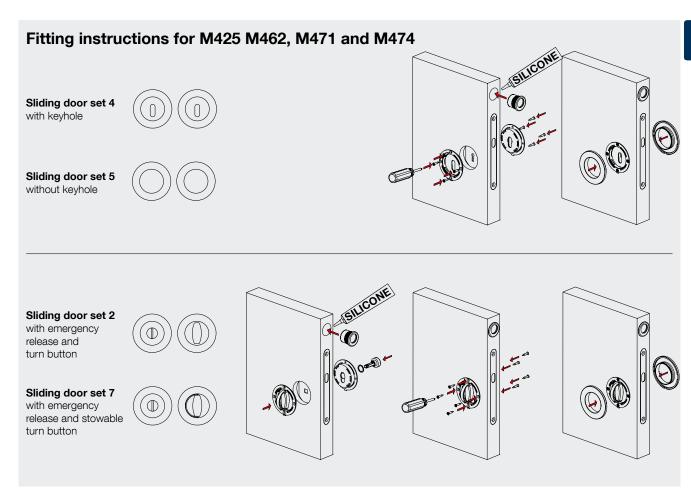
The above-mentioned sliding door sets come with a nylon base and brass inlay, and in a finish to match the set. Once the base has been fixed to the sliding door, all you need to do is to clip the brass frame onto the base which then covers the screwing points.

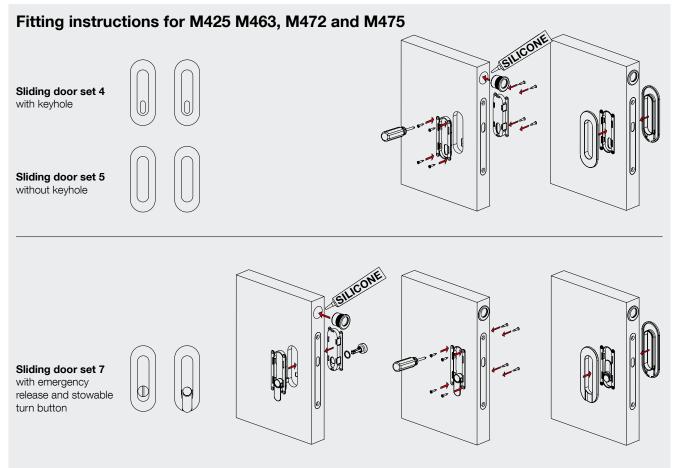
With the stowable turn button it is even easier to move the door.



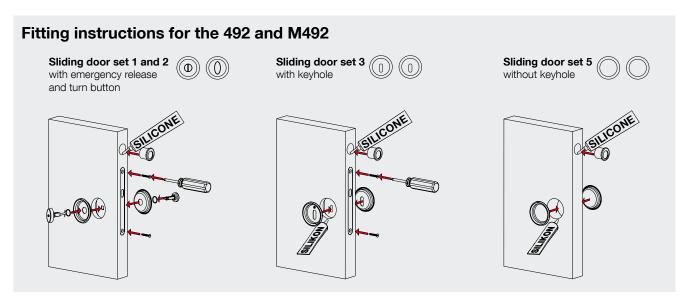


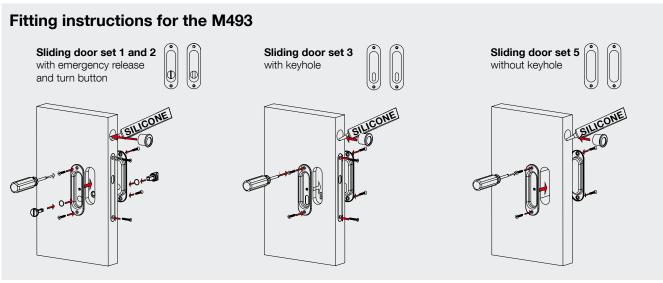






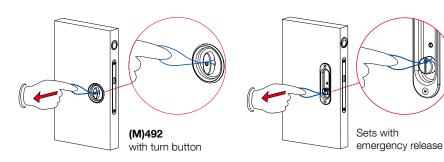
Sliding door sets – Fitting instructions / Removal / Tests



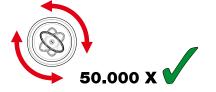


Easy removal of sliding door sets with turn button and emergency release

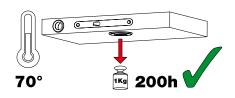
Simply tie a piece of string with a loop around the turn button or emergency release and pull out slowly and horizontally.



Reliability tests



Turn button and emergency release have successfully undergone a test of **50,000** operational cycles.



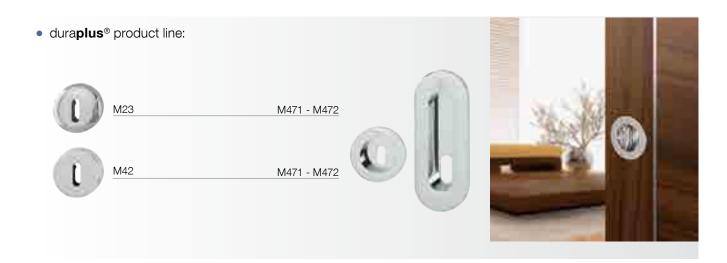
Test over **200 hours** with a load of **1 kg** at a temperature of **70° Celsius**.

The matching sliding door shells for every product line



HOPPE recommends the following combinations:







Fire-resistant door sets



Fire Doors

Fire doors may remain in use for a long time and can have a long life, depending on circumstances. If any changes are necessary over the course of time, the following points should be noted.

- A fire door must be authorised by building inspectors.
- Once authorised, no changes or alterations may be carried out.

Fire barriers are, according to DIN 4102, part 5, doors or gates which close automatically and whose purpose is to prevent the spread of fire. Fire-doors are categorised according to the length of time they can resist fire (T30 = 30 minutes, T60, T90 or T120). Fire doors must fulfil the following basic requirements:

- they must close automatically
- they must meet the specified fire safety requirements (ie they must prevent the spread of fire)
- they must operate reliably over some time (200,000 openings and closings)

How should fire-resistant door sets be manufactured?

Fire-resistant door sets have to be manufactured according to the requirements of DIN 18273 if they are to guarantee the fire-resistance of fire doors. This standard is valid for all fire-resistant door sets used in fire and smoke doors. In addition to the door set, other fire-tested parts, such as the lock, the hinges, the door closer etc., also make up the fire door. Should any non fire-tested part be used in the make-up of the fire door, then the above-mentioned requirements as mentioned above may not be met.

Important:

Fire door sets according to DIN 18273 form part of the building regulation list A of the German Länder (Federal States) Building Regulations and must have the conformity certificate as proof of application.

The conformity certificate is issued by a recognised testing and certification body as long as the building product corresponds to the appropriate technical regulation (in this case DIN 18273) and has undergone a continual in-house production test as well as an external test by the certification body.

HOPPE fire resistant sets (not individual parts) have been tested by the Materials Testing Institute of North Rhine-Westphalia, bear the "Ü" (for supervision) sign and assure you, as an planner, of using the appropriate proof of application as required by law.

Basic features of sets manufactured according to DIN 18273 mean that:

- the materials and assembly of the fire-door handles must be of such that the fire-preventing properties and long term function of the door are not infringed in any way when fitted to the door under the prescribed conditions and used appropriately.
- the square spindle must be made of steel, measure 9 mm x 9 mm and lengthwise be made up of one single part only.
- if fire door handle sets (for example aluminium sets) are made from a material which melts below 1000 degrees (300 degrees for smoke-doors) then, as a rule, all individual parts relating to the function of the door handle set (handle with steel core/ backplates and roses with steel underplate/fixing means made of steel) must be made from material which melts above 1000 degrees. What is important is that the fire door can still be operated after a fire. Fire door handle sets have to be able to withstand an endurance test (200,000 openings and closings, inactive door leaf set 100,000) without incurring damage such as distortion or cracks.
- Doors on escape routes must be provided with door handles the ends of which are suitably shaped (e.g. curving back towards the door) to avoid injury – see HOPPE fire-resistant FS 138F handle.



HOPPE fire-resistant handle sets conform to DIN 18273 requirements (to suit doors up to T90 requirements)

All HOPPE fire-resistant sets of the "138" and "150" series have long lugs to bridge relatively large door thicknesses. In the case of sets on rose or short backplate, the lugs have been reduced from a 7 mm diameter to 6,2 mm. This means that the lock hole, depending on the type of door, should be at least 6,5 mm (see line drawing). If this is not the case, please state exact dimensions of the lock hole and door thickness.



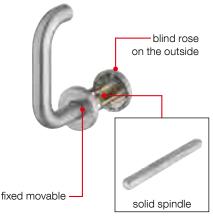
HOPPE fire-resistant lever-knob sets are all fitted with a fixed knob and a fixed/movable spindle. In escape-routes, lever-knob sets may only be used when the direction of the way of escape is absolutely clear.



It is usual for panic door handle sets (FSAP) to be fitted on doors in escape routes. For this reason it is advisable to choose a type of handle which is curved in towards the door leaf. All door handle sets for locks with an panic function must have both a firm and movable handle fixing on the base plate. All HOPPE fire-resistant sets come as fixed/movable versions. In such a way force is not spread to the lock follower.



Inactive door leaf sets (FSSF) produced by HOPPE all come with an exterior backplate or exterior blind rose. The square spindle can be fitted accordingly, depending on the type of lock.



Emergency exit and panic devices



DIN EN 179 for emergency exit devices and DIN EN 1125 for panic devices

The new European standards DIN EN 179 for emergency exit devices and DIN EN 1125 for panic devices were published in 1997. In June 2002 they were included in the German national regulations. They were included in the Building Regulation List B / part 1 of the DIBt (German Institute of Building Technology) and are to be adhered to in Germany.*

In the past, no distinction was made in escape routes between doors with emergency exit devices and doors with panic devices. All fire and panic door hardware with a spindle of 9mm and handle shapes turned towards the end of the door leaf was admissible.

The above-mentioned standards differentiate between two types of devices. They define the requirements and test procedures and give concrete advice on their use.

DIN EN 179 emergency exit devices



Area of application:

For doors in escape routes where emergency situations can arise. The people in the building are familiar with the exits and their hardware (ie in office buildings not used by the public at large).

• Emergency situations:

An emergency situation is when a life-threatening situation arises for one or more persons yet is not necessarily a cause for panic. A typical scenario is a fire in an office where the office-staff are familiar with the escape route and where evacuation can occur in a controlled way.

DIN EN 1125 panic devices



Area of application:

For doors in escape routes where panic situations might arise. The exits and their hardware are **not** familiar to everyone (eg exit doors on public buildings).

Panic situations:

A panic situation can arise when many people have to evacuate a building. Thick smoke, darkness and the presence of people not familiar with the surroundings are important factors. A typical example is a fire in a cinema.

* There are differing opinions on this matter. We refer you to the statement by the German Lock and Hardware Association with regard to products according to DIN EN 179 and DIN EN 1125, which can be downloaded on www.schlossindustrie.de.



DIN EN 179 emergency exit devices

Permitted hardware:

Door handles or push-bars which have been developed for emergency situations.

Important information:

Handles or push-bars and lock must always be tested and certified together. It is absolutely essential to adhere to national regulations.

DIN EN 1125 panic devices

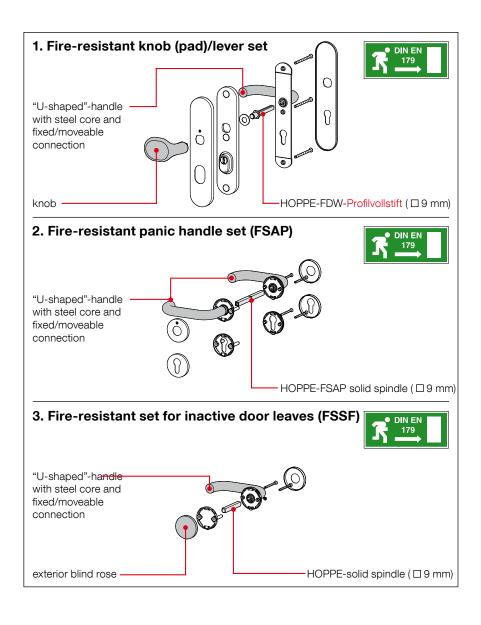
Permitted hardware:

Horizontal push-bars, which cover the width of the door.

• Important information:

Handles or push-bars and lock must always be tested and certified together. It is absolutely essential to adhere to national regulations.

Important features of fire-resistant hardware for emergency exits to DIN EN 179



Emergency exit and panic devices



Separate delivery of lock and hardware

Emergency exit and panic door devices are subject to building authority inspection and have an EC certificate of conformity (CE mark). Only products with the CE mark may be sold.

The delivery of components for emergency exit land panic devices (i.e. the lock and the hardware) can be delivered separately if the marking of the products clearly indicates they are compatible according to EC regulation. The identification system, agreed on by both the lock and hardware manufacturers and the testing institutes in Germany, stipulates that the locks must have the CE mark and that the respective hardware bears an ID number from the testing institute. The lock manufacturer gets the EU conformity certificate and the hardware manufacturer gets a corresponding attestation.

The combinations of locks and hardware permitted are listed both in the EC conformity certificates / attestations and in the installation and fitting instructions.

The precondition for separate delivery is that such products which have been tested together are supplied and installed.

On the next page you'll find a table of locks which have been tested with **HOPPE fire-resistant sets** of the series below.

series	material	page		
Paris (E138)	Stainless steel	158		



Lock manufacturer	Lock type description	DIN EN 179 Certificate No.	HOPPE attestation number
G-U BKS	GU BKS panic locks Serie 18xx GU BKS panic locks Serie 19xx GU BKS panic locks Serie 21xx GU BKS panic locks Serie 23xx GU BKS panic locks Serie 13xx GU BKS panic locks Serie 13xx GU BKS panic locks Serie Porte Palière	0432-BPR-003 contains DO 20.X.01 DO 20.X.02	0432-EN 179-DO 20.5
вмн.	800, 801, 810, 1013 PZW, 1013 PZ, 1013 STA-PZW, 1013 STA-PZ, 1018 PZW, 1018 PZ, 1019 PZW, 1019 PZ, 1019 STA-PZW, 1019 STA-PZ, 1022, 1023, 1025, 1026, 1027, 1028, 1034, 1035, 1113 PZW, 1113 PZ, 1113 STA-PZW, 1113 STA-PZ, 1122, 1128, 1758 **, 1759, 1778, B82 Panik PZW, B82 Panik PZ, 3013 PZW, 3013 PZ, 3028, 3113 PZW, 3113 PZ, 3128, 1130	0432-BPR-0041 contains DO 20.X.01	0432-EN 179-DO 20.5 ** for panic locks (reversible locks) in combination with short backplate sets, it is recommended to use sets with short lugs.
DORMA	DORMA SVP 22xx, 23xx, 27xx, 28xx, 42xx, 43xx, 47xx, 48xx, 52xx, 53xx, 57xx, 58xx, 62xx, 63xx, 67xx, 68xx	0432-BPR-005 contains DO 20.X.01 DO 20.X.02	0432-EN 179-DO 20.5
FUHR	Multisafe M870-3 Multisafe M870-8 Multisafe Multitronic 881 Multisafe M871CE	1309-CPD-0011 - 1309-CPD-0014 contains DO 20.X.01 DO 20.X.02, 1309-CPD-0016 contains DO 20.X.01	0432-EN 179-DO 20.5
GEZE	HLS 72xx, 92xx, MLS 72xx, 92xx, PLS 72xx, 92xx	0432-BPR-0072 contains DO 20.5.01 DO 20.5.02 DO 20.20.01 DO 20.20.02	0432-EN 179-DO 20.5
The Probation	49 EE, AS23xx EE, AS25XX EE, AS26xx EE	0432-BPR-0006 contains DO 20.5.01 DO 20.5.02 DO 20.20.01 DO 20.20.02	0432-EN 179-DO 20.5
the Entervalence for SCOMM AND Graphs	EE 166, EE 99, EE 9xx	07432-BPR-0090 contains DO 20.X.01 DO 20.X.02	
NEMEF	1769	0432-BPR-0038 contains DO 20.X.01 DO 20.X.02	0432-EN 179-DO 20.5
WILK A°	4657, 457Z, 4667, 467F, 467Z, 4677, 477Z, 4658, 458Z, 4668, 468Z, 4678, 4660, 4661, 4685, 4686, 4687, 478Z, 460E+U, 462E, 4663	0432-BPR-0021 contains DO 20.X.01 DO 20.X.02	0432-EN 179-DO 20.5
SCHLIESSTECHNIK	STV-AP, STV-BM, STV-ESS AP, STV-ESS BM	0432-BPR-0013 contains DO 20.X.01 DO 20.X.02	0432-EN 179-DO 20.5
	01.566.xx, 01.567.xx, 01.556.xx, 01.557.xx, 01.568.xx, 01.569.xx, 01.558.xx, 01.559.xx, 01.562.xx, 01.563.xx, 01.552.xx, 01.553.xx, 01.564.xx, 01.565.xx, 01.570.xx, 01.571.xx, 01.572.xx, 01.573.xx, 01.580.xx, 01.581.00.01	1309-BPR-0010 contains DO 20.5.01 DO 20.5.02 DO 20.20.01 DO 20.20.02	
WSS WILM, SCHLECHTENDAHL	01.112.xx, 01.113.xx, 01.114.xx, 01.115.xx, 01.116.xx, 01.117.xx, 01.118.xx, 01.119.xx, 01.120.xx, 01.121.xx, 01.122.xx, 01.123.xx, 01.132.xx, 01.133.xx, 01.134.xx, 01.135.xx, 01.136.xx, 01.137.xx, 01.138.xx, 01.139.xx, 01.141.xx, 01.144.xx	1309-BPR-0010.1 contains DO 20.X.02	0432-EN 179-DO 20.5
& SOHNE GM8H & CO.KG	WSS-multi-point lockings	1309-BPR-0032 contains DO 20.X.01 DO 20.X.02	

(as of 7/2008) 47

Window handles



Windows and breaking in

About two-thirds of all break-ins in detached houses occur through windows or French doors. Common ways of breaking in are by forcing the window with levers or by tampering with the window fitting from outside, whereby the window handle can be moved to the open position. Tilted windows, too, can be an invitation for burglars. The window handle can be reached through the opening and then turned to the opening position, thereby allowing free entry into the house.

HOPPE can provide more protection for windows with the following technical solutions:

Secustik® technology

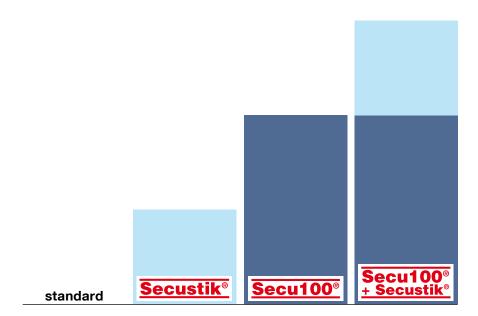
Window handles with Secustik® technology hinder unauthorised tampering with the window fitting from outside by an integrated jamming mechanism. The precision clicking of the blocking mechanism when engaging itself is the audible sign of more security for your windows.

Lockable standard window handle

When locked by key, the HOPPE lockable standard window handles offer a basic security against unauthorised tampering with the window hardware from outside and against accidental opening of the window from inside.

Secu100® + Secustik® technology

The Secu100® + Secustik® combines the Secu100® with Secustik® technology. With this, not only is there a high degree of safety when locked, but also an in-built permanent, basic security even when unlocked. You'll find more information about that technology on pages 44-45.



On the following pages you'll find not only detailed information about window handles but also about relevant standards. You'll also learn what distinguishes a HOPPE handle from others as well as finding out about the technology developed by HOPPE.



The 18267 DIN for window handles

As a result of coordinating the requirements of the RAL-RG 607/9 standard for window handles with further ones of German and European authorities, the DIN 18267 has been developed for window handles lockable with or without key as well as window handles with stop-in position.

This new standard focuses on the detent torques before and after an endurance test as per RAL-RG 607/9 and maximum free-play and strength requirements alongside the dimensional requirements (\square 7 and centre distance 43).

Two classes have been defined for window handles lockable with or without key as well as window handles with stop-in position:

- Class 1 demands 100Nm resistance to turning and tearing off. This value corresponds to the demands of the European DIN V ENV 1627 pre-standard (windows, doors, shutters – burglary resistance – requirements and classification).
- Class 2 demands 200Nm resistance to turning and tearing off. This requirement was taken over from the RAL-RG 607/9 for lockable window handles.

Classification according to 18267 is summarised in the following table:

Feature of window handle	Abbreviation	Resistance class		
with stop-in positions	FG	not determined		
with stop-in positions and non-keyed locking	FG-R	1 or 2		
with stop-in positions and keyed locking	FG-S	1 oder 2		

Complying with DIN 18104-1 (burglary-resistant retrofitted products – retrofitted products for doors and windows which can be screwed on) the requirements were determined with regard to the locking cylinders used in window handles lockable by key.

Requirements regarding corrosion resistance were defined on the basis of the European DIN EN 1670 standard (locks and building hardware – corrosion properties).

Certification according to DIN EN 18267 is voluntary for both keyed locking and non-keyed locking window handles of resistance classes 1 and 2). This is to enable exchangeability of tested elements according to DIN V ENV 1627.

The HOPPE **Secu100**® and **Secu100**® + **Secustik**® window handles lockable by key correspond to DIN 18267–FG-S1. On request, HOPPE **Nr. Sicher** window handles, which comply with the DIN 18267–FG-S2 standard, are available.

Das Original is RAL



The German RAL-RG 607/0 continues to exist. The internal and external testing of products at frequent, half-yearly intervals as stipulated therein gives you the assurance of constant high quality. The HOPPE window handles with stop-in positions with U26, U34,

US945, US952 and US956 roses fulfil the quality and testing requirements of RAL-RG 607/9 and conform to DIN 18267-FG.



Window handles



How to recognise original HOPPE window handles

The HOPPE logo is a visible sign of the manufacturer and thereby an important factor in product liability. Should there be any problem, you can always turn to the manufacturer, unlike with "no-name products".

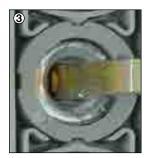
You'll find the HOPPE logo on:

- the cover plate ① (if there is no customer logo),
- the rose ②
- the notch ring 3
- the key 4
- the rear side of the handle neck (6) lockable window handles)

It is not only the HOPPE logo, but the grips too , $\mbox{\@}hich$ give you the assurance of having a genuine HOPPE product.



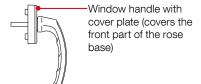


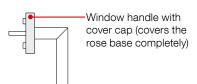












Fitting HOPPE window handles

You can fit or remove HOPPE window handles easily as they come with either a full cap or with a turnable, spring-loaded cover plate.

Fitting example:

To fit the handle all you need to do is put it in the opening (horizontal) position with the cover plate slightly raised and turned. Now you have free access to both screw-holes.





Secustik®, the window handle with the built-in security you can hear

Secustik® window handles contain a patented jamming-device which



provides integrated security. This helps to prevent unlawful moving of the window-fitting from outside. It works by a coupling element acting as a sort of mechanical diode. This allows for normal use of the window handle from inside, but jams the handle if anyone tries to turn it from outside by way of the fitting. In this way, the handles meet the requirements of AhS RAL-RG 607/13.

As the handle is turned through 180 degrees from the closed position to the tilt position, the

jamming-device makes a series of clicks – proof of the **built-in security you** can hear.





This is how the typical Secustik® clicks are made



Patented blocking mechanism of the Secustik® window handle.

European Patent **EP 1121501 Secustik**®



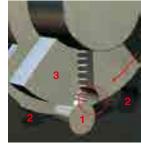
As the window handle is turned, the sprung security bolts ① click as they go over special notches ② in the housing, indicating the built-in security.



As the handle is turned, the security bolts ① are carried by the coupling element ③ to the individual notches ②, producing the clicking

This is how Secustik® technology effectively helps prevent break-ins.





As a break-in is attempted, the security bolts ① are forced into special notches ② in the housing by a second coupling element ③.



It's in this position that the security bolts ① effectively prevent the turning of the window handle from outside. The window handle locks and foils the attempted break-in.



You can download a film and find out more about Secustik® handles under **www.hoppe.com**. Just get in touch with your HOPPE contact partner.

Reference buildings worldwide





Asia/Pacific Hotel Mandarin Oriental Hong Kong SIEMENS-NIXDORF Head Office Kuala Lumpur PETRONAS Head Office Kota Kenabalu (Sabah) Kota Kenabalu (Sabah) Malaysia Acrovista - Seoul Korea
AustriaÄrztehaus BadenBaden (near Vienna)Porsche-HofSalzburg
Czechia Hotel Aria***** Praha
FranceDeutsche Bank
GermanySpree-Ufer-ResidenzBerlinDüsseldorfer StadttorDusseldorfEuropa-CenterHamburgRheinEnergieStadionCologne
Hungary Külügyminisztérium Budapest Művészetek Palotája Budapest
Italy Selimex
NetherlandsEempolisAmersfoortLa Guardia Plaza Toren I en IIAmsterdamKantoor La TourApeldoornMontevideoRotterdam
Slovenia Grand Hotel Sava Rogaška Slatina Hotel Astoria. Bled
SpainBarcelonaEdificio Banco VitalicioBarcelonaEdificio Central RACCBarcelonaHospital de SantiagoCompostela (La Coruña)Hospital Universitario de CanariasSanta Cruz de Tenerife
SwitzerlandStade de SuisseBernZürich Hilton HotelZurich
Turkey Atatürk Airport Istanbul
United Kingdom British Telecom Headquarters











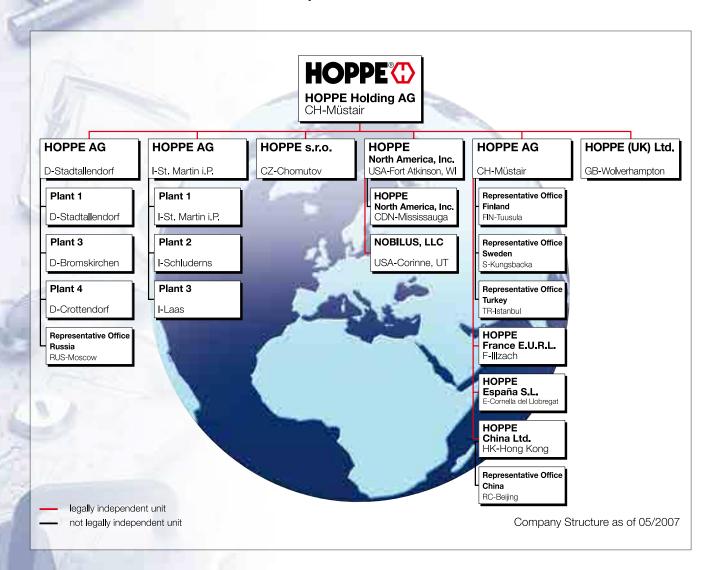




The HOPPE Group Profile

The HOPPE Group

Founded by Friedrich Hoppe in 1952 in Heiligenhaus (near Düsseldorf), the traditional heartland of Germany's lock and hardware industry, HOPPE is today an international manufacturing company with its headquarters in Switzerland. Approx. 3,000 employees in 9 production plants in Europe and the USA plus sales offices in Switzerland, France, Spain, the UK and the USA as well as representative offices in Russia, Finland, Sweden and China, dealing with sales worldwide, ensure that the "Handle of excellence" provides the finishing touch to your interior decor.



HOPPE is considered to be the European market leader in development, production and distribution of door and window hardware.

In fairness to employees, customers, suppliers and the regions in which HOPPE is located, the company pursues the principle of profitability before turnover.

The following beliefs make the HOPPE Group what it is today:

"Creativity is intelligent thinking against the norm", the result being: "Different from and better than others".





HOPPE – Handle of Excellence.

Enjoy the feel of quality. Indeed, touching a quality handle reassures you that you have made the right choice. Hardware with this logo to is a brand-name product, which, in our view, is tantamount to a promise of quality.

All production plants of the HOPPE Group in Germany, Italy and the Czech Republic are certified in accordance with DIN EN ISO 9001:2008. Continuous striving for improvement in quality remains a permanent process.

HOPPE is aware that simply manufacturing a faultless product is not sufficient today. Among the important

criteria HOPPE considers, are efficient manufacturing to quality standards, complying with current regulations, short product life-cycles and, above all, close attention to customer requirements.

HOPPE - the Product Range

For everyone who wants to upgrade their surroundings, HOPPE, Europe's leading brand of door and window handles, can fit in with any personal living and furniture style. With high quality and fair price, our products enhance everyone's choice of interior decor.

There is something for every situation in the extensive product range. HOPPE products are tradesman's first choice.

HOPPE not only offers a choice of attractive handles for doors and windows, but also develops specific solutions. Thus a building or an apartment can be equipped from the windows down to the main entrance door with the handle of excellence in aluminium, brass, nylon or stainless steel.

HOPPE - Consideration for the Environment

At HOPPE, consideration for the environment is of "constitutional" importance. Some examples are:

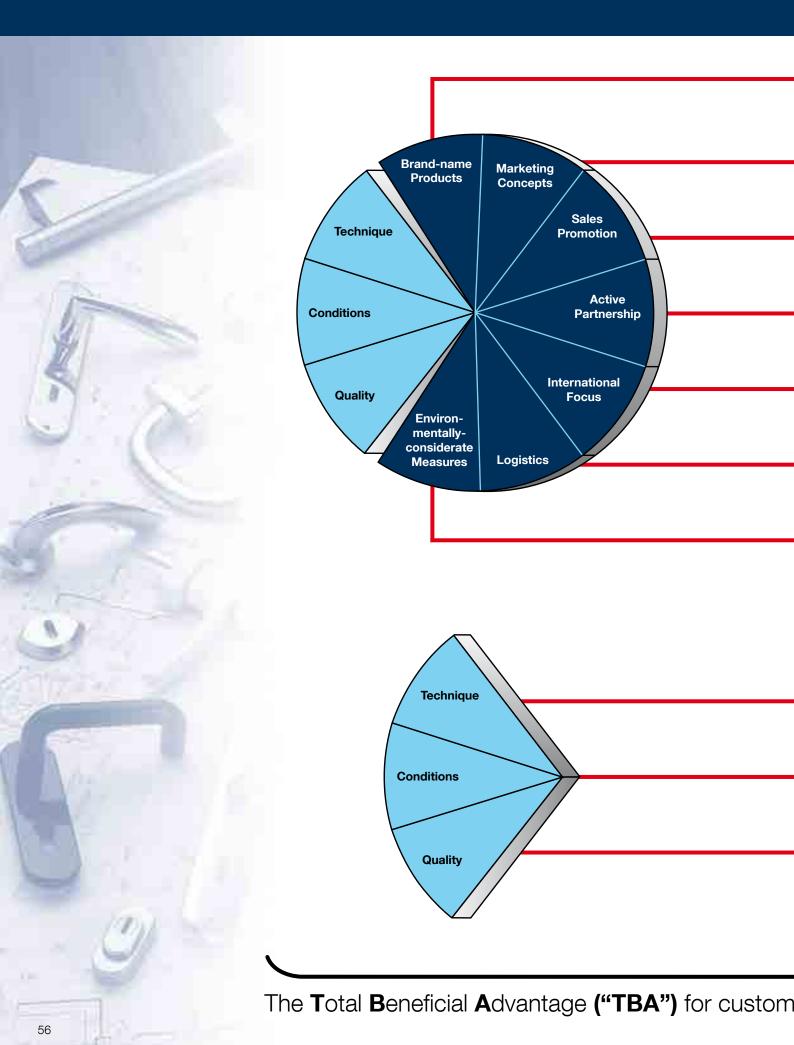
- the manufacture of hardware in an environmentally-considerate way
- the recycling of waste-water and the use of a circulatory system for water required in manufacture
- bio-degradable packaging
- the use of recyclable scrap as secondary raw material
- in the internal raw material cycle
- the use of process heat

All production facilities of the HOPPE Group in Germany and Italy are certified to DIN EN ISO 14001:2005.





Beneficial Performance







Interior door handles





Contents Interior door handles



The duravert® product line

for the discerning



Acapulco M1558 Page 66



Capri M1950 Page 86



Phoenix M1640 Page 108



Athinai M156 Page 70



Genova M1535 Page 90



Singapore M172 Page 112



Bergen M1602 Page 74



Las Vegas E1440 Page 94



Toronto M1020 Page 116



Brisbane 1670 Page 78

Bruxelles

M129

Page 82



Melbourne 1672 Page 98







60





The dura**plus**® product line

more than usual



Amsterdam (E)1400 Page 123



Cannes M1545 Page 137



Marseille (E)1138 Page 149





Antwerpen E1420 Page 127



Denver E1310 Page 141



Paris (E)138 Page 153



Atlanta (M)1530 Page 129



ElbaM1613
Page 143



Ródos M1603 Page 159



Bilbao E1365 Page 133



Göteborg E1410 Page 145



Stockholm (E)1140 Page 161



Bonn (E)150 Page 135



Luxembourg 199 Page 147



Tôkyô (M)1710 Page 165

Contents Interior door handles



The dura**plus**® product line

more than usual



Trondheim E1430

Page 167





Vancouver 139

Page 171



Knobs

Page 185



Wien M123

Page 183



Verona

1510, E1800, M151











Valencia M170

Page 169





Vitória

(M)1515









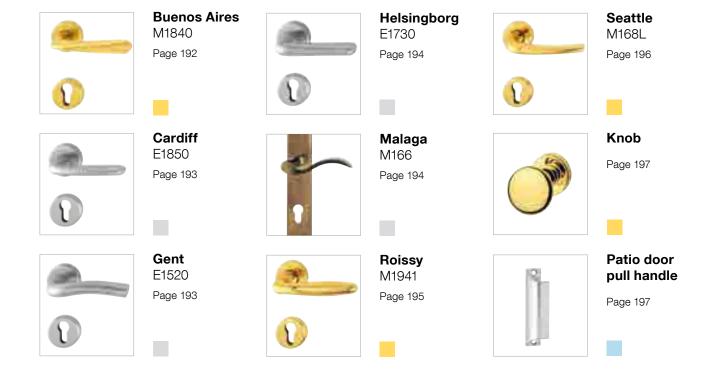
62





The dura**norm**® product line

consistently good value



Interior door handles

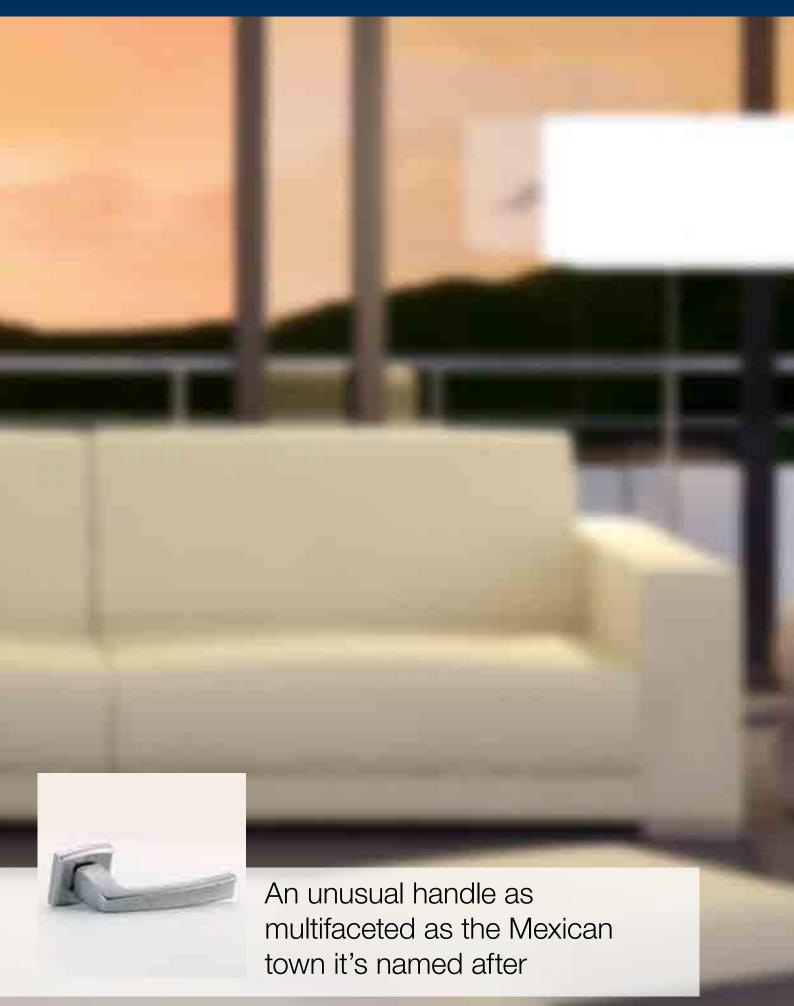






for the discerning duravert®

Acapulco







Acapulco (Brass)



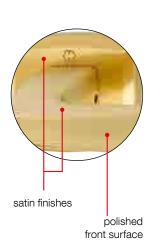
M1558/18K/18KS

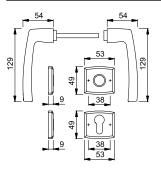
HOPPE brass lever set on rose with escutcheon for interior doors, **Acapulco Series**. Tested to **DIN EN 1906** (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with **non-handed spring** cassette and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	4		Keyhole/	F41-R	F45-R	F49-R	F74-R	P.U.	O.C.
			Distance	Article no.	Article no.	Article no.	Article no.	P.U.	0.0.
Set	35-53	8	0	2971548	2971661	2971581	2971628	1	10
				2971556	2971679	2971599	2971636	1	10
	54-72	8		2971564	2971687	2971601	2971644	1	10
	42-46	8 5-8	Φ (]]	2971572	2971695	2971610	2971652	1	10





Two-tone finishes:



The Resista® guarantee applies to all finishes with the letter R in the finish key.



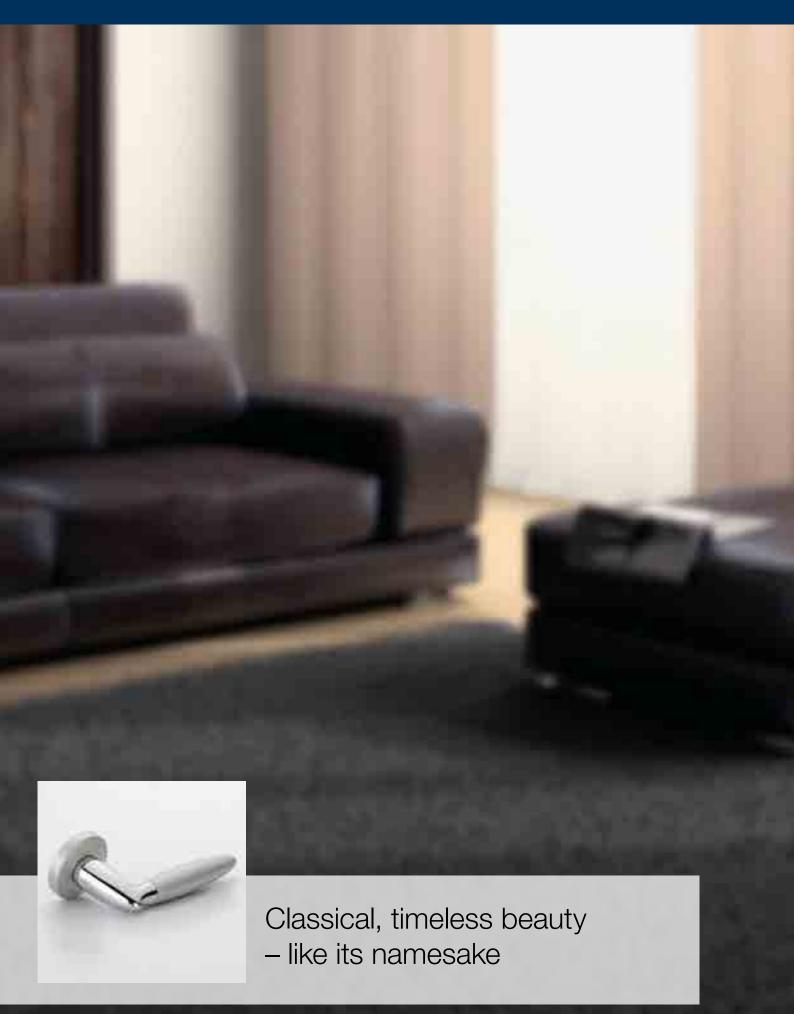
With the F45-R finish, the rose and upper and lower surfaces of the handle are polished and the front surface is satin. The F41-R and F49-R finishes are monochrome.

Matching Secustik®-window handle available (M0558/US918). Colour: F74-R





Athinai







Athinai (Brass)



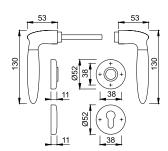
M156/19K/19KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Athinai Series**. Meets the requirement of **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Autiala dagariatian		<u></u>	Keyhole/	F49/F69	F77-R/F52-R	DII	O.C.
Article description		₩	Distance	Article no	Article no	- P.U.	0.0.
Set	35-53	8	0	2820820	3054611	1	10
				2820838	3054629	1	10
	54-72	8		2820862	3054637	1	10
	38-42	8 5-8	Φ[]]	2823051	3054645	1	10



Two-tone finishes:



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Matching window handle available (M056/U937). Colour: F49/F69

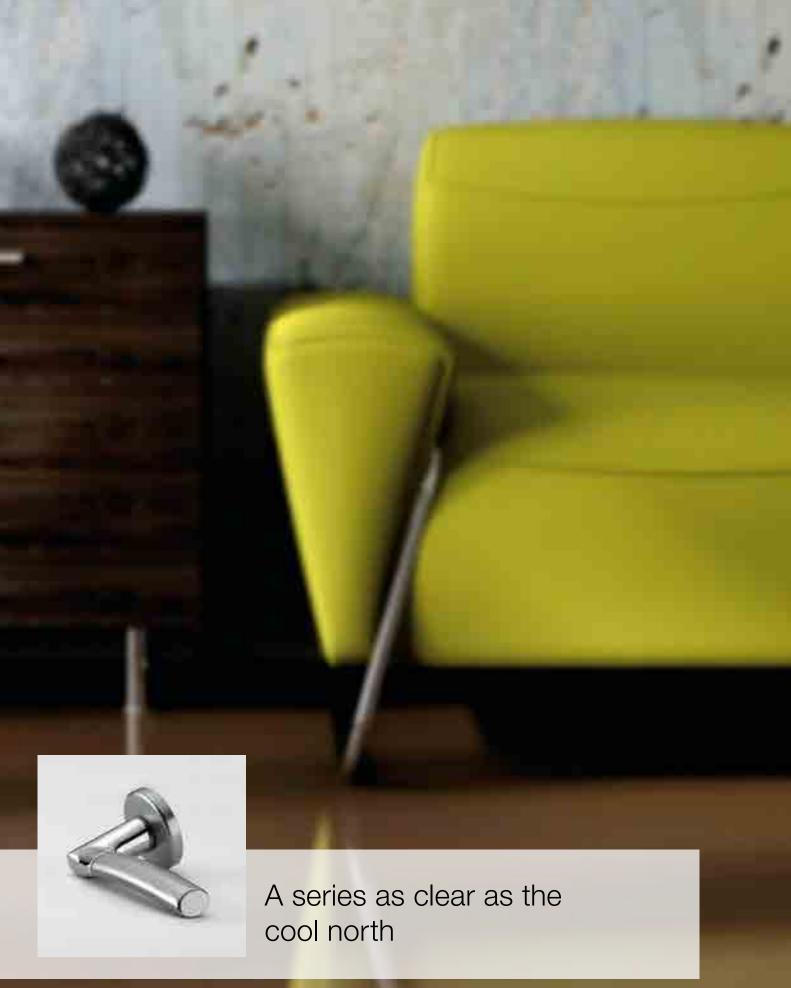


Further solutions:

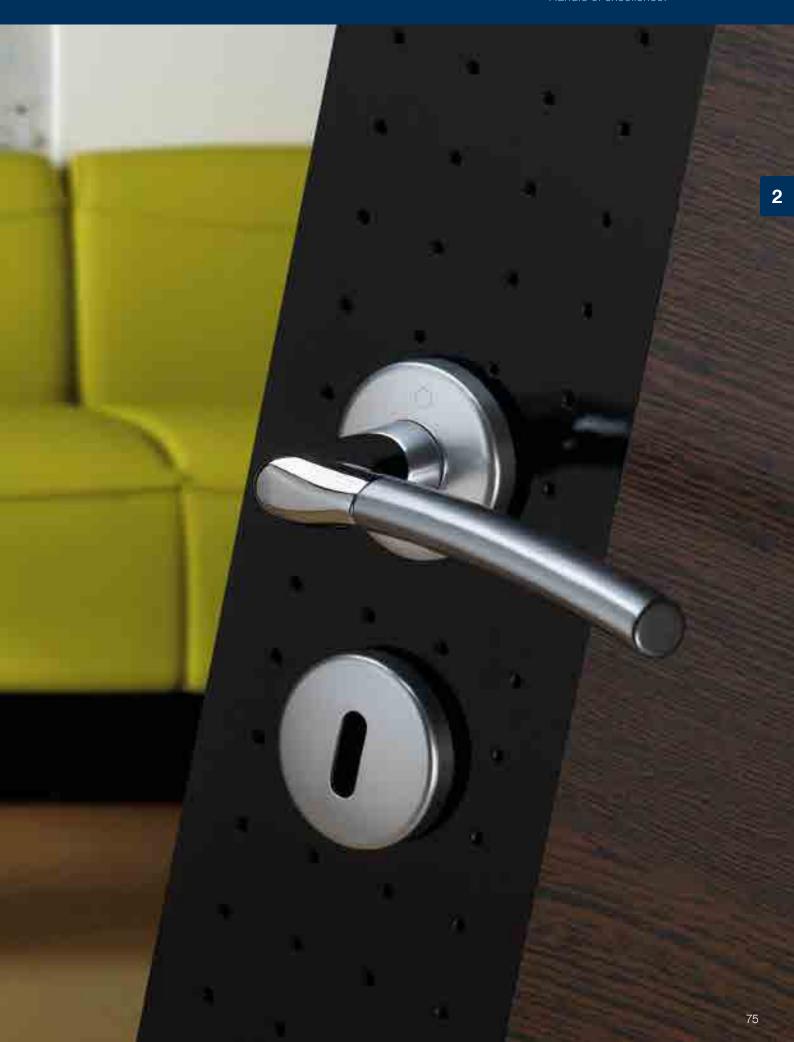




Bergen







Bergen (Brass)



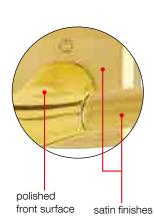
M1602/18K/18KS

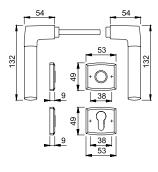
HOPPE brass lever set on rose with escutcheon for interior doors, Bergen Series. Meets the requirement of DIN EN 1906 (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with nonhanded spring cassette and HOPPE quick-fit connection (solid spindle), concealed fixing with wood





Article description	Tab		Keyhole/		F77-R/F52-R	P.U.	O.C.
		₩	Distance	Article no.	Article no.		
Set	35-53	8	0	3137782	3137846	1	10
				3137803	3137854	1	10
	42-46	8 5-8	D	3137820	3137889	1	10





Two-tone finishes:



The Resista® guarantee applies to all finishes with the letter R in the finish key.







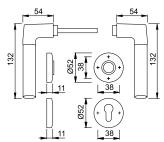
M1602/19K/19KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Bergen Series**. Meets the requirement of **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	ань		Keyhole/	F49/F9	F72/F9	F77-R/F52-R	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	F.U.	0.0.
Set	35-53	8	0	2820969	2851571	3054813	1	10
				2820993	2851597	3054821	1	10
	54-72	8		2821021	on request	3054830	1	10
	38-42	8 5-8	Φ[]]	2825461	2858781	3054848	1	10



Two-tone finishes:











The Resista® guarantee applies to all finishes with the letter R in the finish key.

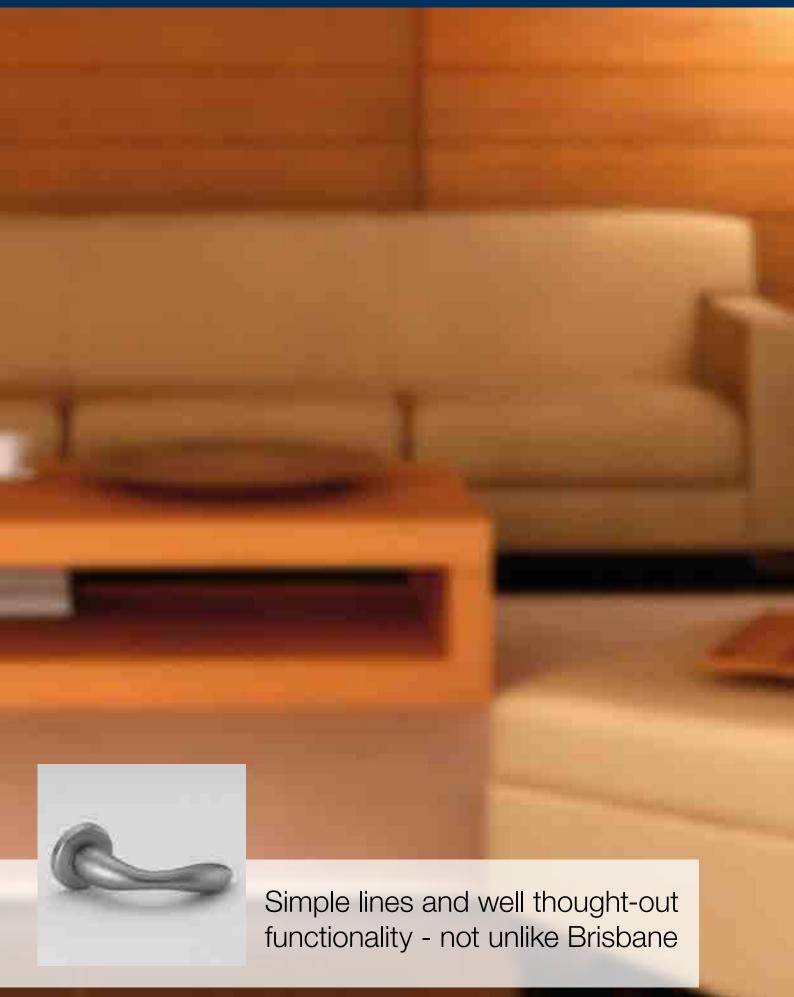


Matching window handle available (M029/U937).

Colour: F49/F9



Brisbane







Brisbane (Aluminium)



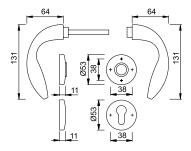
1670/19K/19KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Brisbane Series**. Meets the requirement of **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	4	‡ ⊞	Keyhole/	F1-2	F9-2	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	P.U.	0.0.
Set	35-45	8	0	2825209	2825989	1	10
				2825217	2826156	1	10
	65-75	8		2825313	2826199	1	10
	37-42	8 5-8	Φ []	2825778	2826391	1	10

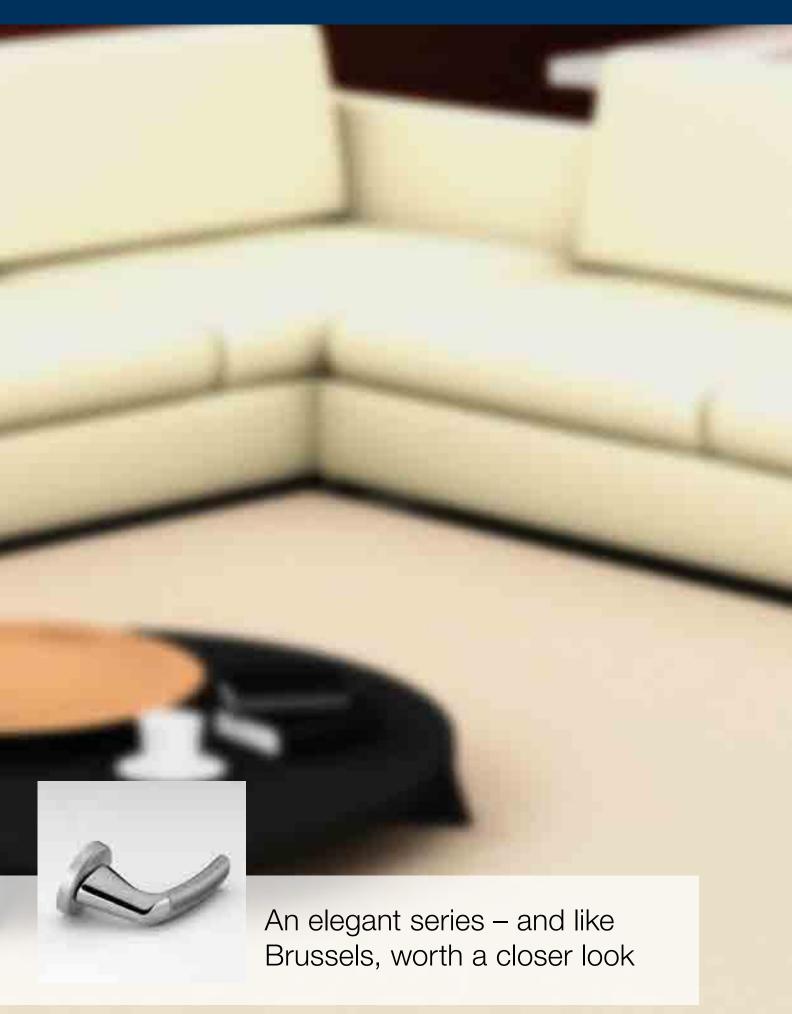


Matching Secustik®-window handle available (0670/US956). Colour: F1-2





Bruxelles







Bruxelles (Brass)



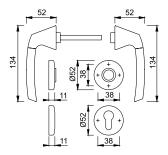
M129/19K/19KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Bruxelles Series**. Meets the requirement of **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	ф		Keyhole/	F41-R	F49-R/F98-R	F77-R	F77-R/F52-R	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	Article no.	P.U.	0.0.
Set	32-47	8		2821857	2821822	3054899	3054952	1	10
				2821890	2821849	3054901	3054961	1	10
	64-79	8		2821937	2821929	3054910	3054979	1	10
	38-42	8 5-8	Φ []	2825495	2824513	3054928	3054987	1	10



The Resista® guarantee applies to all finishes with the letter R in the finish key.

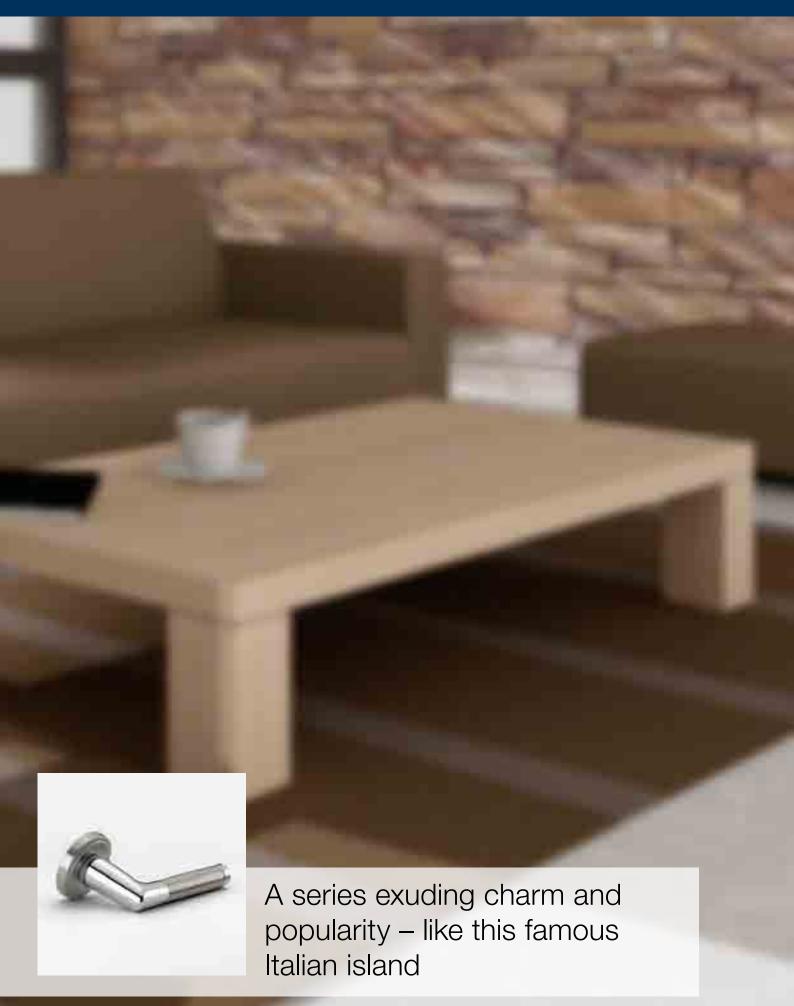


Matching window handle available (**M029/U937**). Colour: **F77-R**





Capri







Capri (Brass)



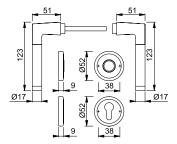
M1950/15K/15KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Capri Series**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description			Keyhole/	F49/F69		P.U.	O.C.
Article description		 	Distance	Article no.		ا.U.	0.0.
Set	30-55	8	0	2823511		1	10
				2823529		1	10
	38-46	8 5-8	D	2833604		1	10



Matching window handle available (M0950/U9).

Colour: **F49/F69**

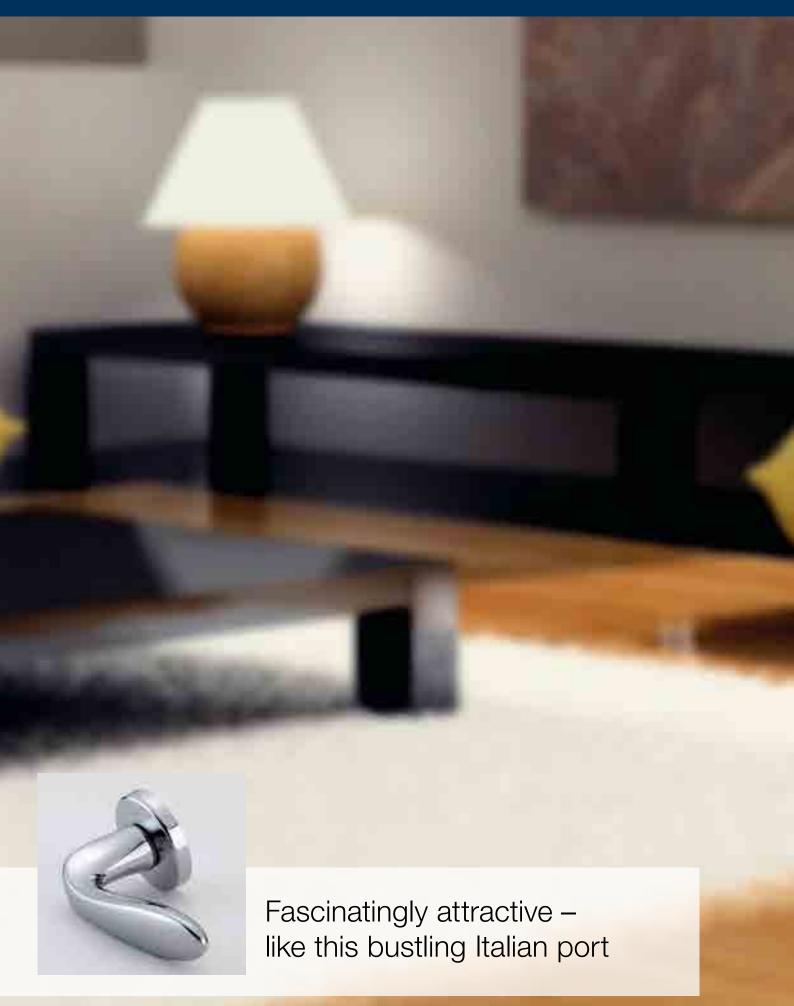


Further solutions:





Genova







Genova (Brass)

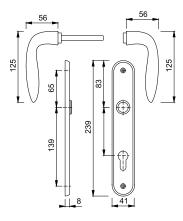


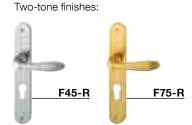
M1535/265

HOPPE brass lever on backplate for interior doors, **Genova Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Loose lever with **non-handed spring casette** and **HOPPE quick-fit connection** (solid spindle), visible fixing with wood screws.



Article description			Keyhole/	F45-R	F75-R		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		JF.U.	0.0.
Set	38-44	8	90	2851634	2851685		1	10
			85	on request	on request		1	10





The Resista® guarantee applies to all finishes with the letter R in the finish key.





Matching Secustik®-window handle available (0535/US956).

Colour: F45-R







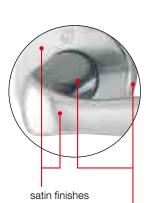
M1535/19K/19KS

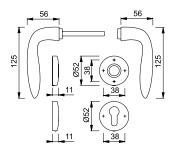
HOPPE brass lever set on rose with escutcheon for interior doors, **Genova Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description			Keyhole/	F45-R	F75-R	P.U	O.C.
Article description		₩	Distance	Article no.	Article no.	F.0	0.0.
Set	32-48	8		2825680	2825701	1	10
				2825698	2825727	1	10
	66-82	8		2825743	2825751	1	10
	38-42	8 5-8	\mathbb{Q}	2825786	2825794	1	10







The Resista® guarantee applies to all finishes with the letter R in the finish key.





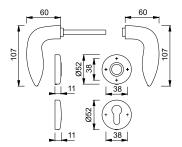
polished finishes

M35G/19K/19KS

HOPPE brass knob set on rose interior doors, **Genova Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. With escutcheon and nylon base, Loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.



Article description	d d		Keyhole/	F45-R	F75-R		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		r.U.	0.0.
Knob-set	32-48	8	0	2825807	2825815		1	10
				2825823	2825831		1	10
	66-82	8		2825840	2825866		1	10
	38-42	8 5-8		2825874	2825882		1	10



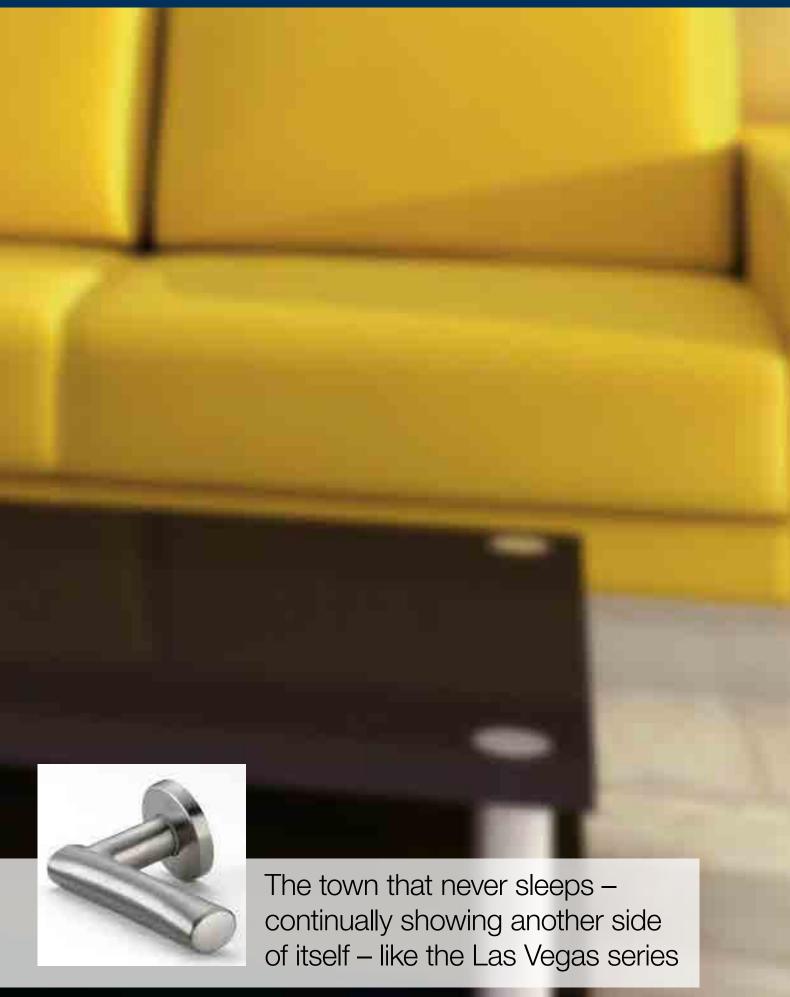




The Resista® guarantee applies to all finishes with the letter R in the finish key.



Las Vegas







Las Vegas (Stainless Steel)



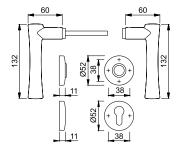
E1440Z/19K/19KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Las Vegas Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	dipp		Keyhole/	F69		P.U.	O.C.
Article description		 	Distance	Article no.		F.U.	0.0.
Set	38-44	8		2825971		1	10
				2825997		1	10
	38-44	8 5-8	Φ[]]	2826025		1	10



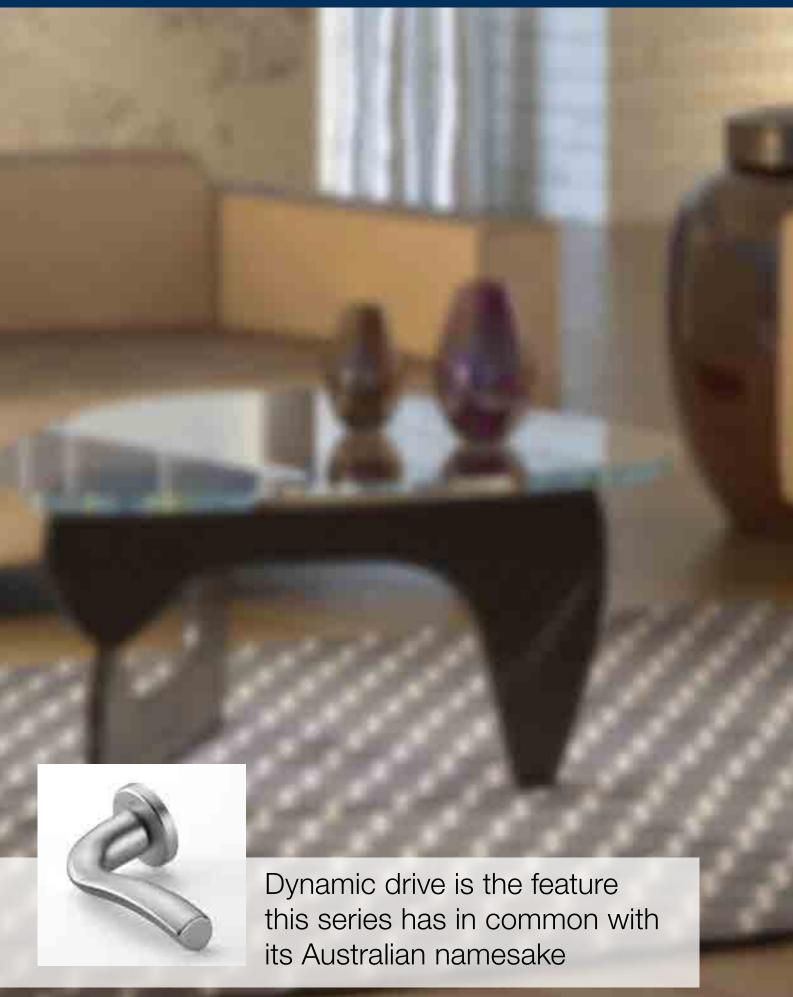
Matching Secustik®-window handle available (**E0440/US956**). Colour: **F69**







Melbourne







Melbourne (Aluminium)



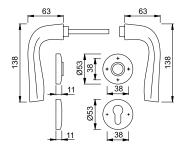
1672/19K/19KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Melbourne Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	Д Ь		Keyhole/	F1-2	F9-2		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		JF.U.	0.0.
Set	35-45	8	0	2825858	2826009		1	10
				2825891	2826033		1	10
	65-75	8		2825903	2826041		1	10
	37-42	8 5-8	Φ())	2826076	2826105		1	10



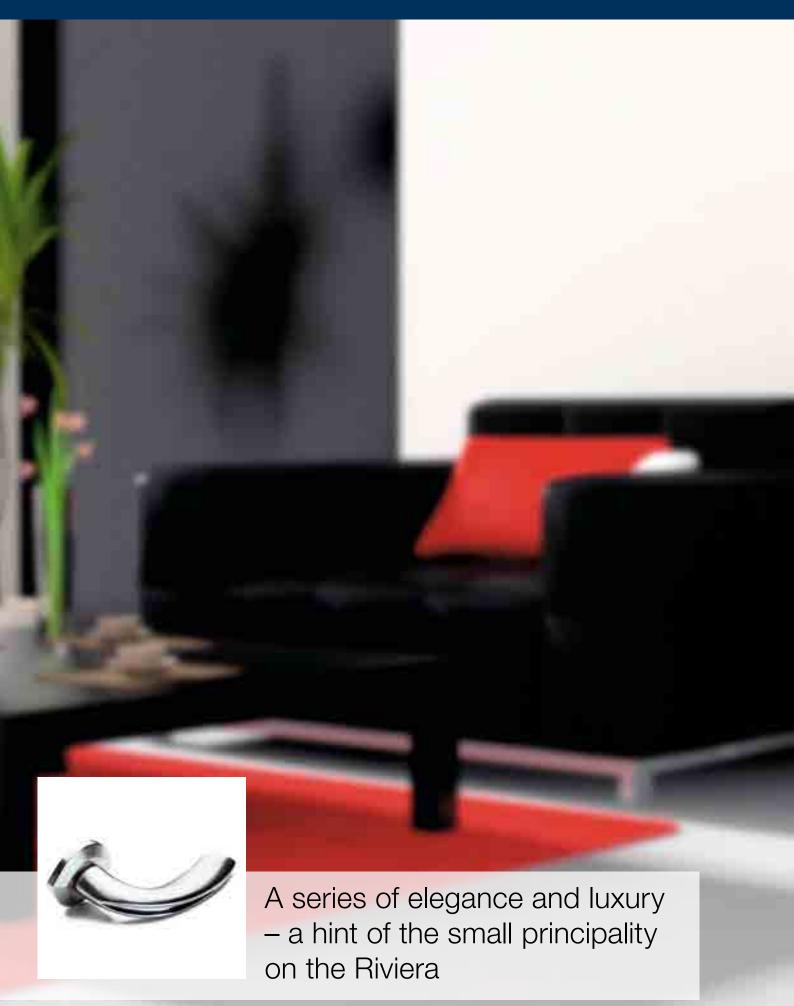
Matching Secustik®-window handle available (0672/US956). Colour: F1-2







Monte Carlo







Monte Carlo (Brass)



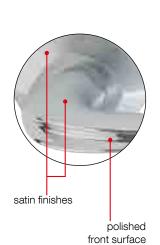
M1550/25K/25KS

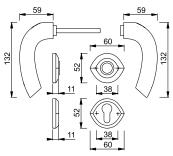
HOPPE brass lever set on rose with escutcheon for interior doors, **Monte Carlo Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.



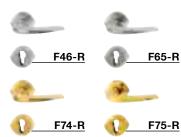


Article description		[Keyhole/	F46-R	F65-R	F74-R	F75-R	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	Article no.	JF.U.	0.0.
Set	35-44	8	0	2827407	2827415	2827386	2826244	1	10
				2827440	2827458	2827423	2827343	1	10
	65-74	8		2827491	2827503	2823131	2827378	1	10
	36-43	8 5-8	D	2833663	2833671	2833655	2833647	1	10





Two-tone finishes:



The Resista® guarantee applies to all finishes with the letter R in the finish key.



With the F75-R finish, the rose and upper and lower surfaces of the handle are polished and the front surface is satin.

Matching Secustik®-window handle available (M0550/US920). Colour: F46-R



Further solutions:





M855/25HK/25K/25KVS/1550

Article description

Knob-set

HOPPE brass knob/lever set on rose with escutcheon for entrance doors, **Monte Carlo Series**. Outside: Rose and escutcheon with nylon base, fixed knob. Inside: Rose and escutcheon with nylon base, loose lever with **spring cassette**. Joining: I-solid spindle with **HOPPE quick-fit connection**, concealed bolt through fixing with wood screws.

F46-R

Article no.

2727511

Keyhole/

Distancet

F65-R

Article no.

2727529

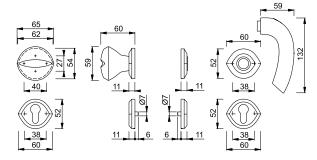
F74-R

Article no.

2727537

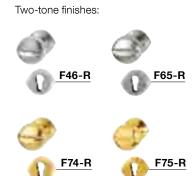






37-42

8



F75-R

Article no.

2727545

P.U.

O.C.

4

polished front surface

satin finishes

With the F75-R finish, the rose and upper and lower surfaces of the knob are polished and the front surface is satin.

The Resista® guarantee applies to all finishes with the letter R in the finish key.



Monte Carlo (Brass)



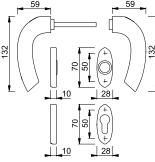
M1550/21/21S

HOPPE brass lever set on rose with escutcheon for profile doors, **Monte Carlo Series**. Meets the requirements of DIN EN 1906 (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with spring cassette, solid spindle with HOPPE quick-fit connection, concealed fixing with wood screws.



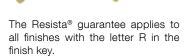
Article description			Keyhole/	F46-R	F65-R	F74-R	F75-R	P.U.	0.0
Article description		₩	Distance	Article no.	Article no.	Article no.	Article no.	JF.U.	0.0.
Set	35-44	8		2827538	2827546	2827520	2827511	1	4
	65-74	8	\bigcap	2827571	2827589	2827562	2827554	1	4





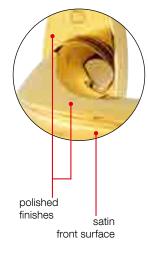
Two-tone finishes:





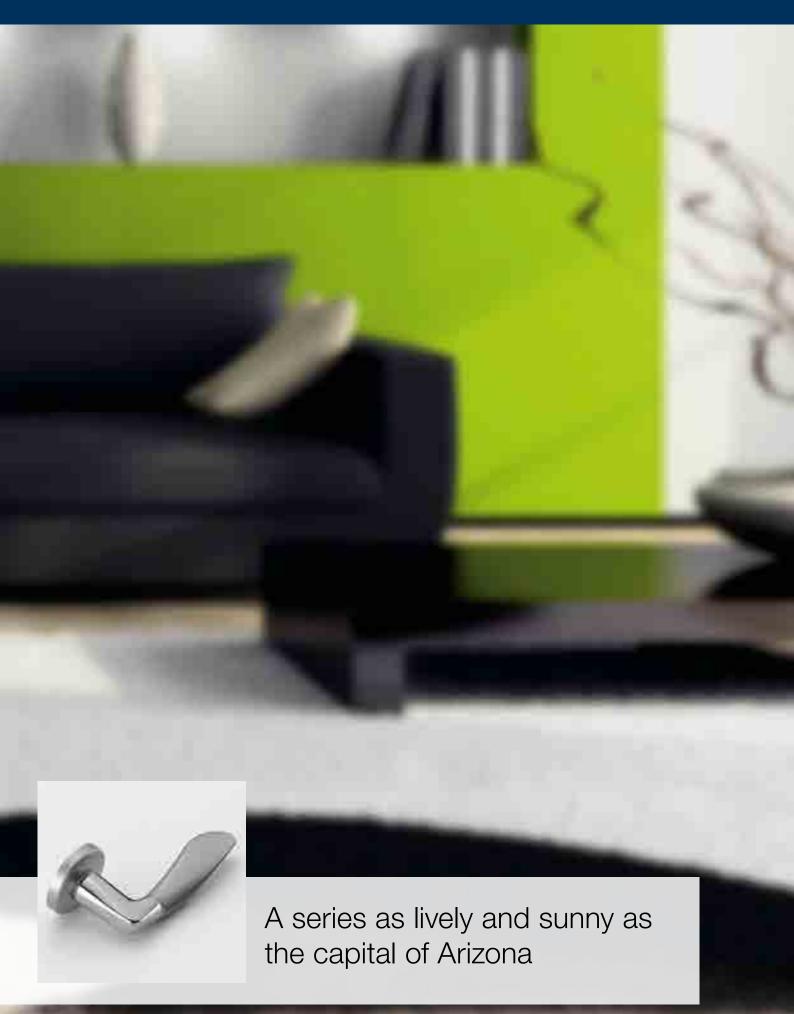
F75-R







Phoenix







Phoenix (Brass)



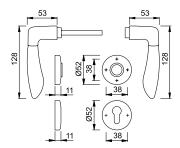
M1640/19K/19KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Phoenix Series**. Meets the requirement of **DIN EN 1906 (category of use: grade 3)**.Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description		m	Keyhole/	F49-R/F98-R	F77-R/F52-R		P.U.	O.C.
Article description			Distance	Article no.	Article no.		F.U.	0.0.
Set	32-48	8	0	2823641	3055120		1	10
				2823650	3055138		1	10
	66-82	8		2823668	3055146		1	10
	38-42	8 5-8		2829859	3055154		1	10



Two-tone finishes:



The Resista® guarantee applies to all finishes with the letter R in the finish key.

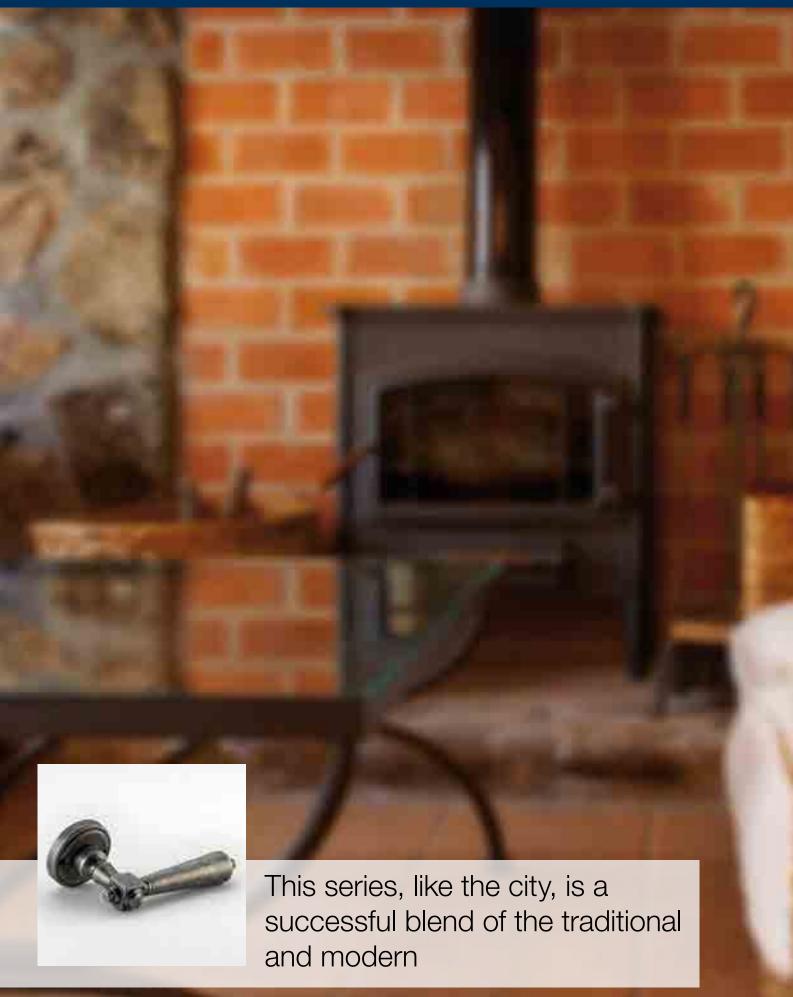


Matching window handle available (**M0640/U937**). Colour: **F49-R/F98-R**





Singapore







Singapore (Brass)

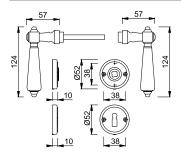
M172/15K-2/15KS-2

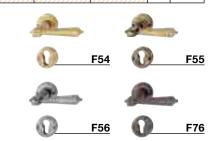
HOPPE brass lever set on rose with escutcheon for interior doors, **Singapore Series**. Rose and escutcheon with nylon base, loose lever with **spring cassette** with HOPPE profile spindle, visible fixing with wood screws





Article description			Keyhole/	F54	F55	F56	F76	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	Article no.	JF.U.	0.0.
Set	30-66	8		2450961	2450970	2450988	2450996	1	10
				2451956	2451972	2451981	2451999	1	10
	36-45	8 5-8		2480466	2480482	2480491	2480511	1	10



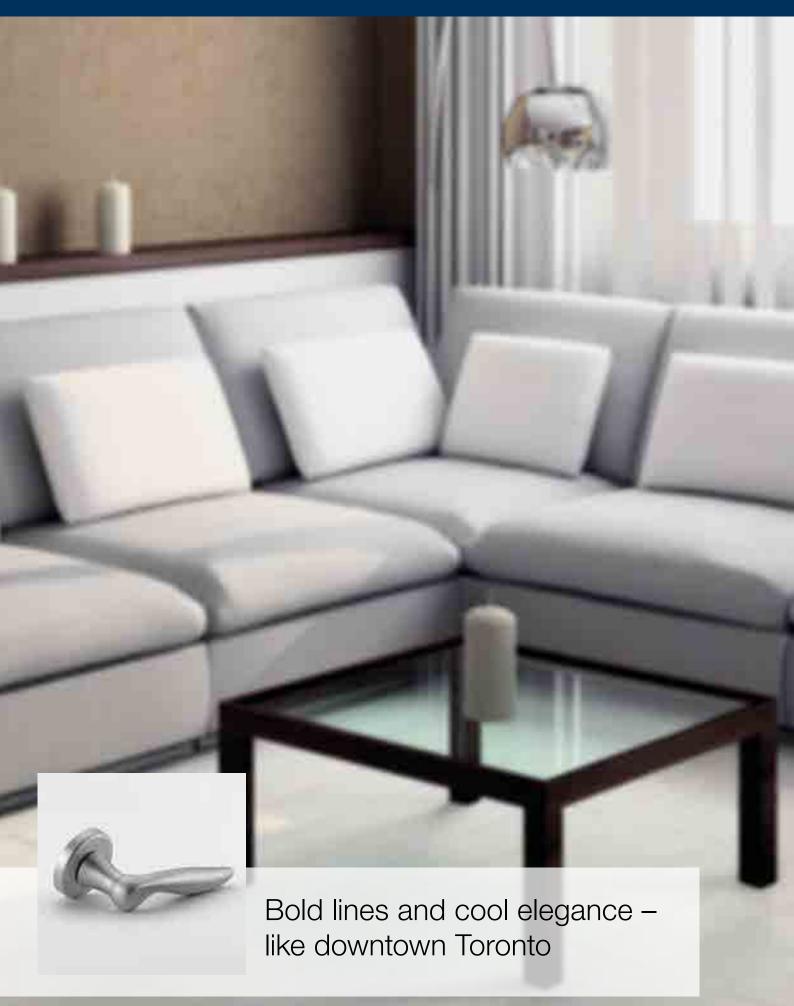


Matching window handle available (**M072/7**). Colour: **F56**





Toronto







Toronto (Brass)



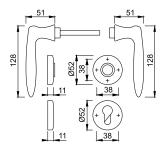
M1020/19K/19KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Toronto Series**. Tested to **DIN EN 1906** (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with **non-handed spring** cassette and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description		Ħ	Keyhole/	F49-R	F77-R	F98-R	P.U.	O.C.
Article description		₩.	Distance	Article no.	Article no.	Article no.	JF.U.	0.0.
Set	35-55	8 5	0	2834025	3055285	2834033	1	10
				2834050	3055293	2834068	1	10
	56-76	8		2834084	3055306	2834092	1	10
	38-42	8 5-8		2834113	3055314	2834121	1	10





The Resista® guarantee applies to all finishes with the letter R in the finish key.



 $\label{thm:matching} \mbox{Matching window handle available ($M0102/U29$)}.$

Colour: F98-R





Interior door handles







more than usual duraplus®



Amsterdam





Amsterdam (Aluminium)

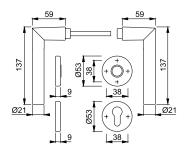
1400/42K/42KS

HOPPE aluminum lever set on rose with escutcheon for interior doors, **Amsterdam Series**. Rose and escutcheon with nylon base, loose lever, HOPPE profile spindle, concealed fixing with wood screws.





Article description		m	Keyhole/	F1	F1/F69		P.U.	O.C.
Article description		 	Distance	Article no.	Article no.		P.U.	U.C.
Set	37-47	8	0	2233406	2233465		1	10
			0	2233676	2233692		1	10
	37-42	8 5-8		2234951	2234978		1	10



Matching Secustik®-window handle available (0400/US956). Colour: F1



Amsterdam (Stainless steel)



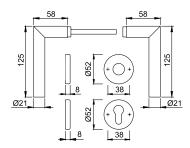
E1400Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Amsterdam Series**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** with HOPPE profile spindle, concealed fixing with wood screws.





Article description		m	Keyhole/	F69		ПП	O.C.
Article description		₩	Distance	Article no.		P.U.	O.C.
Set	37-47	8	0	2636096		1	10
				2636133		1	10
	37-42	8 5-8		2636150		1	10



Matching Secustik®-window handle available (**E0400/US956**). Colour: **F69**







Antwerpen (Steinless steel)

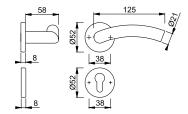
E1420Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Antwerpen Series**. Rose and escutcheon with nylon base, lever with HOPPE profile spindle, spring-loaded, concealed fixing with wood screws





Article description			Keyhole/	F69		P.U.	O.C.
Article description		□	Distance	Article no.		P.U.	U.C.
Set	37-47	8	0	2072884		1	10
				2072876		1	10
	37-47	8 5-8		3047728		1	10





Atlanta (Aluminium)



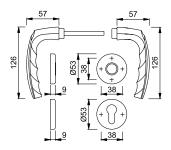
1530/42K/42KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Atlanta Series**. Tested to **DIN EN 1906** (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with **non-handed spring** cassette and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description		П	Keyhole/	F1	F9		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		JF.U.	O.C.
Set	35-45	8	0	3202601	3202610		1	10
				2954473	2910868		1	10
	45	8 5-8		320330	3203348		1	10



Matching Secustik®-window handle available (0530/US952). Colour: ${\bf F1}$



Further solutions:





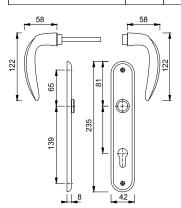


M1530/379

HOPPE brass lever on backplate for interior doors, **Atlanta Series**. Tested to **DIN EN 1906** (category of use: grade 3). Loose lever with **non-handed spring casette** and **HOPPE quick-fit connection** (solid spindle), visible fixing with wood screws.



Article description			Keyhol	e/	F41-R	F71	F72	F77-R	P.U.	O.C.
Article description		-	Distanc	се	Article no.	Article no.	Article no.	Article no.	r.U.	0.0.
Set	32-47	8		90	2821591	2821435	2821478	2821654	1	10
			} '	85	2821611	2821443	2821574	2821662	1	10
	64-79	8	\bigcap	85	2821734	2821700	2821718	2821751	1	10



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Atlanta (Brass)



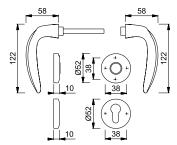
M1530/23K/23KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Atlanta Series**. Tested to **DIN EN 1906** (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with **non-handed spring** cassette and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description			Keyhole/	F41-R	F71	F72	F77-R	P.U.	O.C.
Article description			Distance	Article no.	Article no.	Article no.	Article no.	F.U.	0.0.
Set	32-47	8	0	2832071	2830260	2832054	2832089	1	10
				2832118	2832097	2832100	2832126	1	10
	64-79	8		2832185	2832169	2832177	2832193	1	10
	40-44	8 5-8		2832222	2824492	2832206	2832231	1	10



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Matching Secustik®-window handle available (M0530/US956). Colour: F71







Bilbao (Stainless steel)



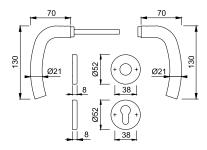
E1365Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Bilbao Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	45	[::]	Keyhole/	F69		P.U.	O.C.
Article description		₩	Distance	Article no.		JP.U.	0.0.
Set	38-44	8		2825938		1	10
				2825946		1	10
	38-44	8 5-8	Φ())	2825962		1	10



Matching window handle available (E0365/US956).

Colour: F69







Bonn (Stainless steel)

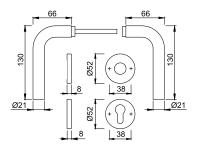
E150Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Bonn Series**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** with HOPPE profile spindle, concealed fixing with wood screws.





Article description		\Box	Keyhole/	F69		P.U.	O.C.
Article description		₩	Distance	Article no.		ר.ט.	0.0.
Set	37-47	8	0	2636395		1	10
				2636408		1	10
	37-42	8 5-8		2640108		1	10



Matching Secustik®-window handle available (**E050/US956**). Colour: **F69**



Further solutions:



Cannes





Cannes (Brass)



M1545/23K/23KS

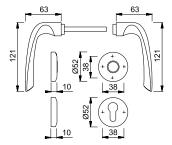
HOPPE brass lever set on rose with escutcheon for interior doors, **Cannes Series**. Tested to **DIN EN 1906** (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with non-handed spring cassette and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	4		Keyhole/	F41-R	F49-R	F71	F72	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	Article no.	JF.U.	0.0.
Set	35-55	8	0	2822227	2822235	2822180	2822198	1	10
				2822307	2822315	2822260	2822286	1	10
	56-76	8		2822411	2822446	2822374	2822391	1	10
	40-44	8 5-8		2825532	2825541	2825508	2825516	1	10

Article description	ф		Keyhole/	F73	F77-R		P.U.	O.C.
		₩	Distance	Article no.	Article no.		P.U.	0.0.
Set	35-55	8	0	2822201	2822251		1	10
				2822294	2822331		1	10
	56-76	8		2822403	2822454		1	10
	40-44	8 5-8	D []	2825524	2825559		1	10



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Matching Secustik®-window handle available (M0545/US956). Colour: F71



Further solutions:







M1545/30P/30PS

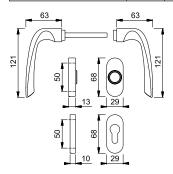
HOPPE brass lever set on narrow rose with narrow escutcheon for profile doors, **Cannes Series**. With nylon base, loose lever with **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	4		Keyhole/	F41-R	F49-R	F71	F72	P.U.	O.C.
		₩	Distance	Article no.	Article no.	Article no.	Article no.	P.U.	0.0.
Set	35-55	8		2825591	2825604	2825567	2825575	1	4
	56-76	8		2825655	2825663	2825621	2825639	1	4

Article description		47	m	Keyhole/	F73	F77-R		P.U.	O.C.
Article description		 	Distance	Article no.	Article no.		P.U.	0.0.	
Set	35-55	8		2825583	2825612		1	4	
	56-76	8		2825647	2825671		1	4	







Spring cassette available on request.







Denver (Stainless steel)



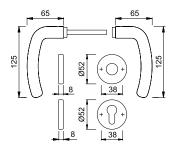
E1310Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Denver Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	dippersistant of the second		Keyhole/	F69		P.U.	O.C.
Article description		□	Distance	Article no.		JF.U.	0.0.
Set	37-47	8		2830796		1	10
				2830809		1	10
	37-42	8 5-8	D	2830817		1	10



Matching Secustik®-window handle available (**E0310/US956**). Colour: **F69**





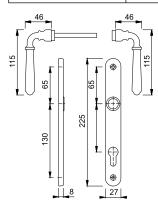


M1613/300LF

HOPPE brass lever set on backplate for interior doors, **Elba Series**. Loose lever with HOPPE profile spindle, visible fixing with wood screws.



Article description		4	Keyhole/	F54	F55	F56	F76	P.U.	0.0
Article description		₩	Distance	Article no.	Article no.	Article no.	Article no.	P.U.	0.0.
Set	60-81	8	O 85	2931360	2931394	2931407	2931431	1	4
			U						



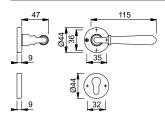
M1613/88K-2/88KS-2

HOPPE brass lever set on rose with escutcheon for interior doors, **Elba Series**. Rose and escutcheon with nylon base, lever with HOPPE profile spindle, spring loaded, visible fixing with wood screws.





Article description		1	Keyhole/	F54	F55	F56	F76	P.U.	O.C.
			Distance	Article no.	Article no.	Article no.	Article no.		
Set	32-52	8	8	2931001	2931010	2931036	2931044	1	10
	62-82			2931052	2931061	2931079	2931095	1	10
	41-46	8 5-8		2931221	2931247	2931255	2931263	1	10





Göteborg (Stainless steel)



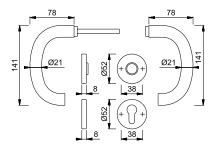
E1410Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Göteborg Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	d d		Keyhole/	F69		P.U.	O.C.
Article description		 	Distance	Article no.		JF.U.	0.0.
Set	37-47	8		2921938		1	10
				2921954		1	10
	37-42	8 5-8	D	2946932		1	10



Matching Secustik®-window handle available (**E0410/US956**). Colour: **F69**





Luxembourg (Aluminium)

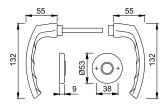


199/42K

HOPPE aluminium lever set on rose for interior doors, **Luxembourg Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.



Article description	4		Keyhole/	F1	F9		P.U.	O.C.
Article description		 	Distance	Article no.	Article no.		F.U.	O.C.
Set	35-45	8		2813128	2813291		1	10



Matching Secustik®-window handle available (099/US952). Colour: F1





Marseille





Marseille (Aluminium)



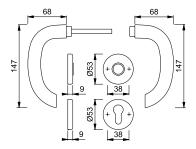
1138/42K/42KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Marseille Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	d d		Keyhole/	F1	F4	F9	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	JF.U.	0.0.
Set	37-47	8	0	2839432	2839547	2947484	1	10
				2839459	2839694	2947572	1	10
	67-77	8		2839483	2839707	on request	1	10
	37-42	8 5-8		2839504	2839715	2947599	1	10



Matching Secustik®-window handle available (0138/US956). Colour: F1



Marseille (Stainless steel)





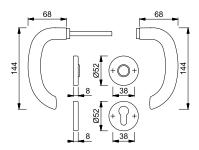
E1138Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Marseille Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description		m	Keyhole/	F69		DII	O.C.
Article description		₩	Distance	Article no.		P.U.	0.0.
Set	37-47	8		3058048		1	10
			0				
				3058161		1	10
	37-42	8 5-8		3058216		1	10



Matching Secustik®-window handle available (**E0138/US956**). Colour: **F69**











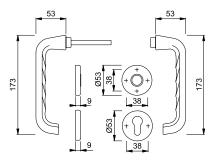
137/42K - 42KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Paris Series**. Rose and escutcheon with nylon base, loose lever with spring cassette and HOPPE solid profile spindle, concealed fixing with wood screws.





Article description		1	Keyhole/	F1	F9		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		JF.U.	0.0.
Lever set on rose	30-49	8		2246186			2	10
137/42K, set								
Lever 137, pair	30-49	8		523016			2	12
Rose 42K, pair				762712			10	100
Escutcheon 42KS, pair			0	762804			10	100
				762750			10	50
	45	8 5-8	\mathbb{Q}	1704608	1795520		5	20

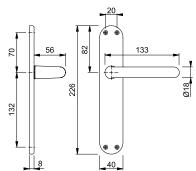


138L/300PI

HOPPE aluminium lever set on backplate for interior doors, **Paris Series**. Lever with HOPPE profile spindle, **spring loaded**, visible fixing with wood screws, .



Article description			Keyhole/	F1	F9		пп	0.0
Article description		₩	Distance	Article no.	Article no.		JF.U.	0.0.
Set	30-59	8	without	1885306	1885331		1	18
			kovholo					



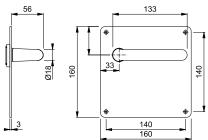


138L/304L

HOPPE aluminium lever set on square backplate for interior doors, **Paris Series**. Lever with HOPPE profile spindle, spring loaded, visible fixing with wood screws.



Article description	dip		Keyhole/	F1	F9		P.U.	0.0
Article description		-	Distance	Article no.	Article no.		JP.U.	0.0.
Set	35-60	8	without	564712	564729		1	10
			keyhole					



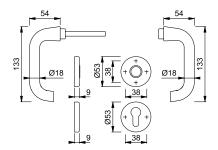
138L/42K/42KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Paris Series**. Rose and escutcheon with nylon base, lever with HOPPE profile spindle, spring loaded, concealed fixing with wood screws.





	Im		Keyhole/	F1	F9			
Article description			Distance	Article no.	Article no.		P.U.	O.C.
Lever set on rose 138L/42K, set	35-60	8			814022		1	10
Lever 138L, pair	30-49	8		508280	608942		5	50
Rose 42K, pair				762712	762736		10	100
Escutcheon 42KS, pair			0	762804	762828		10	100
				762750	762774		10	50
	45	8 5-8		1704608	1795520		5	20



Matching Secustik®-window handle available (038/US956). Colour: F1





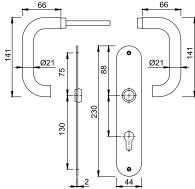
Paris (Stainless steel)

E138Z/353FL

HOPPE stainless steel lever set on backplate for interior doors, **Paris Series**. Loose lever with HOPPE profile spindle, visible fixing with wood screws.



Article description			Keyhole/	F69		P.U.	O.C.
Article description			Distance	Article no.		r.U.	0.0.
Lever E138Z, pair	47-57	8		2634517		5	50
Flat backplate 353FL, pair			without keyhole	602018		5	20
			72	602001		5	20
			92	653379		5	20

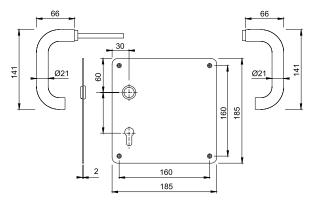


E138Z/355FL

HOPPE stainless steel lever set on square backplate for interior doors, **Paris S eries**. Loose lever with HOPPE profile spindle, visible fixing with wood screws.



Autiala description			Keyhole/	F69		P.U.	O.C.
Article description			Distance	Article no.		P.U.	U.C.
Lever E138Z, pair	47-57	8		2634517		5	50
Flat square backplate 355FL, pair			without keyhole	626052		5	20
			72	625826		5	20
			85	626045		5	20





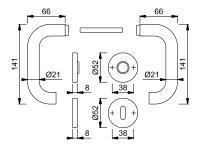
E138Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Paris Series**. Rose and escutcheon with nylon base, loose lever with **non-handed spring casette** and HOPPE profile spindle, concealed fixing with wood screws.





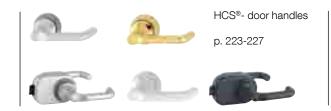
Article description			Keyhole/	F69	P.U.	O.C.
Article description		1	Distance	Article no.	F.U.	0.0.
Set	37-47	8	0	2640271	1	10
				2640394	1	10
		8 5-8		2640651	1	10
Lever E138Z, pair	47-57	8		2634517	5	50
Escutcheon E42KS, pair				600700	10	50
	37-42	8 5-8		662326	5	20



Matching Secustik®-window handle available (**E038/US956**). Colour: **F69**



Further solutions:





Fire-resistant sets
p. 158

Paris (Fire-resistant sets — Stainless steel)

FS-E138F/353K

HOPPE stainless steel fire-resistant lever set on short backplate, **Paris Series**, with steel underplate, tested according to **DIN 18273**, bolt-through-fixing, HOPPE solid profile spindle, clip-on system, for fire-resistant doors.



			17 - 1 - 1 - 1	F00			I		
Article description			Keyhole/	F69				P.U.	O.C.
	Lľ	₩	Distance	Article no.					
Set	45-65	9	\bigcirc	625895				1	10
			U						
141	69			69		141			
	_	7							
		1,8			[%] (<u> </u>			
921		1	≱ 2 2 <u> </u>	4-		021			
92		خالم		165		Ø			
			90,5		⁴+⊕				

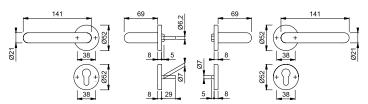


FS-E138F/42/42S

HOPPE stainless steel fire-resistant lever set on rose with escutcheon, **Paris series**, tested according to **DIN 18273**. Rose and escutcheon with steel underplate, bolt-through-fixing, solid profile spindle, clip-on system, for fire-resistant doors.



Article description		Ш	Keyhole/	F69		DII	0.0
Article description		₩	Distance	Article no.		F.U.	0.0.
Set F	45-65	9		545971		1	10







Ródos (Brass)



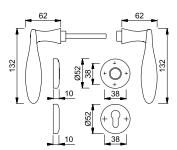
M1603/23K/23KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Ródos Series**. Tested to **DIN EN 1906** (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with **non-handed spring** cassette and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	45		Keyhole/	F71	F98-R		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		P.U.	0.0.
Set	35-56	8		2830585	2830622		1	10
			\bigcirc	2830649	2830673		1	10
	40-44	8 5-8	\mathbb{Q}	2830729	2830745		1	10



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Stockholm





Stockholm (Aluminium)



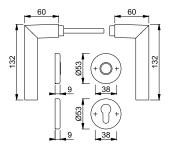
1140/42K/42KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Stockholm Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	dip-		Keyhole/	F1	F9		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		r.U.	0.0.
Set	37-47	8	0	2839061	2839117		1	10
				2839070	2839133		1	10
	67-77	8		2839109	2839141		1	10
	37-42	8 5-8	Φ[]]	2839176	2839248		1	10



Matching Secustik®-window handle available (0140/US956). Colour: F1



Stockholm (Stainless steel)





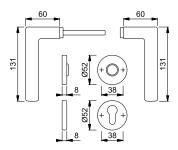
E1140Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Stockholm Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description			Keyhole/	F69		P.U.	O.C.
Article description		H	Distance	Article no.		P.U.	0.0.
Set	37-47	8	0	3058304		1	10
	67-77			3058312		1	10
	37-42	8 5-8		3058321		1	10



Matching Secustik®-window handle available (**E0140/US956**). Colour: **F69**









Tôkyô (Aluminium)



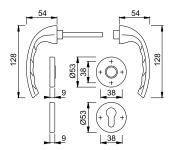
1710/42K/42KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Tôkyô Series**. Tested to **DIN EN 1906** (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with **non-handed spring** cassette and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	405		Keyhole/	F1	F9		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		JF.U.	0.0.
Set	38-42	8		3112542	2919539		1	10
				2876794	2919854		1	10
	58-62	8	\bigcirc	on request	on request		1	10
	40	8 5-8	Φ []]	on request	2919547	-	1	10



Matching window handle available (0710/U26).

Colour: F1



Trondheim





Trondheim (Stainless steel)



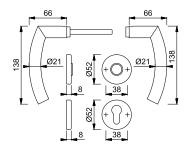
E1430Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Trondheim Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	d d	П	Keyhole/	F69		P.U.	O.C.
Article description		H	Distance	Article no.		JF.U.	0.0.
Set	38-44	8	0	2826068		1	10
				2826084		1	10
		8 5-8		2826113		1	10



Matching Secustik®-window handle available (**E0430/US956**).

Colour: **F69**



Valencia





Valencia (Brass)

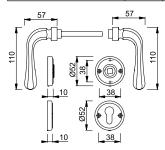
M170/15K-2/15KS-2

HOPPE brass lever set on rose with escutcheon for interior doors, **Valencia Series**. Rose and escutcheon with nylon base, HOPPE profile spindle, loose lever with **spring-casette**, visible fixing with wood screws.





Article description			Keyhole/	F54	F55	F56	F76	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	Article no.	JF.U.	0.0.
Set	28-68	8	8	2450929	2450937	2450945	2450953	1	10
			0	2451905	2451921	2451930	2451948	1	10
	38-42	8 5-8	D []	2480415	2480431	2480440	2480458	1	10



Further solutions:







Vancouver (Aluminium)

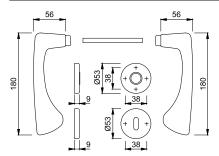
139/42K - 42KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Vancouver Series**. Rose and escutcheon with nylon base, HOPPE solid profile spindle, loose lever with **spring-casette**, concealed fixing with wood screws.





Article description	d d		Keyhole/	F1		P.U.	O.C.
Article description		₩	Distance	Article no.		JF.U.	O.C.
Lever set on rose	30-49	8		2246127		2	10
139/42K, set							
Lever 139, pair	30-49	8		508679		2	12
Rose 42K, pair				762712		10	100
Escutcheon 42KS, pair			\cap	762804		10	100
			\cap	762750		10	50
			U				





Verona (Aluminium)



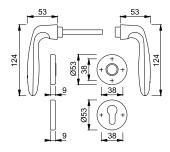
1510/42K/42KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Verona Series**. Tested to **DIN EN 1906** (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	d d d	m	Keyhole/	F1	F9		P.U.	O.C.
Article description			Distance	Article no.	Article no.		JP.U.	0.0.
Set	35-45	8	0	2919432	on request		1	10
				2876751	on request		1	10
	40	8		2919512	on request		1	10



Matching window handle available (**0510/U26**). Colour: **F1**







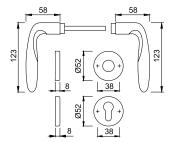
E1800Z/42K/42KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Verona Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	- I dip		Keyhole/	F69		P.U.	O.C.
Article description			Distance	Article no.		JF.U.	0.0.
Set	38-44	8	0	2826130		1	10
				2826148		1	10
		8 5-8		2826172		1	10



Matching Secustik®-window handle available (**E0800/US956**). Colour: **F69**



Verona (Brass)

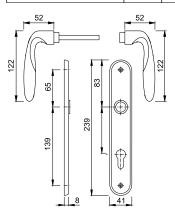


M151/265

HOPPE brass lever set on backplate for interior doors, **Verona Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Loose lever with **non-handed spring casette** and **HOPPE quick-fit connection** (solid spindle), visible fixing with wood screws.



Article description			Keyhole/	F71	F77-R		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		JF.U.	0.0.
Set	32-48	8	90	2828717	2828768		1	10
			85	2828725	2828784		1	10
	66-82	8	85	2828741	2828792		1	10



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Matching window handle available (M051/U9).

Colour: **F71**



Further solutions:



Profile door handles

p. 178





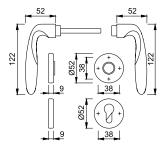
M151/42K/42KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Verona Series**. Tested to **DIN EN 1906** (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with **non-handed spring** cassette and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	45	m	Keyhole/	F41-R	F49-R	F71	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	JF.U.	0.0.
Set	32-48	8		2823991	2823967	2823959	1	10
			\bigcirc	2824011	2823975	2810728	1	10
	66-82	8		2824054	2824046	2824038	1	10
	38-42	8 5-8	$\mathbb{Q}_{\mathbb{Q}}$	2829971	2829963	2829947	1	10



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Verona (Brass)

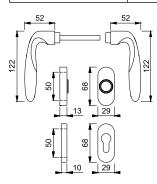


M151/30P/30PS

HOPPE brass lever set on narrow rose with narrow escutcheon for profile doors, **Verona Series**. With nylon base, loose lever with **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.



Article description	dipp	m	Keyhole/	F41-R	F71	F77-R	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	r.U.	0.0.
Set	32-48	8		2831297	2831271	2831300	1	4
	66-82	8		2831334	2831326	2831351	1	4



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Spring cassette available on request.

Vitória





Vitória (Aluminium)



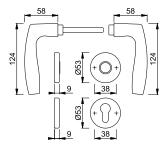
1515/42K/42KS

HOPPE aluminium lever set on rose with escutcheon for interior doors, **Vitória Series**. Tested to **DIN EN 1906** (category of use: grade 3). Rose and escutcheon with nylon base, loose lever with non-handed spring cassette and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description		<u>‡</u>	Keyhole/	F1	F9		P.U.	O.C.
			Distance	Article no.	Article no.		JF.U.	0.0.
Set	37-47	8		2839969	2840249		1	10
				2839985	2840302		1	10
	67-77			2840011	2840345		1	10
	37-42	8	Φ	2840151	2840361		1	10



Matching Secustik®-window handle available (0515/US956). Colour: F1



Further solutions:







M1515/23K/23KS

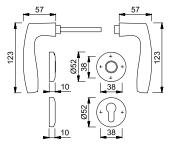
HOPPE brass lever set on rose with escutcheon for interior doors, **Vitória Series**. Tested to **DIN EN 1906 (category of use: grade 3)**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), concealed fixing with wood screws.





Article description	фь	m	Keyhole/	F41-R	F49-R	F71	F72	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	Article no.	P.U.	0.0.
Set	32-47	8	0	2829453	2829461	2829381	2829357	1	10
				2829488	2829496	2829429	2829402	1	10
	64-79			2829517	2829533	2829429	2829437	1	10
	40-44	8	ΦM	2830059	2830075	2830016	2830024	1	10

Article description	4	П	Keyhole/	F73	F77-R		P.U.	O.C.
Article description		I	Distance	Article no.	Article no.		F.U.	0.0.
Set	32-47	8	0	2829365	2829470		1	10
				2829411	2829509		1	10
	64-79			2829445	2829541		1	10
	40-44	8		2830041	2830083		1	10



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Matching Secustik®-window handle available (**M0515/US956**). Colour: $\mathbf{F71}$









Wien (Brass)



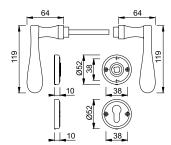
M123/15K-2/15KS-2

HOPPE brass lever set on rose with escutcheon for interior doors, **Wien Series**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette** and **HOPPE quick-fit connection** (solid spindle), visible fixing with wood screws.





Article description			Keyhole/	F54	F55	F56	F76	P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.	Article no.	Article no.	JF.U.	0.0.
Set	30-61	8	8	2837066	2837074	2837091	2837103	1	10
			0	2837111	2837138	2837146	2837154	1	10
	38-42	8 5-8		2838798	2838801	2838819	2838827	1	10





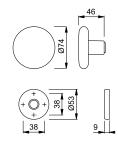
Knobs (Aluminium)

53S/42K

HOPPE aluminium knob fixed on rose with nylon base, concealed fixing.



Article description	Thread	F1	F4		P.U.	O.C.
	Trireau	Article no.	Article no.		P.U.	0.0.
Knob, piece	M12	814961	814978		2	12

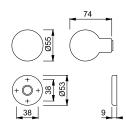


60L/42K

HOPPE aluminium knob fixed on rose with nylon base, concealed fixing.



Article description	Thread	F1	F4		DII	0.0
	Triread	Article no.	Article no.		[P.U.]	0.0.
Knob, piece	M12	815074	814206		2	12



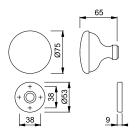


63-75/42K

HOPPE aluminium knob fixed on rose with nylon base, concealed fixing.



Article description	Thread	F1	F4		P.U.	O.C.
Article description	IIIIeau	Article no.	Article no.		r.U.	0.0.
Knob, piece	M12	2047671	814299		2	12

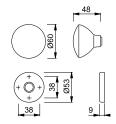


84/42K (84H/42K)

HOPPE aluminium knob fixed on rose with nylon base, concealed fixing.



Article description		Thread	F1	F4		P.U.	O.C.
Article description		ITITEAU	Article no.	Article no.		JF.U.	0.0.
Loose knob 84, piece		M10	2122749	2122757		2	12
Loose knob 84H, piece			2125579	2125587		2	12
84/42K-Knob fixed on			2124357	2125000		2	12
rose or loose, piece							
84H/42K-Knob fixed on			2125536	2125544		2	12
rose or loose, piece							



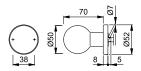
Knobs (Stainless steel)

E50/42

HOPPE stainless steel knob fixed on rose with steel base, for concealed bolt-through fixing.



Article description	F69		пп	0.0
Article description	Article no.		P.U.	0.0.
Knob fixed on rose,	818761		2	12
half set outside, piece				

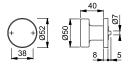


E58/42

HOPPE stainless steel knob fixed on rose with steel base, for concealed bolt-through fixing.



Article description	m	F69		DII	0.0
Article description	₩	Article no.		P.U.	0.0.
Knob fixed on rose, half		817979		2	12
set outside, piece					

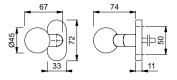


E50G/55

HOPPE stainless steel knob fixed on narrow rose, concealed fixing, for profile doors.



Article description		П	F69		P.U.	O.C.
Article description		→	Article no.		P.U.	0.0.
Knob fixed on rose, half	55-65	8	2159120		2	12
set outside (with FDW-so-						
lid profile spindle), piece						
Knob fixed on rose, half			3165345		2	12
set outside, piece						



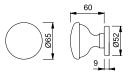


M63/42K

HOPPE brass knob fixed on rose, with nylon base, concealed fixing.



Article description		Thread	F41-R	F71	F73	F77-R	P.U.	O.C.
Article description		Trireau	Article no.	Article no.	Article no.	Article no.	P.U.	0.0.
Knob, piece		M10	1904175	1904116	2404842	1904183	2	12



The Resista® guarantee applies to all finishes with the letter R in the finish key.

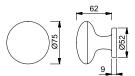


M81H/42

HOPPE brass knob fixed on rose with steel base, concealed fixing (fixing system included).



Article description			F41-R	F71	F73	F77-R	DII	0.0
		Article no.	Article no.	Article no.	Article no.	F.U.	0.0.	
Knob with wood			3055621	3055630	3055648	3055656	2	12
screws, piece								ĺ



Included fixing systems for wooden doors:



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Interior door handles







consistently good value duranorm®

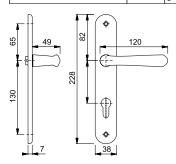
Buenos Aires (Brass)

M1840/332P

HOPPE brass lever on backplate for interior doors, **Buenos Aires Series**. Lever with **spring casette**, HOPPE profile spindle, spring loaded, visible fixing with wood screws.



Article description		m	Keyhole)	F41	F49	F71	F73	P.U.	O.C.
Article description		₩	Distanc	е	Article no.	Article no.	Article no.	Article no.	P.U.	0.0.
Set	35-68	8	0 8	0	2970844	2970908	2970721	2970781	10	10
			3	35	2970852	2970916	2970730	2970799	10	10
	42-47	8 5-8		35	on request	on request	on request	on request	10	10



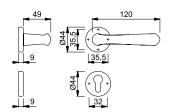
M1840/88K/88KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Buenos Aires Series**. Rose and escutcheon with nylon base, lever with HOPPE profil spindle, spring-loaded, concealed fixing with wood screws.





	Im	Im	Keyhole/	F41	F49	F71	F73		
Article description		H	,					P.U.	O.C.
		₩	Distance	Article no.	Article no.	Article no.	Article no.		
Set	33-67	8	\cap	2970650	2970684	2970596	2970628	10	10
			U						
				2970668	2970692	2970609	2970633	10	10
			U						
	41-46	8	Θ	2970676	2970705	2970617	2970641	10	10
		5-8							



Matching window handle available (**M0840/U23**). Colour: **F71**





Cardiff (Stainless steel), Gent (Stainless steel)



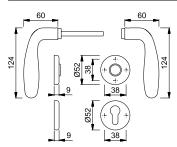
E1850Z/17K/17KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Cardiff Series**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette**, HOPPE profil spindle, concealed fixing with wood screws





Article description			Keyhole/	F69		P.U.	O.C.
Article description			Distance	Article no.		ר.ט.	0.0.
Set	37-47	8		3049264		10	10
				3049299		10	10
			U				
	37-42	8	\ominus	3049301		10	10
		5-8	Φ				



Matching window handle available (**E0850/U30**). Colour: **F69**



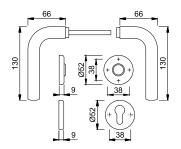
E1520Z/17K/17KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Gent Series**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette**, HOPPE profil spindle, concealed fixing with wood screws.





Article description			Keyhole/	F69		P.U.	O.C.
Article description		₩	Distance	Article no.		F.U.	0.0.
Set	37-47	8	0	3048974		10	10
				3049002		10	10
	37-42	8 5-8	Φ []]	3049011		10	10



Helsingborg (Stainless steel), Malaga (Brass)

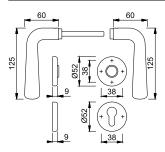
E1730Z/17K/17KS

HOPPE stainless steel lever set on rose with escutcheon for interior doors, **Helsingborg Series**. Rose and escutcheon with nylon base, loose lever with **non-handed spring cassette**, HOPPE profil spindle, concealed fixing with wood screws.





Article description		m	Keyhole/	F69		P.U.	O.C.
Article description		 	Distance	Article no.		JF.U.	0.0.
Set	37-47	8	0	3036199		10	10
		8		3036244		10	10
		8 5-8		3036324		10	10



Matching window handle available (**E0730/U30**). Colour: **F69**

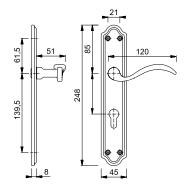


M166SL/2705

HOPPE brass lever on backplate for interior doors, **Malaga Series**. Lever with solid spindle, spring loaded, visible fixing with wood screws.



Autiala description	d d		Keyhole/	F71	F73		P.U.	0.0
Article description		₩	Distance	Article no.	Article no.		P.U.	0.0.
Set	30-50	8	85	2283681	2320569		10	10





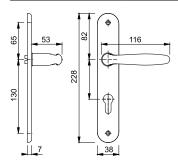


M1941/332P

HOPPE brass lever on backplate for interior doors, **Roissy Series**. Lever with solid spindle and self-tapping set, screw, spring-loaded, visible fixing with wood screws.



Article description			Keyhole/	F41	F71		P.U.	0.0
Article description		-	Distance	Article no.	Article no.		P.U.	0.0.
Set	34-63		85	2040250	2039945		10	10



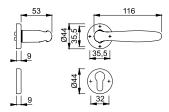
M1941/88K/88KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Roissy Series**. Rose and escutcheon with nylon base, lever with solid spindle with self-tapping set, screw, spring-loaded, concealed fixing with wood screws





Article description	To the second		Keyhole/	F41	F71		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		r.U.	0.0.
Set	34-63	8	0	2040276	2039101		20	20
				2040321	2039620		20	20
	36-41	8 5-8		2059065	2059049		20	20



Matching window handle available (**M0941/U23**). Colour: **F71**

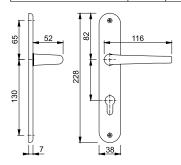


M168L/332P

HOPPE brass lever on backplate for interior doors, **Seattle Series**. Lever with HOPPE profile spindle, spring loaded, visible fixing with wood screws.



Article description	dфb		Keyhole/	F41	F71		P.U.	0.0
Article description		₩	Distance	Article no.	Article no.		r.U.	0.0.
Set	30-49	8	85	2840556	797479		10	10



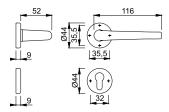
M168L/88K/88KS

HOPPE brass lever set on rose with escutcheon for interior doors, **Seattle Series**. Rose and escutcheon with nylon base, lever with HOPPE profil spindle, spring loaded, concealed fixing with wood screws.





Article description			Keyhole/	F41	F71		P.U.	O.C.
Article description		₩	Distance	Article no.	Article no.		JF.U.	0.0.
Set	30-49	8		843602	676040		20	20
				843619	656752		20	20
	39-42	8	Θ	2860047	1796418		20	20
		5-8						



Matching window handle available (M068L/U23).

Colour: F71





Knob (Brass), Patio door pull handle (Aluminium)

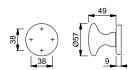


M40H/17K

HOPPE brass knob fixed on rose, with nylon base, concealed fixing.



Article description		Thread	F71		P.U.	O.C.
Article description		Trireau	Article no.		ا ^{۲.} .	0.0.
Knob, piece			3055613		0	0

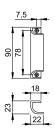


430

HOPPE aluminum pull handle for patio doors.



Article description	Dimension	F1	F2	F4	P.U.	O.C.
Article description	Dimension	Article no.	Article no.	Article no.	P.U.	0.0.
Pull handle, piece	90 mm	517077	517060	517053	50	50









Contents HCS®



The dura**vert**® product line

for the discerning



Athinai HCS M156S

Page 204



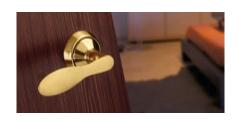
Luzern HCS M1803S Page 206

Perth HCS A1880 Page 207



Capri HCS M1950S Page 205





The dura**plus**® product line

more than usual









Groningen HCS A1885 Page 217



Paris HCS A(M/K) 138S

Page 223



Bologna HCS M135

Page 214



Le Havre HCS A1890 Page 219



Tenerife HCS M1895

Page 228



Bonn HCS A197S Page 215



London HCS A113S Page 221







HCS® supplementary range

Page 229



HCS® Clip-in components

Page 234









for the discerning duravert®

Athinai (Brass)

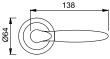


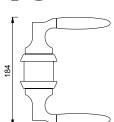
HCS® M156S

HOPPE Compact System for flush or rebated interior doors in timber, **Athinai Series**. Brass lever set with identically coloured decorative rings; brass latch tube; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The brass clip-in components SK and OL match the handle finish.



Article description	Version	7	F49/F69	F77-R/F52-R	P.U.	O.C.
Article description	VELSIOLI		Article no.	Article no.	F.U.	0.0.
Door handle, set		Flush	2571042	3054725	1	10
Passage		35-45				
		Rebated	2570912	3054733	1	10
		38-43				
Slot.head/Turn button	⊖ SK/OL-15	Flush	2571051	3054784	1	10
	\mid $\stackrel{ ightarrow}{ ightarrow}$	35-45			1 10 1 10	
		Rebated	2571085	3054792	1	10
		38-43				
Cyl./Turn button	→ 15/OL-15	Flush	2571069	3054768	1	10
	⇔	35-45				
		Rebated	2571093	3054776	1	10
		38-43				
Cyl./Cyl.	→ 15/15	Flush	2571077	3054741	1	10
	↔	35-45				
		Rebated	2571114	3054750	1	10
		38-43				





Combination decorative rings:

Handle: Decorative ring: F49/F69 F69 F77-R/F52-R F77-R

More information about HCS® see on page 32.

Two-tone finishes:





The Resista® guarantee applies to all finishes with the letter R in the finish key.

Resista® 10 years' surface guarantee



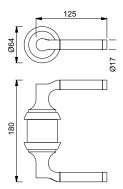


HCS® M1950S

HOPPE Compact System for flush or rebated interior doors in timber, **Capri Series**. Brass lever set with identically coloured decorative rings; brass latch tube; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The brass clip-in components SK and OL match the handle finish.



Article description	Version	4	F49/F69		P.U.	O.C.
A ticic description	VCISIOIT		Article no.		ا٠٠٠ ا	0.0.
Door handle, set Passage		Flush 35-45	2492416		1	10
		Rebated 38-43	2492483		1	10
Slot.head/Turn button	⊖ SK/OL-15	Flush 35-45	2492491		1	10
		Rebated 38-43	2492512		1	10
Cyl./Turn button		Flush 35-45	2492521		1	10
		Rebated 38-43	2492547		1	10
Cyl./Cyl.	⇔ 15/15	Flush 35-45	2492555		1	10
		Rebated 38-43	2492571		1	10



Combination decorative rings:

Handle: Decorative ring: F49/F69 F69

More information about HCS® see on page 32.

Two-tone finishes:



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Luzern (Brass)

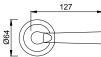


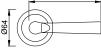
HCS® M1803S

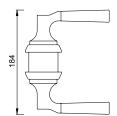
HOPPE Compact System for flush or rebated interior doors in timber, Luzern Series. Brass lever set with identically coloured decorative rings; brass latch tube; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The brass clip-in components SK and OL match the handle finish.



Article description	Version		F41-R	F77-R	DII	O.C.
Article description	version		Article no.	Article no.	P.U.	0.0.
Door handle, set Passage		Flush 35-45	2571157	3055031	1	10
		Rebated 38-43	2571165	3055058	1	10
Slot.head/Turn button	⊖ SK/OL-15	Flush 35-45	2099745	3055103	1	10
		Rebated 38-43	2571245	3055111	1	10
Cyl./Turn button	→ 15/OL-15	Flush 35-45	2242222	3055082	1	10
		Rebated 38-43	2571270	3055091	1	10
Cyl./Cyl.		Flush 35-45	2571261	3055066	1	10
		Rebated 38-43	2571296	3055074	1	10







Combination decorative rings:

Handle: Decorative ring: F41-R F41-R F77-R F77-R

More information about HCS® see on page 32.

Finishes:





The Resista® guarantee applies to all finishes with the letter R in the finish key.

Resista® 10 years' surface guarantee



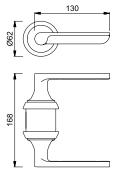


HCS® A1880

HOPPE Compact System for flush or rebated interior doors in timber, **Perth Series**. Aluminium lever set with a contrasting colour design element and identically coloured decorative rings; aluminium latch tube, glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The aluminium clip-in components SK and OL match the handle finish. Design by MM Design.



Article description	Varaian		F1-2/F9-2	P.U		$\overline{}$
Article description	Version		Article no.	P.0	J. U.(O.C.
Door handle, set Passage		Flush 35-45	2537119		10)
		Rebated 38-43	2537151	1	10	5
Red green slot/Turn buttonSEN, Spec.soluti-	⊜ RGSK/ ⊖ OL-	Flush 35-45	2537282	1	10)
on with bigger OL		Rebated 38-43	2537291	1	10)
Slot.head/Turn button	⊖ SK/OL-15 ⊖	Flush 35-45	2537160	1	10)
		Rebated 38-43	2537194	1	10	5
Cyl./Turn button	→ 15/OL-15 →	Flush 35-45	2537207	1	10)
		Rebated 38-43	2537240	1	10)
Cyl./Cyl.	→ 15/15	Flush 35-45	2537258	1	10)
		Rebated 38-43	2537274	1	10)



Combination decorative rings:

Handle: Decorative ring: F1-2/F9-2 F1-2

More information about HCS® see on page 32.

Perth (Aluminium)

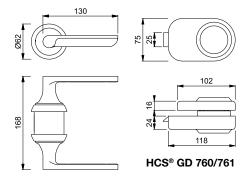




HCS® GD A1880

The HOPPE Compact System combined with adapter for glass and partition doors (door thickness 8 - 10 mm), Perth Series. Aluminium lever set and adapter, cover caps made of aluminium with colour-matching nylon decorative rings; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The aluminium clip-in components SK and OL match the handle finish.

	Article description	Version	₫₽ Ъ	F1-2/ F9-2		P.U.	O.C.
	Article description	version		Article no.		P.U.	0.0.
	Door handle, set		8	2694261		1	10
,	Passage						
	Slot.head/Turn button	⊖ SK/OL-15	8	2537338		1	10
			10	2537362		1	10
	Cyl./Turn button		8	2537389		1	10
			10	2537397		1	10
	Cyl./Cyl.	⊕ 15/15	8	2537400		1	10
			10	2537418		1	10



Combination decorative rings:

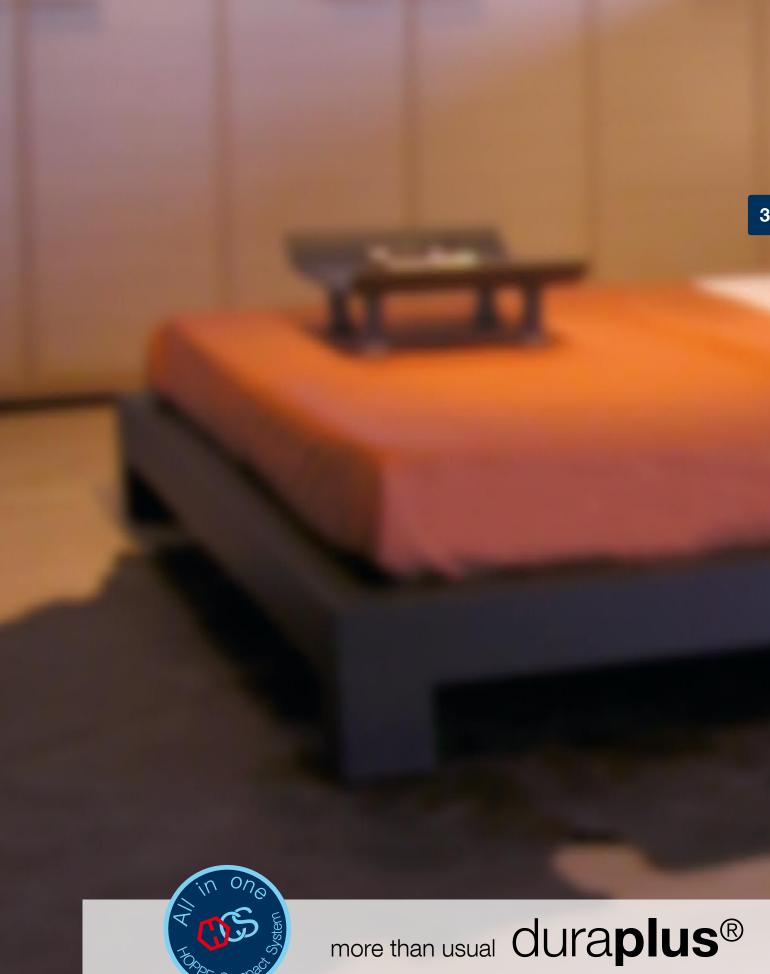
Handle: Decorative ring: F1-2/F9-2 F7037M

More information about HCS® see on page 32.









Atlanta (Aluminium)

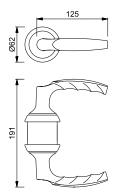




HOPPE Compact System for flush or rebated interior doors in timber, **Atlanta Series**. Aluminium lever set with colour-matching nylon decorative rings; aluminium latch tube, glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The nylon clip-in components SK and OL match the handle finish.



Article description	Version		F1-2	F2-2	F9-2	P.U.	O.C.
Article description	Version		Article no.	Article no.	Article no.	P.U.	0.0.
Door handle, set		Flush	2475907	2573005	2573013	1	10
Passage		35-45					
		Rebated	2475940	2573021	2573030	1	10
		38-43					
Red green slot/Turn	⊜ RGSK/	Flush	2475991	2573460	2573486	1	10
buttonSEN, Spec.soluti-	⇔ OL-						
on with bigger OL	15SEN	Rebated	2476061	2573478	2573494	1	10
		38-43					
Slot.head/Turn button	⊜ SK/OL-15	Flush	2573179	2573195	2573216	1	10
	\Rightarrow	35-45					
		Rebated	2573187	2573208	2573224	1	10
		38-43					
Cyl./Turn button	⊕ 15/OL-15	Flush	2573232	2573259	2573275	1	10
	$ \stackrel{\circ}{\oplus} $	35-45					
		Rebated	2573241	2573267	2573283	1	10
		38-43					
Cyl./Cyl.	15/15	Flush	2475958	2573291	2573312	1	10
	↔	35-45					
		Rebated	2475974	2573304	2573321	1	10
		38-43					



Combination decorative rings:

 Handle:
 Decorative ring:

 F1-2
 F7037M

 F2-2
 F7032M

 F9-2
 F7022M

More information about HCS® see on page 32.











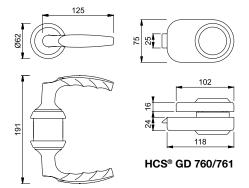


HCS® GD A1530

The HOPPE Compact System combined with adapter for glass and partition doors (door thickness 8 – 10 mm), **Atlanta Series**. Aluminium lever set and adapter, cover caps made of aluminium with colour-matching nylon decorative rings; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The nylon clip-in components SK and OL match the handle finish.



Autiala alaa siintia a	\/	4.7	F1-2	DII	
Article description	Version		Article no.	P.U.	O.C.
Door handle, set Passage		8	2694202	1	10
Slot.head/Turn button	⊜ SK/OL-15	8	2574201	1	10
		10	2574219	1	10
Cyl./Turn button		8	2574243	1	10
		10	2574260	1	10
Cyl./Cyl.	15/15	8	2574278	1	10
		10	2574294	1	10



Combination decorative rings:

Handle: Decorative ring: F1-2 F7037M

More information about HCS® see on page 32.

Bologna (Brass)

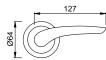




HOPPE Compact System for flush or rebated interior doors in timber, **Bologna Series**. Brass lever set with identically coloured decorative rings; brass latch tube; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The brass clip-in components SK and OL match the handle finish.

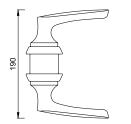


Article description	Version	45	F41-R	F71		P.U.	O.C.
Article description	Version		Article no.	Article no.		P.U.	
Door handle, set		Flush	2571561	2571552		1	10
Passage		35-45					
		Rebated	2582542	2571579		1	10
		38-43					
Slot.head/Turn button	⊖ SK/OL-15	Flush	2571704	2571624		1	10
	$ \Leftrightarrow$	35-45					
		Rebated	2571739	2571675		1	10
		38-43					
Cyl./Turn button	→ 15/OL-15	Flush	2571712	2571659		1	10
	\Rightarrow	35-45					
		Rebated	2571747	2571683		1	10
		38-43					
Cyl./Cyl.	→ 15/15	Flush	2571721	2571667		1	10
		35-45					
		Rebated	2571755	2571691		1	10
		38-43					



Combination decorative rings:

Handle: Decorative ring: F41-R F71 F71



More information about HCS® see on page 32.

Finishes:



The Resista® guarantee applies to all finishes with the letter R in the finish key.





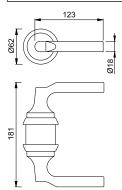


HCS® A197S

HOPPE Compact System for flush or rebated interior doors in timber, **Bonn Series**. Aluminium lever set with colour-matching nylon decorative rings; aluminium latch tube, glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The nylon clip-in components SK and OL match the handle finish.



Article description	Version		F1-2	F9-2		P.U.	O.C.
Article description	Version		Article no.	Article no.		P.U.	0.0.
Door handle, set		Flush	2572248	2572264		1	10
Passage		35-45					
		Rebated 38-43	2572256	2572281		1	10
Red green slot/Turn buttonSEN, Spec.soluti-	⊜ RGSK/ ⊖ OL-	Flush	2572521	2572547		1	10
on with bigger OL	15SEN	Rebated 38-43	2572539	2572555		1	10
Slot.head/Turn button	⇒ SK/OL-15	Flush 35-45	2572336	2572395		1	10
		Rebated 38-43	2572361	2572424		1	10
Cyl./Turn button	→ 15/OL-15	Flush 35-45	2572344	2572408		1	10
		Rebated 38-43	2572379	2572432		1	10
Cyl./Cyl.	→ 15/15	Flush 35-45	2572352	2572416		1	10
		Rebated 38-43	2572387	2572459		1	10



Combination decorative rings:

Handle: Decorative ring: F1-2 F7037M F9-2 F7022M

More information about HCS® see on page 32.

Finishes:





Bonn (Aluminium)

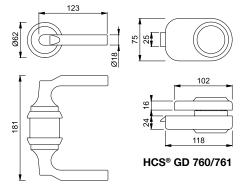




HCS® GD A197S

The HOPPE Compact System combined with adapter for glass and partition doors (door thickness 8 – 10 mm), **Bonn Series**. Aluminium lever set and adapter, cover caps made of aluminium with colour-matching nylon decorative rings; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The aluminium clip-in components SK and OL match the handle finish.

Article description	Version	Д	F1-2	P.U.	O.C.
Article description	Version		Article no.	P.U.	0.0.
Door handle, set Passage		8	2694211	1	10
Slot.head/Turn button	⊖ SK/OL-15	8	2574041	1	10
		10	2574059	1	10
Cyl./Turn button		8	2574067	1	10
		10	2574075	1	10
Cyl./Cyl.	♦ 15/15	8	2574083	1	10
		10	2574091	1	10



Combination decorative rings:

Handle: Decorative ring: F1-2 F7037M

More information about HCS® see on page 32.

Groningen (Aluminium)



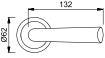


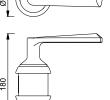
HCS® A1885

HOPPE Compact System for flush or rebated interior doors in timber, **Groningen Series**. Aluminium lever set with identically coloured decorative rings; aluminium latch tube, glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The aluminium clip-in components SK and OL match the handle finish. Design by MM Design.



Article description	Version		F1-2	F9-2		P.U.	O.C.
Article description	Version		Article no.	Article no.		P.U.	0.0.
Door handle, set Passage		Flush 35-45	2546947	2546980		1	10
		Rebated 38-43	2546971	2547000		1	10
Red green slot/Turn buttonSEN, Spec.soluti-	⊜ RGSK/ → OL-	35-45	2547202	2547229		1	10
on with bigger OL	15SEN	Rebated 38-43	2547211	2547237		1	10
Slot.head/Turn button	⊖ SK/OL-15	Flush 35-45	2547018	2547051		1	10
		Rebated 38-43	2547042	2547077		1	10
Cyl./Turn button	→ 15/OL-15 →	Flush 35-45	2547085	2547114		1	10
		Rebated 38-43	2547106	2547131		1	10
Cyl./Cyl.		Flush 35-45	2547149	2547173		1	10
		Rebated 38-43	2547165	2547190		1	10





Combination decorative rings:

Handle: Decorative ring: F1-2 F1-2 F9-2 F9-2

More information about HCS® see on page 32.

Finishes:





Groningen (Aluminium)

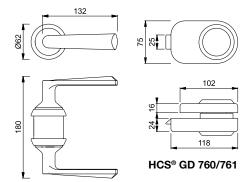




HCS® GD A1880

The HOPPE Compact System combined with adapter for glass and partition doors (door thickness 8 - 10 mm), Groningen Series. Aluminium lever set and adapter, cover caps made of aluminium with colourmatching nylon decorative rings; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The aluminium clip-in components SK and OL match the handle finish.

A			F1-2		<u></u>	0.0
Article description	Version		Article no.		P.U.	O.C.
Door handle, set Passage		8	2694229		1	10
Slot.head/Turn button	⊖ SK/OL-15	8	2547245		1	10
		10	2547261		1	10
Cyl./Turn button	→ 15/OL-15	8	2547270		1	10
		10	2547288		1	10
Cyl./Cyl.	♦ 15/15	8	2547296		1	10
		10	2547309		1	10



Combination decorative rings:

Handle: Decorative ring: F1-2 F7037M

More information about HCS® see on page 32.



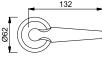


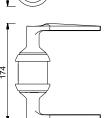
HCS® A1890

HOPPE Compact System for flush or rebated interior doors in timber, **Le Havre Series**. Aluminium lever set with identically coloured decorative rings; aluminium latch tube, glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The aluminium clip-in components SK and OL match the handle finish. Design by MM Design.



Article description	Version		F1-2	F9-2		P.U.	O.C.
Article description	Version		Article no.	Article no.		P.U.	0.0.
Door handle, set Passage		Flush 35-45	2549873	2549937		1	10
		Rebated 38-43	2549929	2549961		1	10
Red green slot/Turn buttonSEN, Spec.soluti-	⊜ RGSK/ → OL-	35-45	2555018	2555034		1	10
on with bigger OL	15SEN	Rebated 38-43	2555026	2555042		1	10
Slot.head/Turn button	⇒ SK/OL-15	Flush 35-45	2549988	2554752		1	10
		Rebated 38-43	2554736	2554779		1	10
Cyl./Turn button	→ 15/OL-15 →	Flush 35-45	2554787	2554816		1	10
		Rebated 38-43	2554808	2554832		1	10
Cyl./Cyl.	→ 15/15	Flush 35-45	2554963	2554980		1	10
		Rebated 38-43	2550330	2555000		1	10





Combination decorative rings:

Handle: Decorative ring: F1-2 F1-2 F9-2 F9-2

More information about HCS® see on page 32.

Finishes:





Le Havre (Aluminium)

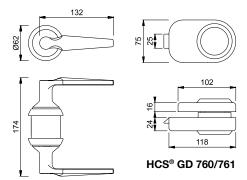




HCS® GD A1890

The HOPPE Compact System combined with adapter for glass and partition doors (door thickness 8 - 10 mm), Le Havre Series. Aluminium lever set and adapter, cover caps made of aluminium with colourmatching nylon decorative rings; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The aluminium clip-in components SK and OL match the handle finish.

Article description	Version	411	F1-2		P.U.	O.C.
Article description	version		Article no.]P.U.	0.0.
Door handle, set		8			1	10
Passage						
Slot.head/Turn button	SK/OL-15	8	2555051		1	10
	\bigoplus_{\bigoplus}	10	2555069		1	10
Cyl./Turn button	15/OL-15	8	2555077		1	10
	$\overset{\Phi}{\oplus}$	10	2555085		1	10
Cyl./Cyl.	15/15	8	2555093		1	10
	$\stackrel{\Leftrightarrow}{\Rightarrow}$	10	2555106		1	10



Combination decorative rings:

Handle: Decorative ring: F1-2 F7037M

More information about HCS® see on page 32.



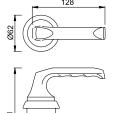


HCS® A113

HOPPE Compact System for flush or rebated interior doors in timber, London Series. Aluminium lever set with colour-matching nylon decorative rings; aluminium latch tube, glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The nylon clip-in components SK and OL match the handle finish.



Article description	Version		F1-2	F2-2	F9-2	P.U.	O.C.
Article description	Version		Article no.	Article no.	Article no.	JF.U.	0.0.
Door handle, set Passage		Flush 35-45	2572563	2572571	2572580	1	10
, assuge		Rebated 38-43	2572598	2572601	2572619	1	10
Red green slot/Turn buttonSEN, Spec.soluti-	⊜ RGSK/ → OL-	35-45	2572934	2572951	2572977	1	10
on with bigger OL	15SEN	Rebated 38-43	2572942	2572969	2572985	1	10
Slot.head/Turn button	⊖ SK/OL-15	Flush 35-45	2572660	2572686	2572707	1	10
		Rebated 38-43	2572678	2572694	2572715	1	10
Cyl./Turn button	→ 15/OL-15	Flush 35-45	2572723	2572740	2572766	1	10
		Rebated 38-43	2572731	2572758	2572774	1	10
Cyl./Cyl.	⇔ 15/15	Flush 35-45	2572782	2572803	2572820	1	10
		Rebated 38-43	2572791	2572811	2572838	1	10



Combination decorative rings:

Handle: Decorative ring: F1-2 F7037M F2-2 F7032M F9-2 F7022M

More information about HCS® see on page 32.











221

London (Aluminium)

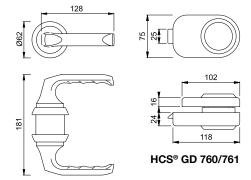




HCS® GD A113

The HOPPE Compact System combined with adapter for glass and partition doors (door thickness 8 – 10 mm), **London Series**. Aluminium lever set and adapter, cover caps made of aluminium with colour-matching nylon decorative rings; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The nylon clip-in components SK and OL match the handle finish.

Article description	Version	455	F1-2		P.U.	O.C.
Article description	Version		Article no.		P.U.	0.0.
Door handle, set Passage		8	2694245		1	10
Slot.head/Turn button	⊖ SK/OL-15	8	2574104		1	10
		10	2574112		1	10
Cyl./Turn button		8	2574121		1	10
		10	2574139		1	10
Cyl./Cyl.	♦ 15/15	8	2574147		1	10
		10	2574155		1	10



Combination decorative rings:

Handle: Decorative ring: F1-2 F7037M

More information about HCS® see on page 32.



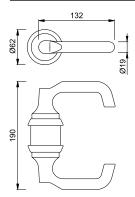


HCS® A138S

HOPPE Compact System for flush or rebated interior doors in timber, **Paris Series**. Aluminium lever set with colour-matching nylon decorative rings; aluminium latch tube, glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The nylon clip-in components SK and OL match the handle finish.



Article description	Version	455	F1-2	F9-2		P.U.	O.C.
Article description	Version		Article no.	Article no.		P.U.	0.0.
Door handle, set Passage		Flush 35-45	2571940	2571966		1	10
		Rebated 38-43	2571958	2571974		1	10
Red green slot/Turn buttonSEN, Spec.soluti-	⊜ RGSK/ → OL-	Flush 35-45	2572192	2572213		1	10
on with bigger OL	15SEN	Rebated 38-43	2572205	2572221		1	10
Slot.head/Turn button	⊖ SK/OL-15	Flush 35-45	2572002	2572061		1	10
		Rebated 38-43	2572037	2572096		1	10
Cyl./Turn button	→ 15/OL-15	Flush 35-45	2572011	2572070		1	10
		Rebated 38-43	2572045	2572109		1	10
Cyl./Cyl.	15/15	Flush 35-45	2572029	2572088		1	10
		Rebated 38-43	2572053	2572117		1	10



Combination decorative rings:

Handle: Decorative ring: F1-2 F7037M F9-2 F7022M

More information about HCS® see on page 32.

Finishes:





Paris (Aluminium)

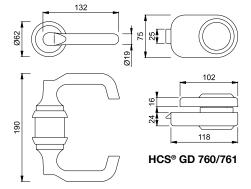




HCS® GD A138S

The HOPPE Compact System combined with adapter for glass and partition doors (door thickness 8 – 10 mm), **Paris Series**. Aluminium lever set and adapter, cover caps made of aluminium with colour-matching nylon decorative rings; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The nylon clip-in components SK and OL match the handle finish.

Article description	Version	4	F1-2		P.U.	O.C.
Article description	Version		Article no.		JF.U.	0.0.
Door handle, set		8	2694253		1	10
Passage						
Slot.head/Turn button	⊖ SK/OL-15	8	2573970		1	10
		10	2573988		1	10
Cyl./Turn button	→ 15/OL-15	8	2573996		1	10
		10	2574008		1	10
Cyl./Cyl.	♦ 15/15	8	2574024		1	10
		10	2574032		1	10



Combination decorative rings:

Handle: Decorative ring: F1-2 F7037M

More information about HCS® see on page 32.



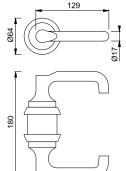


HCS® M138S

HOPPE Compact System for flush or rebated interior doors in timber, **Paris Series**. Brass lever set with identically coloured decorative rings; brass latch tube; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The brass clip-in components SK and OL match the handle finish.



Article description	Version	d b	F41-R	F71		P.U.	O.C.
Article description	Version		Article no.	Article no.		1 .0.	0.0.
Door handle, set		Flush	2571368	2571341		1	10
Passage		35-45					
		Rebated	3070979	798452		1	10
		38-43					
Slot.head/Turn button	⊕ SK/OL-15	Flush	2571448	798483		1	10
	$ \oplus $	35-45					
		Rebated	2571472	782277		1	10
		38-43					
Cyl./Turn button	→ 15/OL-15	Flush	2571456	2571392		1	10
	\Rightarrow	35-45					
		Rebated	2571499	2571430		1	10
		38-43					
Cyl./Cyl.	15/15	Flush	2571464	785506		1	10
	\ominus	35-45					
		Rebated	2571501	788576		1	10
		38-43					



Combination decorative rings:

Handle: Decorative ring: F41-R F71 F71

More information about HCS $\!\!\!^{\text{\tiny{0}}}$ see on page 32.

Finishes:





Paris (Nylon)

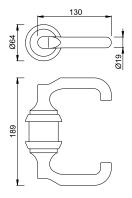




HOPPE Compact System for flush or rebated interior doors in timber, **Paris Series**. Nylon lever set with identically coloured decorative rings; aluminium latch tube; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The nylon clip-in components SK and OL match the handle colour.



Article description	Version	45	F7016M	F9005M	F9010M	P.U.	O.C.
Article description	Version		Article no.	Article no.	Article no.	P.U.	0.0.
Door handle, set		Flush	2573523	2573507	2573515	1	10
Passage		35-45					
		Rebated 38-43	2573566	2573540	2573558	1	10
Slot.head/Turn button	⊖ SK/OL-15	Flush 35-45	2573734	2573611	2573671	1	10
		Rebated 38-43	2573769	2573646	2573700	1	10
Cyl./Turn button	→ 15/OL-15	Flush 35-45	2573742	2573620	2573689	1	10
		Rebated 38-43	2573777	2573654	2573718	1	10
Cyl./Cyl.	⇔ 15/15	Flush 35-45	2573751	2573638	2573697	1	10
		Rebated 38-43	2573785	2573662	2573726	1	10



Combination decorative rings:

Handle: Decorative ring: F1-2 F7037M

More information about HCS® see on page 32.



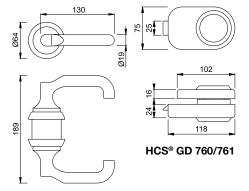


HCS® GD K138S

The **HOPPE Compact System** combined with adapter for glass and partition doors (door thickness 8 – 10 mm), **Paris Series**. Nylon lever set and adapter, cover caps made of aluminium with colour-matching nylon decorative rings; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The nylon clip-in components SK and OL match the handle finish.



Article description	Version	455	F7016M	F9005M	F9010M	P.U.	O.C.
Article description	version		Article no.	Article no.	Article no.	P.U.	U.C.
Door handle, set Passage		8	on request	782116	782253	1	10
Slot.head/Turn button	⊖ SK/OL-15	8	2574446	2574358	2574391	1	10
		10	2574454	2574374	2574403	1	10
Cyl./Turn button	→ 15/OL-15	8	2574462	786916	1703841	1	10
		10	782802	783748	2574411	1	10
Cyl./Cyl.	♦ 15/15	8	2574471	781690	2574438	1	10
		10	781829	781270	785209	1	10



Combination decorative rings:

 Handle:
 Decorative ring:

 F7016M
 F7016M

 F9005M
 F9005M

 F9010M
 F9010M

More information about HCS® see on page 32.

Tenerife (Brass)

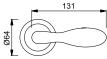


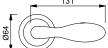
HCS® M1895

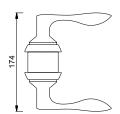
HOPPE Compact System for flush or rebated interior doors in timber, Tenerife Series. Brass lever set with identically coloured decorative rings; brass latch tube; glass fibre reinforced nylon latch bolt (low noise); system core of die-cast aluminium. Available as passage, SK/OL-15, 15/OL-15 and 15/15 version. The brass clip-in components SK and OL match the handle finish.



Article description	Version	45	F41-R	F71		P.U.	O.C.
Article description	Version		Article no.	Article no.		JF.U.	0.0.
Door handle, set Passage		Flush 35-45	2527084	2527025		1	10
		Rebated 38-43	2527105	2527050		1	10
Slot.head/Turn button	⊖ SK/OL-15	Flush 35-45	2527199	2527130		1	10
		Rebated 38-43	2527228	2527172		1	10
Cyl./Turn button	→ 15/OL-15	Flush 35-45	2527261	2527236		1	10
		Rebated 38-43	2527295	2527252		1	10
Cyl./Cyl.		Flush 35-45	2527341	2527316		1	10
		Rebated 38-43	2527367	2527332		1	10







Combination decorative rings:

Handle: Decorative ring: F41-R F41-R F71 F71

More information about HCS® see on page 32.

Finishes:





The Resista® guarantee applies to all finishes with the letter R in the finish key.

Resista® 0 years' surface guarantee

HCS® supplementary range

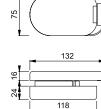


HCS® GD A761/762

HCS® latch part for the inactive door leaf for glass and partition doors. The aluminium cover caps of the latch part are available in the same colour as the cover caps of the HCS® glass door set.



Article description		F1-2	F7016ST	F9005ST	F9010ST	DII	O.C.
Article description		Article no.	Article no.	Article no.	Article no.	P.U.	0.0.
Latch part for glass doors	8	2574534	2574577	786855	790487	1	10
	10	2574542	800414	787203	2574551	1	10

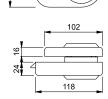


HCS® GD A760/761

 $HCS^{\tiny{\circledR}}$ adapter for glass doors:



Article description			F1-2	F9005ST		P.U.	
Article description		Article no.	Article no.		P.U.	0.0.	
Pair	8		2725726	1917347		5	20



25 | 75

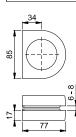
HCS® supplementary range

HCS® GD A763

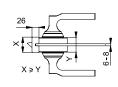
Adapter made of aluminium for glass doors with aluminium frame. Suitable for a 26 mm frame thickness and a 60 mm backset.



Article description	DTH		F1-2		P.U.	0.0
Article description	חוט		Article no.		P.U.	0.0.
Adapter for glass doors	6-8		2212816			20
	mm					



Installation example

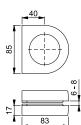


HCS® GD A764

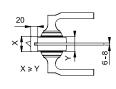
Adapter made of aluminium for glass doors with aluminium frame. Suitable for a 20 mm frame thickness and a 60 mm backset.



Article description	DTH		F1-2		P.U.	0.0
Article description	חוט		Article no.		P.U.	0.0.
Adapter for glass doors	6-8		2212824			20
	mm					



Installation example





HCS® decorative rings

HCS® decorative rings, brass.





Autiala dagariation		α	F71	F41	P.U.	
Article description		Ø	Article no.	Article no.	P.U.	O.C.
Decorative rings, brass, pair	35-45	64	650842	658688	10	60
	35-45	77	658145	658701	10	60
	25-35	64	658671	658695	10	60
	43-53	77	1720886	2195606	10	60

HCS® decorative rings

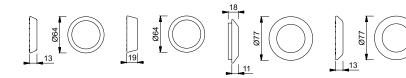
HCS® decorative rings, stainless steel.





Article description		Ø	F68 Article no.	F69 Article no.	P.U.	O.C.
Decorative rings, stainless steel, pair	35-45	64	783656	785711	10	60
	35-45	77	828074	783458	10	60

Brass Stainless steel



HCS® decorative rings

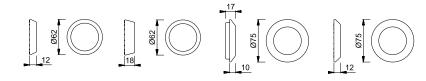
HCS® decorative rings, aluminium.





Autiala dagariation		α	F1-2	F9-2	P.U.	O.C.
Article description		Ø	Article no.	Article no.	P.U.	0.0.
Decorative rings, aluminium, pair	35-45	62	2453046	2575027	10	60
	25-35	62	2575051	2575078	10	60
	35-45	75	2575094	2575115	10	60
	43-53	75	2575123	2575140	10	60

Aluminium



HCS® supplementary range

HCS® decorative rings

HCS® decorative rings, nylon.

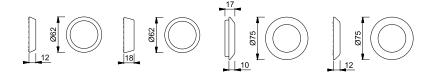


Article description		α	F5003M	F7016M	F9005M	F9010M	DII	O.C.
Article description		Ø	Article no.	Article no.	Article no.	Article no.	P.U.	0.0.
Decorative rings, nylon, pair	25-35	62	658008	658060	658091	658121	10	60
	35-45	62	657995	658053	658084	658114	10	60
	35-45	75	658015	658077	658107	658138	10	60
	43-53	75	2575414	1707462	1694104	2575422	10	60
Auticle description		α	F7022M	F7032M	F7037M		DII	0.0
Article description		Ø	Article no.	Article no.	Article no.		P.U.	O.C.
Decorative rings, nylon, pair	25-35	62	2575254	2575318	2575334		10	60
, , ,	35-45	62	2575351	2575369	2575377		10	60
	35-45	75	2575385	2575393	2575406		10	60
	43-53	75	2575457	2575473	2575502		10	60

Colours:

F7022M = umber grey matt F7032M = pebble grey matt F7037M = dusty grey matt

Nylon



HCS® latch bolt sets

HCS® latch bolt sets



Article description	Backset	F71	F49	DII	O.C.
Article description	Dackset	Article no.	Article no.	P.U.	0.0.
HCS® latch bolt set, brass	50	658176	2619317	10	60
	60	658183	2099649	10	60
	70	658190	2619325	10	60



Article description	Backset	F1	F4	P.U.	O.C.
Article description	Dackset	Article no.	Article no.	F.U.	0.0.
HCS® latch set, aluminium	50	1750719	658282	10	60
	60	2478614	658299	10	60
	70	2285396	658305	10	60
	80	2491106	658312	10	60





HCS® strike plates



Article description	Dimen-	F69	F71	DII	O.C.
Article description	sions	Article no.	Article no.	P.U.	0.0.
HCS® SB-A Strike plate for door	39 x 70	658206	658220	10	60
frames of flush doors					



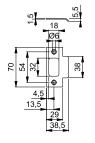
Article description	Dimen-	F69	F71	DII	o.c.
Article description	sions	Article no.	Article no.	P.U.	0.0.
HCS® SB-C Strike plate for door	32 x 92	623082	621255	10	60
frames of flush doors					

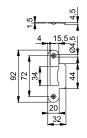


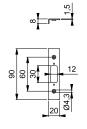
Article description	Dimen-	F69	F71		DII	lo.c.
Article description	sions	Article no.	Article no.		F.U.	0.0.
HCS® SB-D	20 x 90	623075	621248		10	60
Strike plate for door						
frames of rebated doors						

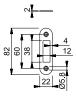


Article description		Dimen-	F69	F71		DII	o.c.
Article description		sions	Article no.	Article no.		P.U.	0.0.
HCS® SB-E Strike plate for door		22 x 82	2574913	2574905		10	60
frames of rebated doors							









HCS® Clip-in components

HCS® cylinder



Auticle des suisties		-	DII	0.0
Article description		Article no.	P.U.	O.C.
HCS® cylinder, piece	15	591732	10	60
HCS® cylinder, pair	15	766260	10	60
HCS® group keying, single	15	782796	10	60
HCS® group keying, double	15	780952	10	60
HCS® group keying, group key	15	781485	10	60

HCS® Clip-in components – aluminium



Article description	F1-2	F9-2		DII	o.c.
Article description	Article no.	le no. Article no.		P.U.	0.0.
OL-15	2574921	2574964		10	60
OL-15-SEN	2574956	2574981		10	60
SK-15	2574948	2574972		10	60

HCS® Clip-in components – brass



Article description	F41	F49	F71	P.U.	
Article description	Article no.	Article no.	Article no.	F.U.	0.0.
OL-15	658657	2215890	575121	10	60
SK-15	658664	2215902	575138	10	60

HCS® Clip-in components - nylon

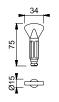


Article description	F7016M	F9005M	F9010M	P.U.	O.C.
Article description	Article no.	AArticle no.	Article no.	P.U.	0.0.
OL-15	2574833	572717	2574702	10	60
OL-15-SEN		822003	2574796	10	60
RGSK-15		658152	2574745	10	60
SK-15	2574841	572724	2574711	10	60
		V//////////			1



HCS-Cylinder





OL-15-SEN





RG-SK-15

Pull handles





Contents Pull handles



The dura**vert**® product line

for the discerning



Athinai M516/M517 Page 240



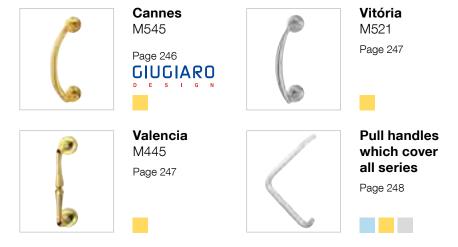
Monte Carlo M550 Page 243





The dura**plus**® product line

more than usual



Pull handles







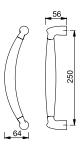
for the discerning duravert®

M516

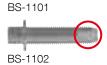
HOPPE brass light curved pull handle, **Athinai Series**. Concealed fixing: **including fixing system no. 11** $(1 \times BS-1101)$ and $1 \times BS-1102)$.



Article description	Dietanas	F49/F69	F77-R	F77-R/F52-R	DII	0.0
	Distance -	Article no	Article no	Article no	P.U.	0.0.
Pull handle with concealed	250	1894384	1894499	3043858	1	5
fixing system, piece						







Fixing systems for pull handles see on pages 272-274.

Two-tone finishes:





The Resista® guarantee applies to all finishes with the letter R in the finish key.

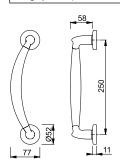


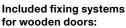
M516/19

HOPPE brass light curved pull handle on rose, Athinai Series. Concealed fixing: including fixing system.



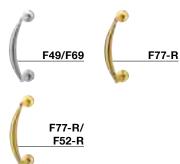
Article description	Distance	F49/F69	F77-R	F77-R/F52-R	ыі	0.0
	Distance	Article no	Article no	Article no	P.U.	0.0.
Pull handle with concealed	250	2829912	1791908	3054696	1	5
fixing system, piece						







Two-tone finishes:







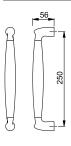


M517

HOPPE brass straight pull handle, **Athinai Series**. Concealed fixing: **including fixing system no. 11** (1 \times BS-1101 and 1 \times BS-1102).



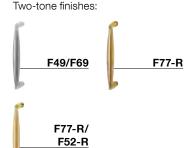
Article description	Distance	F49/F69	F77-R	F77-R/F52-R	ПΙ	0.0
	Distance	Article no.	Article no.	Article no.	P.U.	0.0.
Pull handle with concealed	250	1894675	1894712	3054717	1	5
fixing system, piece						





BS-1102

Fixing systems for pull handles see on pages 272-274.



The Resista® guarantee applies to all finishes with the letter R in the finish key.

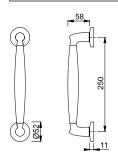


M517/19

HOPPE brass straight pull handle on rose, **Athinai Series**. Concealed fixing: **including fixing system**.



Article description	Distance	F49/F69	F77-R	F77-R/F52-R	P.U.	O.C.
	Distance	Article no.	Article no.	Article no.	P.U.	0.0.
Pull handle with concealed	250	2829921	1791916	3054709	1	5
fixing system, piece						









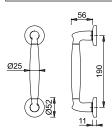
Athinai (Brass)

M517/19

HOPPE brass straight pull handle on rose, **Athinai Series**. Concealed fixing: **including fixing system**. Design by MM-Design.



Article description	Distance	F41-R	F77-R		DII	0.0
Article description	Distance	Article no.	Article no.		P.U.	0.0.
Pull handle with concealed fixing system, piece	190	2493451	3126207		1	5



Included fixing systems for wooden doors:



Two-tone finishes:



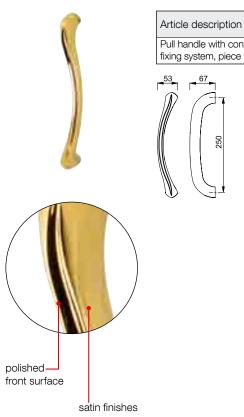


Monte Carlo (Brass)

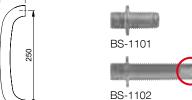


M550LG

HOPPE brass light curved pull handle, **Monte Carlo Series**. Concealed fixing: **including fixing system no. 11** (1 x BS-1101) and 1 x BS-1102). Design by Giugiaro Design.

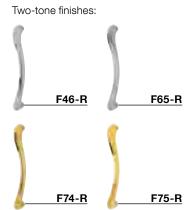


Article description	Dioton		F46-R	F65-R	F74-R	F75-R	P.U.	00
Article description		Distance	Article no	Article no	Article no	Article no	JP.U.	0.0.
Pull handle with concealed		250	2301886	2301894	2301907	2301915	1	5
fixing system, piece								



Fixing systems for pull handles see on pages 272-274.

Included fixing systems:



The Resista® guarantee applies to all finishes with the letter R in the finish key.



With the F75-R finish, the rose and upper and lower surfaces of the handle are polished and the front surface is satin.

Pull handles







more than usual duraplus®

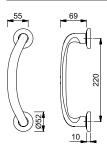
M545LG/23

HOPPE brass light curved pull handle on rose, **Cannes Series**. Concealed fixing: **including fixing system**. Design by Giugiaro Design.



Article description	Pull handle	Distance	F41-R	F49-R	F71	F72	пп	0.0
Article description	Ø	Distance	Article no.	Article no.	Article no.	Article no.	P.U.	0.0.
Pull handle with concealed	dependent	220	2664134	2664142	2664118	2664126	1	5
fixing system, piece	on form							

Article description	Pull handle	Distance	F73	F77-R		P.U.	0.0
Article description	Ø	Distance	Article no.	Article no.		r.U.	0.0.
Pull handle with concealed	dependent	220	2667116	2664151		1	5
fixing system, piece	on form						



Included fixing systems for wooden doors:



The Resista® guarantee applies to all finishes with the letter R in the finish key.



M545LG

HOPPE brass light curved pull handle, **Cannes Series**. Concealed fixing: **including fixing system no. 11** (1 \times BS-1101 and 1 \times BS-1102). Design by Giugiaro Design.

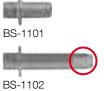


	Article description	Pull handle	Distance	F41-R	F49-R	F71	F72	וום	0.0
		Ø	Distance	Article no.	Article no.	Article no.	Article no.]P.U.]	0.0.
	Pull handle with concealed	dependent	220	2664089	2664097	2664062	2664071	1	5
	fixing system, piece	on form							

Article description	Pull handle	Distance	F73	F77-R		וח	0.0
Article description	Ø	Distance	Article no.	Article no.		P.U. C	0.0.
Pull handle with concealed	dependent	220	2667108	2664100		1	5
fixing system, piece	on form						1



Included fixing systems:



Fixing systems for pull handles see on pages 272-274.





Valencia (Brass), Vitória (Brass)

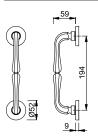


M439/42

HOPPE brass straight pull handle on rose, Valencia Series. Concealed fixing: including fixing system.



Article description	Distance	F41-R	F71	F73	F77-R	P.U.	0.0
Article description	Distance	Article no.	Article no.	Article no.	Article no.	JF.U.	0.0.
Pull handle with concealed	194	684526	525744	716678	1876944	1	5
fixing system, piece							



Included fixing systems for wooden doors:



The Resista® guarantee applies to all finishes with the letter R in the finish key.



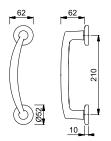
M515LG/23

HOPPE brass light curved pull handle on rose, Vitória Series. Concealed fixing: including fixing system.



Article description	Pull handle	Distance	F41-R	F49-R	F71	F72	P.U.	00
Article description	Ø	Distance	Article no.	Article no.	Article no.	Article no.]P.U.	0.0.
Pull handle with concealed	dependent	210	2844830	2844821	2844784	2844805	1	5
fixing system, piece	on form							

Article description	Pull handle	Distance	F73	F77-R		P.U.	0.0
Article description	Ø	Distance	Article no.	Article no.		P.U.	0.0.
Pull handle with concealed	dependent	210	2844813	2844848		1	5
fixing system, piece	on form						



Included fixing systems for wooden doors:





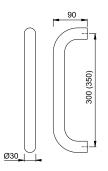
Pull handles (Aluminium)

5010

HOPPE aluminium straight pull handle for entrance doors, including fixing system no. 11 (2 x BS-1102).



Article description	Pull handle	Diotopoo	F1-2		DII	O.C.
Article description	Ø	Distance	Article no.		P.U.	O.C.
Pull handle straight 5010, piece	30	300	609253		1	5
		350	655908		1	5



Included fixing systems:



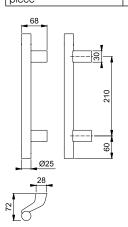
Fixing systems for pull handles see on pages 272-274.

5004

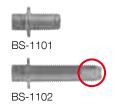
HOPPE aluminium straight pull handle with angular (45°) square supports for entrance doors, **including fixing system no. 11** (1 x BS-1101 and 1 x BS-1102).



Article description	Pull handle	Distance	F1-2	F9-2		וום	0.0
Article description	Ø	Distance	Article no.	Article no.		P.U.	0.0.
Pull handle 5004,	25	330/210	2345942	2345951		1	5
niece							



Included fixing systems:



Fixing systems for pull handles see on pages 272-274.

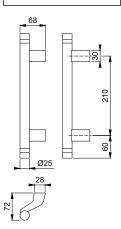


5004D with design-rings

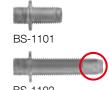
HOPPE aluminium straight pull handle with design-rings: with angular (45°) square supports, for entrance doors, **including fixing system no. 11** (1 x BS-1101 and 1 x BS-1102).



Beschreibung	Pull handle	Distance	F1-2	F9-2	DII	O.C.
Describering	Ø	Distance	Article no.	Article no.	F.U.	0.0.
Pull handle 5004D with design-rings, piece	25	330/210	2346179	2346195	1	5



Included fixing systems:



Fixing systems for pull handles see on pages 272-274.

5040

HOPPE aluminium straight pull handle for entrance doors, for fixing system M8.



Article description	Pull handle	Distance	F1	F9		DII	O.C.
Article description	Ø	Distance	Article no.	Article no.		F.U.	0.0.
Pull handle straight	20	220	605477	605484		1	5
5040 inside, piece							
Pull handle straight			678013	693900		1	5
5040 outside, piece							

020

Fixing systems for pull handles see on pages 272-274.

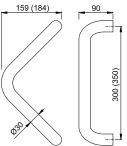
Pull handles (Aluminium)

5210

HOPPE aluminium triangular pull handle for entrance doors, **including fixing system no. 11** (2 x BS-1102).



Article description	Pull handle	Distance	F1-2		PII	O.C.
A ticle description	Ø	Distance	Article no.		.0.	0.0.
Pull handle triangular 5210, piece	30	300	655946		1	5
		350	606269		1	5



Included fixing systems:



Fixing systems for pull handles see on pages 272-274.

5310

HOPPE aluminium semi-circular pull handle for entrance doors, including fixing system no. 11 (2 x BS-1102).

F1-2

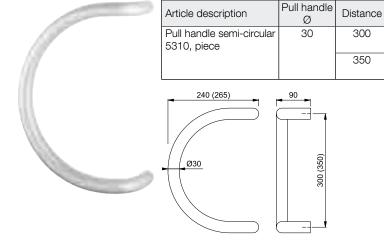
Article no.

807215

655953

300

350



Included fixing systems:

P.U.

O.C.

5

5



BS-1102

Fixing systems for pull handles see on pages 272-274.

Pull handles (Aluminium/Stainless steel)

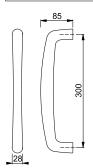


5710

HOPPE aluminium straight pull handle for entrance doors, including fixing system no. 11 (2 x BS-1102).



Article description	Pull handle	Distance	F1-2	F9-2		ПП	O.C.
	Ø		Article no.	Article no.		JF.U.	
Pull handle straight	dependent	300	2550882	2550891		1	5
5710, piece	on form						



Included fixing systems:



BS-1102

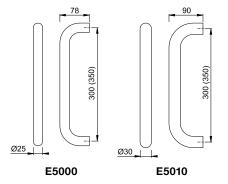
Fixing systems for pull handles see on pages 272-274.

E5000 - E5010

HOPPE stainless steel straight pull handle for entrance doors, including fixing system no. 11 (2 x BS-1102).



	D. II.I II.		F00	F77 D		
Article description	Pull handle	Distance	F69	F77-R	— P.U.	O.C.
	Ø		Article no.	Article no.	1 .0.	
Pull handle straight E5000, piece	25	300	553648	832965	1	5
		350	602551	1693048	1	5
Pull handle straight E5010, piece	30	300	556144		1	5
		350	602599		1	5



The Resista® guarantee applies to all finishes with the letter R in the finish key.



Included fixing systems:



BS-1102

Fixing systems for pull handles see on page 266.

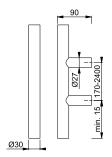
Pull handles (Stainless steel)

E5011

HOPPE stainless steel straight pull handle for entrance doors, including fixing system no. 11 (2 x BS-1102).



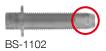
Article description	Pull handle	Distance	F69		D	00
	Ø		Article no.		P.U.	O.C.
Pull handle straight 5011, piece	27/30	400/300	6520605		1	5
		500/300	2010595		1	5
		600/400	2010624		1	5
		800/560	2010632		1	5
		1000/700	2010659		1	5
		1200/900	2010974		1	5
		1400/1000	2010982		1	5
		1600/1200	2011029		1	5
		1800/1300	2011037		1	5



Special lengths on request. Surcharge for special lengths per started 100 mm. When ordering pull handles of special lengths please indicate exact lengths of handle required and the distance! (necessary for the positioning of the supports).

Also available with several supports.

Included fixing systems:



Fixing systems for pull handles see on pages 272-274.

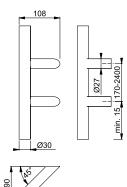


E5012

HOPPE stainless steel straight pull handle with angular (45°) supports, for entrance doors, **including fixing system no. 11** ($2 \times BS-1102$).



Autiala alaaaniatian	Pull handle	Distance	F69		DII	0
Article description	Ø	Distance	Article no.		P.U.	O.C.
Pull handle straight 5012, piece	27/30	400/300	8124414		1	5
		500/300	2011053		1	5
		600/400	2011061		1	5
		800/560	2011555		1	5
		1000/700	2011571		1	5
		1200/900	2011598		1	5
		1400/1000	2011643		1	5
		1600/1200	2011678		1	5
		1800/1300	2011707		1	5



Special lengths on request. Surcharge for special lengths per started 100 mm. When ordering pull handles of special lengths please indicate exact lengths of handle required and the distance! (necessary for the positioning of the supports).

Also available with several supports.

Included fixing systems:

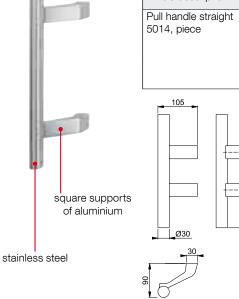


BS-1102

Pull handles (Stainless steel)

E5014

HOPPE stainless steel straight pull handle with angular (45°), square supports of **aluminium**, for entrance doors; **including fixing system no. 11** (1 x BS-1101 and 1 x BS-1102 if distance 250 mm, 2 x BS-1102 if distance 300 mm or 400 mm).



Article description	Pull handle	Distance	F69/F1		P.U.	O.C.
Article description	Ø	Distance	Article no.		1 .0.	0.0.
Pull handle straight 5014, piece	30	400/250	2206301		1	5
		500/300	2206344		1	5
		600/400	2206387		1	5

Special lengths on request. Surcharge for special lengths per started 100 mm. When ordering pull handles of special lengths please indicate exact lengths of handle required and the distance! (necessary for the positioning of the supports).

Also available with several supports.

Included fixing systems:



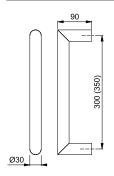
Fixing systems for pull handles see on pages 272-274.

E5015

HOPPE stainless steel straight pull handle for entrance doors, including fixing system no. 11 (2 x BS-1102).



Article description	Pull handle	Dietance	F69		ДП	O.C.
Article description	Ø	Distalice	Article no.		JF.U.	0.0.
Pull handle straight 5015, piece	30	300	2206766		1	5
		350	2206782		1	5



Special lengths on request. Surcharge for special lengths per started 100 mm. When ordering pull handles of special lengths please indicate exact lengths of handle required and the distance! (necessary for the positioning of the supports).

Also available with several supports.

Included fixing systems:



BS-1102

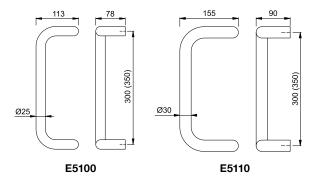


E5100 - E5110

HOPPE stainless steel cranked pull handle for entrance doors, **including fixing system no. 11** (2 x BS-1102).



Beschreibung	Pull handle	Distance	F69		P.U.	O.C.
Descrireiburig	Ø	Distance	Article no.		P.U.	0.0.
Pull handle, cranked, E5100, piece	25	300	602575		1	5
		350	556090		1	5
Pull handle, cranked, E5110, piece	30	300	602605		1	5
		350	610563		1	5



Included fixing systems:



BS-1102

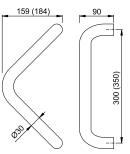
Pull handles (Stainless steel)

E5210

HOPPE stainless steel triangular pull handle for entrance doors, including fixing system no. 11 (2 x BS-1102).



Article description	Pull handle	Distance	F69		P.U.	O.C.
Article description	Ø	Distance	Article no.		1 .0.	0.0.
Pull handle triangular 5210, piece	30	300	556106		1	5
		350	595297		1	5



Included fixing systems:



BS-1102

Fixing systems for pull handles see on pages 272-274.

E5215

HOPPE stainless steel triangular pull handle for entrance doors, including fixing system no. 11 (2 x BS-1102).

F69

Article no.

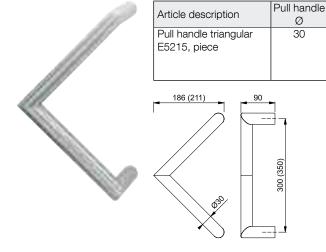
2206811

2206838

Distance

300

350



Included fixing systems:

P.U.

O.C.

5

5

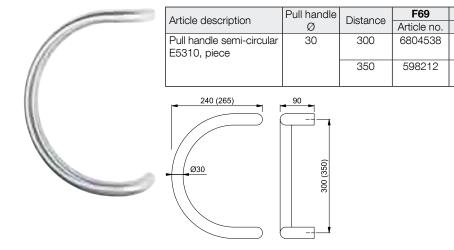


BS-1102



E5310

HOPPE stainless steel semi-circular pull handle for entrance doors, **including fixing system no. 11** ($2 \times BS-1102$).



Included fixing systems:

P.U.

1

O.C.

5

5



BS-1102

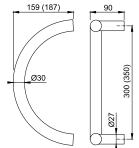
Fixing systems for pull handles see on pages 272-274.

E5311

HOPPE stainless steel semi-circular pull handle for entrance doors: with straight supports, including fixing system no. 11 (2 x BS-1102).



Article description	Pull handle	Distance	F69		P.U.	O.C.
	Ø	Distance	Article no.		JP.U.	0.0.
Pull handle semi-circular E5311, piece	27/30	300	588282		1	5
Loo 11, piece		350	610617		1	5



Included fixing systems:



BS-1102

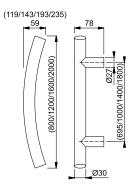
Pull handles (Stainless steel)

E5511

HOPPE stainless steel light curved pull handle for entrance doors: with straight supports, **including fixing system no. 11** $(2 \times BS-1102)$.



Article description	Pull handle	Distance	F69		P.U.	O.C.
Article description	Ø	Distance	Article no.		JF.U.	0.0.
Pull handle light curved, E5511, piece	27/30	800/695	2611059		1	5
		1200/1000	2694851		1	5
		1600/1400	2694860		1	5
		2000/1800	2694878		1	5



Included fixing systems:



Fixing systems for pull handles see on pages 272-274.

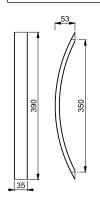
E5600

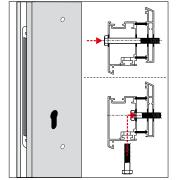
HOPPE stainless steel, flat bow-shaped pull handle for entrance doors.

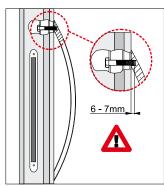


Article description		Diotopoo	F69			P.U.	O.C.
	Distanc	Distance	Article no.				0.0.
Pull handle flat bow-		390/350	2206862			1	5
shaped E5600, piece							

Can be used for concealed fixing with two screws M8 (not included) on aluminium and nylon doors.







Fixing systems for pull handles see on pages 272-274.



Pull handles (Stainless steel/Brass)

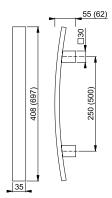


E5606

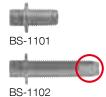
HOPPE stainless steel, flat bow-shaped pull handle with square, straight supports for entrance doors: **including fixing system no. 11** (1 x BS-1101 and 1 x BS-1102 if distance 250 mm, 2 x BS-1102 if distance 350 mm or 500 mm).



Article description	Distance	F69		.u. o.c.
Article description	Distance	Article no.	P	.0.1 0.0.
Pull handle flat bow- shaped E5606, piece	408/250	2206871		1 5
	500/350	2420375		1 5
	697/500	2292473		1 5



Included fixing systems:



Fixing systems for pull handles see on pages 272-274.

M553

HOPPE brass triangular curved pull handle for entrance doors, **including fixing system no. 11** (1 \times BS-1101 and 1 \times BS-1102).



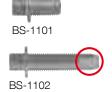
115	84
	250

F41-R F73 F77-R Pull handle Distance P.U. O.C. Article description Ø Article no. Article no. Article no. Pull handle triangular 250 1885015 dependent 1843860 1886288 5 curved M553, piece on form

The Resista® guarantee applies to all finishes with the letter R in the finish key.



Included fixing systems:







Contents Complementary products

Products around door and window



Coat hooks
Page 264



Information signs
Page 266



Escutcheons (for door safety catch) Page 268



Door stops
Page 265





Coat hooks (Stainless steel/Brass)

E695

HOPPE stainless steel coat hook.



Article description	F6	9		P.U.	0.0
	Article	no.		P.U.	0.0.
Coat hook, piece	8204	29		5	30



M695

HOPPE brass coat hook.



Article description	F71/F72	P.U.	0.0
Article description	Article no.	P.U.	O.C.
Coat hook, piece	820412	5	30



M696

HOPPE brass hat and coat hook.



Article description	F49/F41	F71		בו	00
Article description	Article no.	Article no.		P.U.	O.C.
Hat and coat hook,	820504	820511		5	30
niece					





HOPPE stainless steel door stop, floor fixing:



Article description		F69		DII	0.0
Article description		Article no.		F.U.	0.0.
Door stop, with screw and dowel, piece		604531		5	25



E487

HOPPE stainless steel door stop, wall fixing:



Article description		F69		P.U.	O.C.
Article description		Article no.		JP.U.	0.0.
Door stop, with screw		606511		5	30
and dowel, piece					



E497

HOPPE stainless steel door stop, floor and wall fixing:



Article description	F69		P.U. 5	0.0
Article description	Article no.		F.U.	0.0.
Door stop, with screw	820221		5	30
and dowel, piece				



Door stops (Brass) and Information signs (Stainless steel)

M497

HOPPE brass door stop, floor ans wall fixing:



Article description		F71	F77-R		пп	0.0
Article description		Article no.	Article no.		F.U.	0.0.
Door stop, with screw and dowel, piece		820238	3057011		5	30



The Resista® guarantee applies to all finishes with the letter R in the finish key.



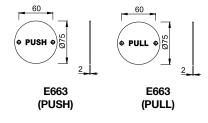
E663

HOPPE stainless steel circular information sign:





Article description		F69		DII	O.C.
Article description		Article no.		JF.U.	0.0.
Information sign: E663 (PUSH), piece		605200		5	30
Information sign: E663 (PULL), piece		605217		5	30



Information signs (Stainless steel)



E664

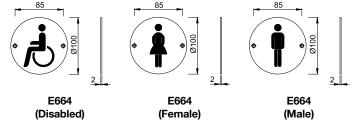
HOPPE stainless steel circular information sign:







Article description	F69	P.U	J. O.C.
Article description	Article no.	F.C). 0.0.
Information sign: E664 (Disabled), piece	605248	5	30
Information sign: E664 (Female), piece	605224	5	30
Information sign: E664 (Male), piece	605231	5	30



E665

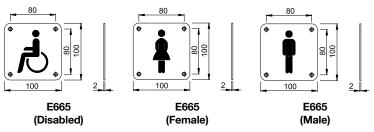
HOPPE stainless steel square information sign:







Article description	F69	DII	O.C.
Article description	Article no.	P.U	. 0.0.
Information sign: E665 (Disabled), piece	605279	5	30
Information sign: E665 (Female), piece	605255	5	30
Information sign: E665 (Male), piece	605262	5	30



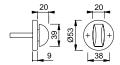
Escutcheons (Aluminium/Brass)

OL92/42KS (for door safety catch)

 $\label{thm:hoppe} \mbox{HOPPE aluminium turn button on rose: nylon base, solid spindle, concealed one-side fixing.}$



Article description	F		Length	F4		P.U.	O.C.
7 titolo decemption		→	Longin	Article no.		1 .0.	0.0.
Turn button on rose, piece	8	8	50	812745		5	30
	8	8	60	812752		5	30
	8	8	70	812769		5	30
	3	8	75	812783		5	30

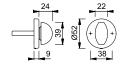


MOL92/42KS (for door safety catch)

HOPPE brass turn button on rose: nylon base, solid spindle, concealed one-side fixing.

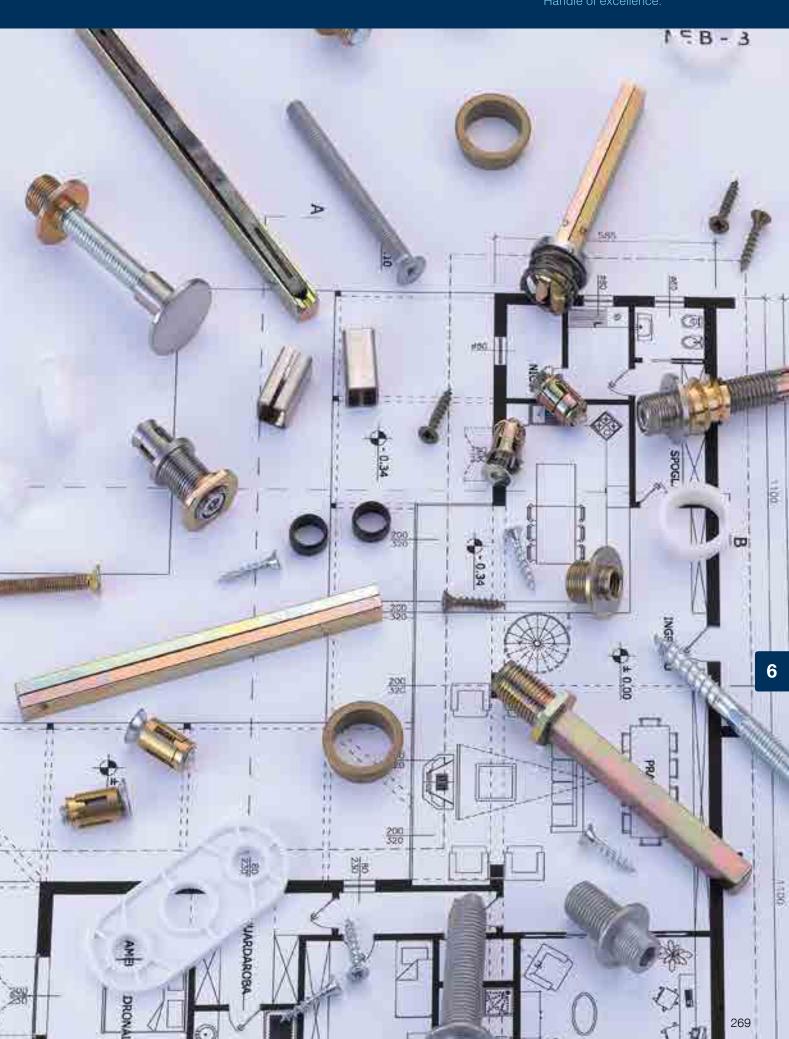


Article description	ļ.		F41	F49	F71	DII	0
Article description		il religili	Article no.	Article no.	Article no.	JF.U.	0.0.
Turn button on rose,	8	75	1652641	698554	530021	5	30
piece							



Accessoires





Contents Accessoires



Fixing systems for pull handles

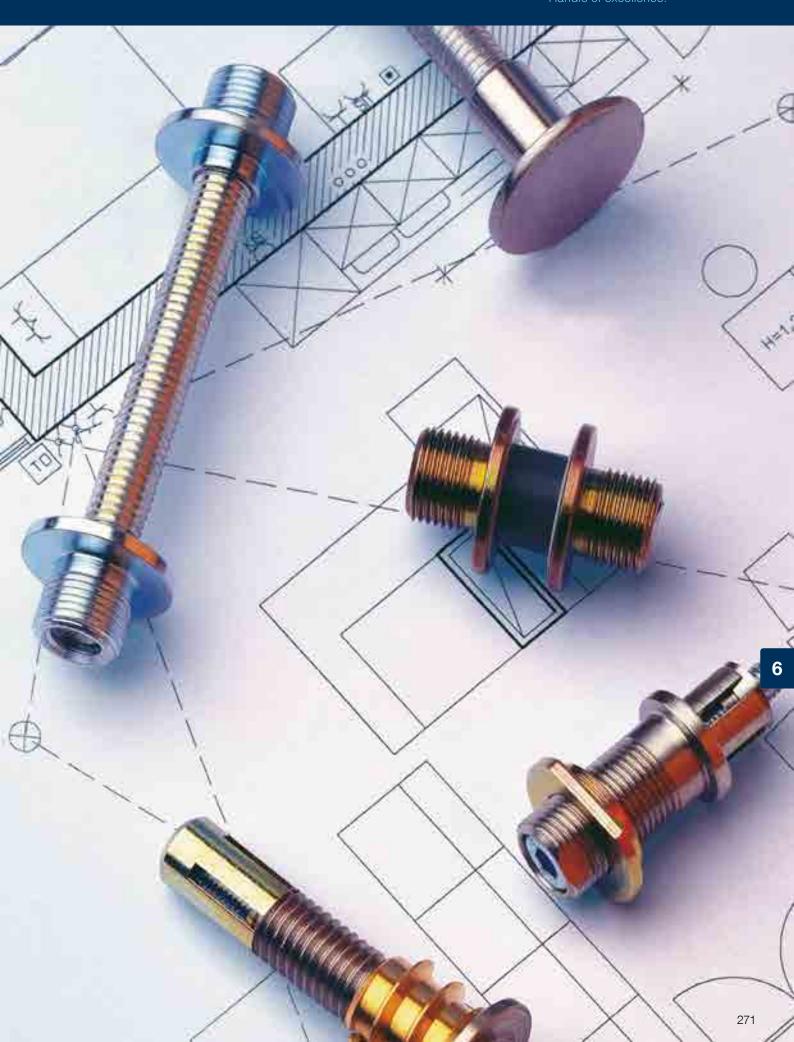
page 272



Spindles

page 275

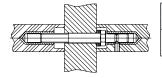




Fixing systems for pull handles

Fixing system for aluminium pull handle 5040, Ø 20 only - Type 1

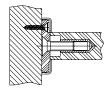
HOPPE fixing set no. S1 for \emptyset 20 pull handles: back-to-back-fixing for wood-, aluminium- and PVC doors.



Article description		Pull			P.U.	O.C.
Alticle description		handle	Article no.		r.U.	0.0.
Fixing set no. S1,	40-50	M8 (Ø 20)	592494		1	10
pair						

Fixing system for aluminium pull handle 5040, Ø 20 only - Type 2

HOPPE fixing set no. S2 for \varnothing 20 pull handles with rose: concealed fixing for wood-, aluminium- and PVC-doors.



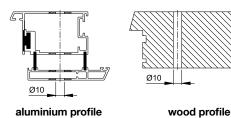
Article description	d d	Pull	F1	F9		DII	O.C.
Article description		handle	Article no.	Article no.		P.U.	0.0.
Fixing set no. S2 with		M8 (Ø 20)	605422	605439		1	10
rose, pair							

Fixing system no. 5 for pull handles

HOPPE fixing system no. 5 for pull handles: back-to-back-fixing for wood-, aluminium- and PVC-doors.



Article description		Ø 25, 30	P.U	. o.c.
Article description		Article no.	P.0	. 0.0.
BS-501/B, piece	37-47	600168	1	10
BS-502/B, piece	47-57	763870	1	10
BS-503/B, piece	57-67	646753	1	10
BS-504/B, piece	67-77	649808	1	10



Attention:

- 1 fixing system (piece) per fixing point
- = 2 fixing systems per pull handle.



Fixing system no. 7 for pull handles

HOPPE fixing system no. 7 for pull handles: back-to-back-fixing, for glass doors.



l		Ø 25, 30	DII	0.0
		Article no.	P.0	. 0.0.
BS-701/B, piece	8-12	573585	1	10



glas profile

Attention:

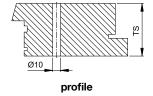
- 1 fixing system (piece) per fixing point
- = 2 fixing systems per pull handle.

Fixing system no. 8 for pull handles

HOPPE fixing system no. 8 for pull handles: bolt-through-fixing with covercap for wood-, aluminium- and PVC-doors.



Article description		Covercap	F69		P.U.	O.C.
Article description		Ø	Article no.		JF.U.	0.0.
BS-810/B, piece	37-47	25	6808521		1	10
BS-811/B, piece	47-57	25	829316		1	10
BS-812/B, piece	57-67	25	820641		1	10
BS-813/B, piece	67-77	25	6808562		1	10



Attention:

- 1 fixing system (piece) per fixing point
- = 2 fixing systems per pull handle.

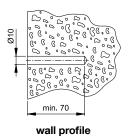
Fixing systems for pull handles

Fixing system no. 10 for pull handles

HOPPE fixing system no. 10 for pull handles: Concealed wall fixing.



Article description	Ø 25, 30	DII	0.0
	Article no.	P.U.	0.0.
BS-1001/B, piece	763009	1	10

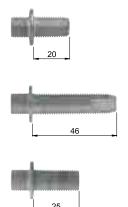


Attention:

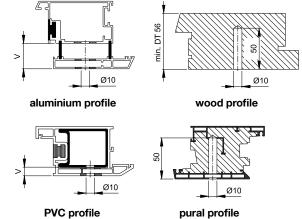
- 1 fixing system (piece) per fixing point
- = 2 fixing systems per pull handle.

Fixing system no. 11 for pull handles

HOPPE fixing system no. 11 for pull handles: concealed fixing for one-side pull handle, fixing on wood-, aluminium- and PVC-doors.



Article description	threaded				P.U.	O.C.
7 titolo docomption	length	Nylon profiles	Article no.		1 .0.	0.0.
BS-1101/short,	20	11-16	1841717		1	10
piece						
BS-1102/long,	46	-	1841733		1	10
piece						
BS-1103/middle,	25	21-26	2149116		1	10
piece						





Solid spindle

HOPPE-Solid spindle, material: iron.



Auticle description		1	zinc-plated	DII	0.0
Article description		Length	Article no.	P.U.	O.C.
Solid spindle, piece 7	7	60	519071	10	10
		70	519095	10	500
		80	519118	10	10
	8	110	519163	10	10
		120	519170	10	10
	-	130	519187	10	10

Profile spindle

HOPPE-Profile spindle, material: iron.



Article description		Length	zinc-plated		⊃.U.	O.C.
Article description		Lengur	Article no.	'	.0.	0.0.
Profile spindle, piece	8	100	517572		10	10
		110	517596		10	10
		120	517565		10	10
		130	672578		10	10
		140	517589		10	10
		150	693078		10	10
		160	519200		10	10

FDW-Profile spindle

HOPPE-FDW-Profile spindle, material iron.



Article description	Thread		Length	zinc-plated		P.U.	O.C.
Article description	Imeau		Lengin	Article no.		JF.U.	0.0.
FDW-Profile spindle with thread, piece	M12	8	100	823246		10	10
			120	823277		10	10
			140	820849		10	10

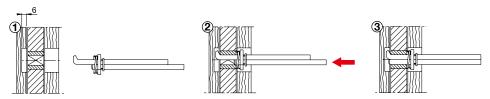
F/Ei-Profile spindle

HOPPE-F/Ei-Profile spindle, material iron, for half sets, for **lock follower depth 12-16**.



Article description			Longth	zinc-plated		ПП	O.C.
Article description			Length	Article no.]P.U.	0.0.
F/Ei-Profile spindle, for doors drilled from one	8	70	515073		10	10	
side only, piece			90	515066		10	10

Installation of F/Ei-Profile spindle



i-Solid profile spindle

HOPPE-i-Solid profile spindle, material: iron, for half sets.



Article description	□	Length	zinc-plated Article no.	P.U.	O.C.
i-Solid profile spindle, for doors drilled through,	8	90	8053597	10	10
piece		110	6961239	10	10

Presentation Systems





Contents Presentation Systems



Wall presenatation (New System)

Page 279



M1-M6 Sample boards (New System)

Page 280



Presentation board

Page 283



Sample columns (New System)

Page 279



Sample board and sample blocks

Page 281



Sample boards interchangeable

Page 284



Counter presentation (New System)

Page 280



Sample profiles Page 281



Sample case (New System)

Page 280



Presentation cases

Page 283

Wall presentation and sample columns



Wall presentation

Wall presentation: metal frame (1 element) to display sample boards in a walnut wood finish complete with hardware (and lock mechanism in the case of door handles), information display with the latest news at the top.



Article description	sample	Dimensions			P.U.	O.C.
	boards	(W x H)	Article no.		F.U.	0.0.
Wall presentation,	8	28 x 120	2723712		1	
piece	(1×8)	cm				



Triangular column

Triangular column: base plate, metal frame (3 elements) to display sample boards in a walnut wood finish complete with hardware (and lock mechanism in the case of door handles), information display with the latest news at the top, dispenser for brochures.

Article description	sample	Dimensions			P.U.	O.C.
Article description	boards	(W x H)	Article no.		F.U.	0.0.
Triangular column,	24	64 x 198	2653435		1	
piece	(3 x 8)	cm				





Star-shaped column

Star-shaped column: base plate, metal frame (3 elements with sample boards on both sides) to display sample boards in a walnut wood finish complete with hardware (and lock mechanism in the case of door handles), information display with the latest news at the top, dispenser for brochures.

	Article description	sample	Dimensions			P.U.	O.C.
	Article description	boards	(W x H)	Article no.		JP.U.	0.0.
ſ	Star-shaped column,	48	64 x 198	2653443		1	
	piece	(6 x 8)	cm				



Hexagonal column

Hexagonal column: base plate, metal frame (6 elements) to display sample boards in walnut wood finish complete with hardware (and lock mechanism in the case of door handles), information display with the latest news at the top, dispenser for brochures.

Article description	sample	Dimensions			P.U.	0
Article description	boards	(W x H)	Article no.		P.U.	0.0.
Hexagonal column,	48	71 x 198	2653451		1	
piece	(6 x 8)	cm				





Counter presentation, sample case and M1-M6 sample boards

Counter presentation

Counter presentation: synthetic frame to display sample boards in walnut wood finish complete with hardware (and lock mechanism in the case of door handles) and angled information display about the "10-year operational guarantee" at the foot.



Article description	sample	Dimensions			P.U.	O.C.
Article description	boards	(W x H)	Article no.		r.U.	0.0.
Counter presentation,	3	29,5 x 46,5	2723747		1	
piece		cm				

Sample case

Sample case: in synthetic material with foam inserts to display sample boards, in walnut wood finish complete with hardware (and lock mechanism in the case of door handles).



Article description	sample	Dimensions			P.U.	O.C.
Article description	boards	(W x H)	Article no.		F.U.	0.0.
Sample case,	6	43,5 x 53,5	2760249		1	
piece		cm				

M1-M6 sample boards

Sample boards: in walnut wood finish with hardware (and lock mechanism in the case of door handles), chamfered edges (top and bottom), design and series name on the upper chamfered front surface, description of design on the reverse, unique hanging method (nylon lugs) for quick and easy hanging on the metal frames of the presentation systems.



		In: :	14/-lt			
Article description	sample		Walnut wood		P.U.	O.C.
7 titlolo docomption	boards	(W x H)	Article no.			0.0.
Sample Board M1,	1	24 x 8,5	2723801		1	
piece		cm				
Sample Board M2,	2	24 x 18,5	2723798		1	
piece		cm				
Sample Board M3,	3	24 x 28,5	2723780		1	
piece		cm				
Sample Board M4,	4	24 x 38,5	2723771		1	
piece		cm				
Sample Board M5,	5	24 x 48,5	2723763		1	
piece		cm				
Sample Board M6,	6	24 x 58,5	2723755		1	
piece		cm				



М6

Sample boards and sample blocks



Sample board

Slanting, rectangular sample board in walnut finish on base complete with hardware (and lock mechanism in the case of door handles).



Article description	Dime	nsions			P.U.	O.C.
Article description	(H)	x W)	Article no.		P.U.	0.0.
Sample board,	19:	x 28	2079074		1	
piece	C	m				

Sample block

Rectangular sample block in walnut finish on base complete with hardware and mortice lock.



Article description	Dimensions			P.U.	O.C.
Article description	$(H \times W)$	Article no.		P.U.	0.0.
Sample block,	21 x 32	2107400		1	
piece	cm				

Sample block - sliding door set

Rectangular sample block in walnut finish on base with hardware for sliding door sets.



Article description	1	Dimensions			P.U.	O.C.
Article description		$(H \times W)$	Article no.		F.U.	0.0.
Sample block,		21 x 32	646098		1	
piece		cm				

HCS® sample for glass doors

Quadratical sample board (plexiglass) on base (walnut finish) with hardware.



Article description		Dimensions			P.U.	0.0
Article description	(H	$(H \times W)$	Article no.		P.U.	0.0.
Sample board on base,		12 x 20	777402		1	
piece		cm				

Sample blocks and sample profiles

HCS® sample block

Quadratical sample block in walnut finish on base with hardware.



Article description	1	Dimensions			P.U.	O.C.
Article description		(H x W)	Article no.		P.U.	0.0.
Sample block,		20 x 20	564170		1	
piece		cm				

Wood profile - Secustik®

Secustik®-sample: base with window profile in wood with Secustik® window handle and mechanism (knob) to display automatic blocking against tampering from outside.



Article description	Dimensions			пп	0.0
Article description	(H x W)	Article no.		F.U.	0.0.
Wood profile – Secustik®,	8 x 31	1775879		1	
piece	cm				

Nylon profile - Secustik®

Secustik®-sample: base with window profile in PVC with Secustik® window handle and mechanism (knob) to display automatic blocking against tampering from outside.



Article description	Dimensions			ВΠ	O.C.
	(H x W)	Article no.		F.U.	0.0.
Nylon profile – Secustik®,	8 x 31	1775844		1	
piece	cm				

Wood profile - child safety device

Window handle-sample: base with window profile in wood with window handle, incl. child safety device.



Article description	D	Dimensions			P.U.	O.C.
Article description		(H x W)	Article no.		P.U.	U.C.
Wood profile – KISI,		8 x 31	2317458		1	
piece		cm				

Presentation cases and presentation boards



HCS® presentation case for glass doors

HCS®-presentation case in nylon with foam inserts to display samples, sample board in plexi-glass, diverse HCS® designs, HCS® decorative rings, HCS® latch sets, assembly / disassembly key.



Article description	Dimensions			P.U.	O.C.
	(H x W)	Article no.		P.U.	0.0.
Presentation case HCS®	48 x 37	2700078		1	
glass door, piece	cm				

HCS® presentation case for wood doors

HCS®-presentation case in metal / nylon with foam inserts to display samples, two sample blocks in wood, diverse HCS® designs, HCS® decorative rings, HCS® latch sets, HCS® strike plates, assembly / disassembly key.



Article description]	Dimensions			P.U.	0.0
		$(H \times W)$	Article no.		P.U.	0.0.
Presentation case HCS®,		45 x 37	2596311		1	
piece		cm				

SecuSignal® presentation case

SecuSignal® presentation case in metal / nylon with foam inserts to display samples, 1 sample board in wood, 1 SecuSignal® window handle, 1 SecuSignal® receiver and the installation / user manual.



Article description	Dimensions			DII	0.0
	(H x W)	Article no.		P.U.	0.0.
Presentation case	32 x 30	2530347		1	
SecuSignal®, piece	cm				

M8 Presentation board HCS®

Interchangeable presentation board for HCS®-wall presentation, with hardware

Article description	Dimension	าร		P.U.	0.0
	(H x W)	Article no.		F.U.	0.0.
Presentation board M8	24 x 74	2794481		1	
HCS®, piece	cm				

Sample boards – interchangeable

Sample board MT-1

Interchangeable sample board for wall presentation WS-1 and the presentation system S-3, with hardware.



Fia.: A



Fig.: B

Article description		ensions			БП	O.C.
Article description	(H	xW)	Article no.		P.U.	0.0.
Sample board MT-1,	15	x 10	667079		1	
piece	c	cm				

Sample board MT-2

Interchangeable sample board for wall presentation WS-1 and the presentation system S-3, with hardware.





ia · A	Fia ·	F

Article description	Dimensions			P.U.	0.0
Article description	(H x W)	Article no.		JP.U.	0.0.
Sample board MT-2,	15 x 30	668311		1	
piece	cm				

Sample board MT-6

Interchangeable sample board for wall presentation WS-1 and the presentation system S-3 with hardware.





Fig.: A Fig.: B

Article description	Dimensi	sions		P.U.	00
Article description	(H x V	W) Article no.		P.U.	0.0.
Sample board MT-6,	15 x 4	42 692019		1	
piece	cm				

Sample boards in exceptional dimensions. Please name the sizes (Article No.: 1775730). Net price available on request.

Appendix





Contents Appendix



Delivery Information

Page 287



Guarantee

Page 298



General terms and conditions of sale

Page 289



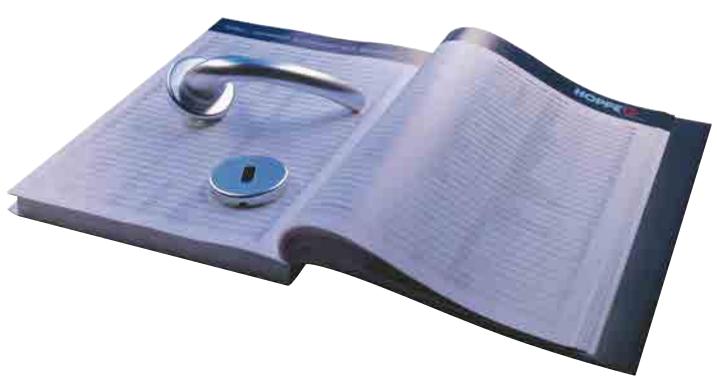
Conditions of use

Page 299

- 1. Product informa
- 2. Misuse (inappro
- 3. Product perforn
- 4. Product care
- Duty to inform a
 Application of re
- 7. Resista® The H
- 8. HOPPE function

Product reliability

Page 294



8

Delivery information



Order quantities

... should be by pack unit (P.U.) and outer carton (O.C.) indicated! Otherwise € 2,50 (net) will be charged per opened outer carton.

F71	F73	/	DE	O.C.
icle no.	Article no.	(F.C.	0.0.
81823	1881831		1	5

Matching screws ...

 \dots will be included as standard in the delivery of most HOPPE brand products.



Orders ...

... are subject to the General Conditions of Sale (see pp. 282).

Product reliability ...

... of hardware systems for doors and windows. Please see details on p. 288.

Guarantee ...

... relating to Resista® and the operational guarantee. Please see further information on p. 291.





General Terms and Conditions of Sale

§ 1 General – Extent of application

- 1. Our General Terms and Conditions of Sale shall apply exclusively; we do not recognise customers' conditions which are contrary to or different from our General Terms and Conditions of Sale, unless we have expressly agreed in writing that they shall apply. Our General Terms and Conditions of Sale shall even apply in cases in which we make delivery to the customer unreservedly although we are aware that there are conditions of the customer which are contrary to or different from our General Terms and Conditions of Sale.
- 2. All agreements made between us and the orderer, for the purpose of the execution of this contract, shall be laid down in writing in this contract.
- **3.** Our General Terms and Conditions of Sale shall apply only to merchants.
- **4.** Our General Terms and Conditions of Sale shall also apply to all future business transactions with the customer, even if in such future cases no specific reference is made to the application of these General Terms and Conditions of Sale.

§ 2 Offer - Offer documents

- **1.** All offers made on our behalf are subject to confirmation by us in every respect.
- **3.** We shall retain ownership and copyright of diagrams, drawings, calculations and other documents; they may not be made available to third parties. This applies especially to those written documents which are labelled "confidential". The customer shall require our written agreement before passing them to third parties.

§ 3 Confirmation

- **1.** Orders shall only be regarded as binding by us once they have been confirmed in writing or electronically.
- **2.** For our part, contestibility due to error shall still be deemed to be timely when there has been an appropriate period of time since the discovery of the reason for contestation and not immediately following such discovery.

§ 4 Prices

- **1.** Unless stated otherwise in the order confirmation, our prices shall apply "ex works" exclusive of packaging for transport; the latter shall be invoiced separately.
- **2.** HOPPE reserves the right to adjust prices even after conclusion of contract, if cost increases caused by raw material prices or union agreements cannot be absorbed.
- **3.** Statutory value added tax is not included in our prices; it will be shown separately in the invoice at the statutory rate applicable on the date of invoicing.

§ 5 Dispatch

1. If the goods are dispatched to the customer at his request, the customer



shall assume the risk of accidental loss or deterioration of the goods at the latest at the time the goods leave the works/warehouse. If the goods are ready for dispatch and the dispatch or acceptance are delayed for reasons for which the purchaser is responsible, then the risk shall be assumed by the purchaser from the date of receipt of notice that the goods are ready for dispatch.

2. The purchaser shall bear the transport costs; packaging is invoiced at cost price and is nonreturnable.

§ 6 Payment

- **1.** In line with market customs. Other methods of payment shall require the written form. No discount on new invoices shall be allowed if older invoices have not yet been paid in full.
- **2.** If counterclaims are not established by way of a final judgment of a court of competent jurisdiction or are not accepted by us, the customer may neither set off nor assert the right to withhold payment with regard to these claims. Moreover, he may exercise his right to withhold payment only if his counterclaim rests on the same contractual relationship.
- 3. If payment is delayed, interest payable on arrears shall be invoiced at the appropriate bank rates of interest. All payments shall be made exclusively to us. Bills of exchange shall be accepted only on account of performance without guarantee for protest and only subject to our prior consent and further provided that they are eligible for discount. Discounting charges shall be calculated from the due date of the amount invoiced. All our claims including those for which we have accepted bills of exchange in payment shall fall due immediately, if the terms of payment are not adhered to or if, upon conclusion of the contract, we become aware of clear indications of the purchaser's diminished credit-worthiness. Moreover, in such a case, we shall be entitled to refuse further performance due on our part until payment has been effected or security has been provided for it. We may also prohibit the resale of the goods delivered under reservation of ownership and may demand their return.

§ 7 Delivery period, act of God, industrial action

- **1.** Agreed or informed delivery times shall be adhered to as far as possible, but are not binding.
- 2. If the supplier is hindered in fulfilling his obligations by the emergence of unforeseen circumstances, which, notwithstanding his reasonable care as required by the circumstances of the case, he could not prevent, e.g. breakdown, delay in the supply of essential raw materials and building materials, the delivery period shall be extended to an appropriate extent provided that it is still possible to perform the delivery or the service. The same shall apply if we ourselves are affected by such events. If the delivery or the service is not possible because of the above-mentioned circumstances, we shall be released from the obligation to deliver. The same shall apply in the event of a strike or lockout. If the delivery period is extended in these 3 cases or if the supplier is released from the obligation to deliver, any claims for damages that the purchaser may base thereon shall cease. If the above-mentioned circumstances affect the purchaser, the same legal consequences shall also apply to his obligation to purchase.

General Terms and Conditions of Sale

3. It shall be the duty of the contract partner affected by the hindrances as mentioned in the previous paragraph to inform the other contract partner forthwith. No legal action resulting in possible benefit shall be entered into if this is not done.

§ 8 Notification of defects, liability in particular with respect to defects and returned goods.

- 1. Our liability for defects assumes that the orderer has complied properly with the conditions of sale pertaining to requirement to examine and notify defect. It shall be the duty of the orderer to notify us in writing of any defects within a period of five days following receipt in the case of recognisable defects and immediately upon discovery in the case of unrecognisable mistakes.
- 2. In cases of justified complaint, we maintain the right to decide to rectify the defect or provide alternative goods. Claims on behalf of the orderer in respect of required expenses pertaining to the making good of the complaint, especially transport-, means-, work- and material-costs, are excluded, in so far as the expenses increase as a result of the subsequent delivery of an item to a location other than that of the place of business of the orderer, unless (such delivery) complies with use in accordance with the requirements.

The orderer shall be required to set out an appropriate timetable with right of rejection before further rights are called into force. This shall be invalid if we have previously expressly rejected making good. Should the matter to be delivered be only in kind, then any of claims for compensation whatsoever, independent of guilt, shall be ruled out. Furthermore, we shall only be responsible for such claims where cases of gross negligence or intention are proven.

This limitation is not valid in cases of damage in relation to injury to life, body or health, caused through gross negligent breach of duty on our part or a deliberate or negligent breach of duty on the part of a legal representative or accessory. Neither shall it be valid in cases where any other damage is caused through gross negligent breach of duty on our part, or a deliberate or gross negligent breach of duty on the part of a legal representative or accessory.

- **3.** The validation of claims resulting from quality or durability guarantees shall have force only if such a guarantee has been issued expressly by us in writing. In the case of claims under the guarantee, it is the duty of the orderer to provide us with appropriate items from the consignment immediately so that examination can be made.
- **4.** Any claim in respect of defects shall expire two years after delivery. Limitation shall be extended by means of a written explanation by the orderer making a claim to such time as making good on our part be refused in writing, whereby access to the written explanation by the other contact partner shall be of prime importance.
- 5. In the case of obligation to pay damages as a result of a breach of contractual duty on our part, the claim shall be restricted to the cover of the costs of the product liability insurance. This restriction shall not apply in the case of damages in relation to life, body or health, which arise out of negligent breach of duty on our part or out of an intentional or negligent breach of duty on the part of a legal representative or accessory. Neither shall it apply in the case of any other damage caused through gross negligence on our part or



through deliberate or gross negligent breach of duty on the part of a legal representative or accessory.

- **6.** In so far as our liability is excluded or limited, this shall also apply to the personal liability of our employees and other accessories.
- **7.** Prior written consent is needed before goods can be returned from the customer. Should the goods be returned justifiably on account of defect in the goods supplied, then the customer may insist on agreement, if the said customer has a special interest in returning the goods.

§ 9 Deliveries

- **1.** Quantities ordered will be delivered in packaged units. It shall be deemed to be agreed that we shall be permitted to make under- and over-deliveries of up to 10% on customer-specific products, subject to manufacturing.
- **2.** Partial deliveries for which invoices are issued shall be considered as separate contracts.

§ 10 Reservation of Title

- 1. We reserve title to the goods until all payments due under the contract and these General Terms and Conditions of Sale have been made. In the event of behaviour on the part of the customer contrary to the terms of the contract, especially delay in payment, we shall be entitled to take the goods back. Our retrieval of the goods shall not constitute a termination of the contract unless we have expressly stated the same in writing. Seizure of the goods on our part however always constitutes termination of the contract. After retrieving the goods, we shall be entitled to use the same, the proceeds from such utilisation being taken into account against the liabilities of the customer after deduction of appropriate costs.
- **2.** The customer shall be obliged to treat the goods with care. In particular he shall be obliged to sufficiently insure them at his own expense against fire, water damage and theft at their replacement value.
- **3.** In the event of seizure or other interventions by third parties the customer shall inform us in writing without delay, so that we may take legal action. If the third party is not in a position to reimburse us for the legal and out of court costs of an action the customer shall be liable for the loss arising.
- **4.** Any processing or conversion of the goods by the customer shall always be undertaken on our behalf. Where the goods are processed with other objects not belonging to us we shall thereby acquire co-ownership of the new object in the ratio of the value of the goods to the other processed objects at the time of processing. Moreover, the same conditions shall apply to the object created by processing as apply to the goods delivered under reservation of title.
- **5.** Where the goods are mixed with objects not belonging to us we shall acquire co-ownership of the new objects in the ratio of the value of the goods to the other objects at the time of mixing. If the mixing occurs in such a way that the customer's object must be regarded as the main object it shall be deemed as to us proportionately. The customer shall hold in safe-keeping for us such goods in sole ownership or co-ownership.

General Terms and Conditions of Sale

- **6.** As security for our claims against the customer the latter shall assign to us any claims against a third party which may arise from the connection of the goods with a property.
- **7.** We undertake to release at the request of the customer securities to which we are entitled, insofar as the value of our securities exceeds the claims to be secured by more than 20%; the choice of securities to be released shall rest with us.

§ 11 Cost of tools

- 1. As a matter of principle the costs for tools shall be charged only in part and separately from the value of the goods. By paying part of the cost of the tools the customer shall not acquire any claim to the tools; the tools shall remain the property of the manufacturer and remain in his possession. The manufacturer undertakes to retain the tools for the customer for one year after the last delivery. If, before expiry of this period, the customer notifies that orders will be placed within a further year the period of safe-keeping will be extended for a further year. After this period and with no further orders being placed the manufacturer may freely dispose of the tools.
- 2. Costs for tools arising from orders which fail to come to fruition: For orders that are cancelled in the development stage (due to difficulties of design or conversion) or in the run-up period, we reserve the right to invoice the costs incurred. In this context, for release of the samples the costs incurred for the initial tools shall be invoiced. If cancellation occurs after the release of samples, the costs incurred for the entire extent of the standard tools, special equipment and gauges, depending on the anticipated monthly requirement, shall be invoiced.
- **3.** If tools which are in the process of being produced are invoiced, they shall remain available for inspection for four weeks and shall be scrapped at the end of this period. In order to protect the processes applied, completed plans for work phases and construction drawings of the tools shall not be subject to inspection.

§ 12 Period of acceptance

1. Where the purchaser is obliged to request delivery or collect the goods ordered within a certain period, we shall have the option, after expiry of that period, to terminate the contract or to issue an invoice.

§ 13 Destination, place of jurisdiction, applicable law

- **1.** Place of performance for all obligations arising from the contractual relationship shall be the head office of the Supplier.
- **2.** Place of jurisdiction: place of jurisdiction for any dispute arising from the contractual relationship shall be CH-7000 Chur/GR.
- **3.** Swiss law shall apply excluding the provisions of the Vienna Convention on the Sale of Goods.
- 4. In the event of any dispute arising out of the interpretation of these general terms and conditions, the German language version shall be regarded as binding. Should any one of the provisions of this Agreement be or become legally invalid the validity of the remaining provisions hereof shall not be affected thereby.



The Partners undertake instead to replace the invalid provision by another provision which shall to the greatest extent possible correspond to the spirit and the economic effect of the invalid provision. By analogy, the Partners shall correct any provisions hereof which are unclear or may be construed or interpreted in different ways, or add any provisions which may have been omitted, which correction and addition of provisions the Partners undertake to execute amicably and by mutual agreement, maintaining the spirit of the entire set of Agreements.

Product liability

Product liability of door and window hardware (eg door handle sets and window handles)

- 1. Product information and application according to instruction
- **2.** Misuse (inappropriate use or use contrary to instruction)
- 3. Product performance
- 4. Product care
- 5. Duty to inform and instruct
- 6. Application of related hardware
- 7. Resista® The HOPPE surface guarantee
- 8. HOPPE function guarantee for door and window hardware

As a result of a new product liability law, the manufacturer is to define products as to their performance (duty to instruct and inform).

HOPPE is thereby providing the following information.

1. Product information and application according to instruction

HOPPE hardware fittings are manually-operated appliances by means of which doors, French doors and windows in domestic and non-domestic buildings can be opened or closed and/or locked.

They are normally used in conjunction with supplementary hardware such as locks, cylinders or tilt/turn hardware.

Special provisions of law have to be observed in the case of fire doors and the direction of escape for example, in cases where a fixed fitting (knob,handle) is used.

It is imperative that only the parts supplied for fixing are used and also that fixing instructions are strictly adhered to.

This applies to all means of fixing

- a) supplied by HOPPE
- **b)** supplied by other manufacturers as integral parts of their hardware (eg. screws supplied by the manufacturer of tilt/turn hardware for windows).

Products which are installed in aggressive, corrosion-inducing areas are special fittings. They should only be used (applied) following consultation with HOPPE.

2. Misuse (inappropriate use or use contrary to instruction)

Misuse of fittings for doors and windows, ie using the product contrary to instruction, may occur in particular when

- tools, such as pliers or tubular adaptors are used,
- additional loads (blocking loads or support loads) have an impact, for example when an object is placed under the handle to block the door,
- when force over and above normal manual use is applied to the handle, for example when attempting to force a tilt/turn fitting beyond its normal rest position or when children, for example, use door handles as something to hold on to.
- foreign objects or objects contrary to instruction, such as spindles manufactured by other companies are used or when such products are used alongside HOPPE products,
- tampering has occurred which interferes with the function of the product,



for example in attempting to break in or out with tools in the case of lockable window handles.

- sharp objects are used to damage the surface,
- foreign objects and/or objects contrary to instruction are introduced into the hardware or strike-plate so as to prevent normal use,
- tampering with the hardware or strike-plate has occurred resulting in damage to the construction or adversely affecting function or effectiveness.

3. Product performance

The DIN 18255, DIN 18257 and DIN 18273 standards for door hardware and the RAL-RG 607/9 standard for window hardware are definitive (in a pioneering sense).

The content of these standards applies in the same way to other fittings too.

In the case of window handles, the regulations of appropriate institutes, such as the Institute for Window Technology in Rosenheim apply in addition to those of RAL.

No other conditions may be added without prior approval by HOPPE.

The durability of a product is especially dependent on the frequency of

- use
- type of use
- location and care.

Replacement of the fitting shall occur only when, despite proper maintenance and care, it no longer functions or when the surface maycause injury.

4. Product care

It is essential that the fitting and fixing-means are fitted correctly!

All movable parts are to be correctly maintained at least once a year.

This is particularly so in the case of door handle - spindle connections as well as in locking cylinders for lockable window handles. It is essential that no resinous lubricants (graphite is appropriate) are used in the locking cylinders.

Dependent on the amount of use, fittings should be treated by agents recommended by HOPPE .

Basically no strong acids or alkalis should be used. Contact with mortar and similar substances should also be avoided. Only cleaning agents which do not contain corrosion-inducing substances should be used.

5. Duty to inform and instruct

The following information material is available to the trade, planners/ architects, advisory institutions, installers, builders and users:

- catalogues and brochures,
- offer documentation
- DIN standards: 18255, 18257, 18273 as well as related standards (published by Beuth GmbH, 10785 Berlin) along with instructions for fixing, use and care.

Where necessary HOPPE is also able to advise.

Product liability

When choosing HOPPE fittings as well as for their fixing, use and care,

- architects, planners and advising institutions are expected to request all the necessary product information from HOPPE and to adhere to it,
- architechtural hardware distributors are expected to observe the product information in the documention and in particular request all the necessary mounting instructions and pass them on to the installers,
- installers are expected to observe all product information, especially HOPPE's instructions relating to use and care and to pass them on to the contractors and users.

6. Application of related hardware

All possible variations within the individual fittings, as well as accessories, are expected to be used appropriately with regard to their particular qualities according to the requirements of product liability as listed above.



1. Resista® – The HOPPE surface guarantee

Guarantee:

As manufacturer, we guarantee, under the conditions set forth below, the durability of properly-used HOPPE hardware, over and above the seller's legal liability for material defects. The Resista® surface guarantee includes all defects which can be proved to have been caused through fault in manufacturing or material, for example when the surface is tarnished or discoloured (appearance of spots) or the protective surface has become separated from its base material, and not through improper use.

Guarantee Exclusions:

All interchangeable parts, such as screws, connecting spindles and springs etc, are excluded from this guarantee. Furthermore, no liability will be assumed for any damage caused through:

- unsuitable or improper use
- incorrect or negligent treatment
- disregard for instructions for fitting or care
- alterations or repair by the enduser or a third party
- chemical or physical agents, where the surface has been improperly treated, for example by sharp instruments.

Guarantee Conditions:

This guarantee relates, within the guarantee period, solely to either replacing the handle free of charge or to repairing same free of charge, on behalf of the original enduser, this decision being at HOPPE's discretion. Costs and expenses, postage and packaging and similar, as incurred by the complainant, shall not be reimbursed. Claim to guarantee shall only occur on presentation of the product itself and the receipt and shall not exceed the original purchase price.

Guarantee period:

The guarantee period shall be for 10 years and shall begin on the day of purchase by the original enduser. In the event of any claim, complainants should address themselves directly to the seller or manufacturer presenting both the product and the receipt.

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2.HOPPE operational guarantee for door and window hardware

Guarantee:

As manufacturer, we guarantee, under the conditions set forth below, the durability of properly-used HOPPE hardware, over and above the seller's legal liability for material defects. The guarantee applies to the function of HOPPE door and window hardware and includes all defects which can be proved to have been caused through fault in manufacturing or material.

The operational guarantee includes the following features:

- transfer of the rotary motion to the door lock or the window turn-/tilthard ware
- locking mechanism (in the case of window handles with special functions: lockable, push-to-open, Secustik®)





Guarantee

Guarantee Exclusions:

All interchangeable parts, such as screws, connecting spindles etc, are excluded from this guarantee. Furthermore, no liability will be assumed for any damage caused through:

- unsuitable and improper use,
- incorrect or negligent treatment,
- the disregard of instructions for fitting or care, alterations and repair by the enduser or a third party,
- chemical or physical agents, where the surface has been improperly treated, for example by sharp instruments,
- elements (door, window) and/or hardware parts (e.g. locks, hinges etc.) which do not work perfectly.

Guarantee Conditions:

This guarantee relates, within the guarantee period, solely to either replacing the handle free of charge or to repairing same free of charge, on behalf of the original enduser, this decision being at HOPPE's discretion. Costs and expenses, postage and packaging and similar, as incurred by the complainant, shall not be reimbursed. Claim to guarantee shall only occur on presentation of the product itself and the receipt and shall not exceed the original purchase price.

Guarantee period:

The guarantee period shall be for 10 years and shall begin on the day of purchase by the original enduser. In the event of any claim, complainants should address themselves directly to the seller or manufacturer presenting both the product and the receipt.

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Conditions of use



Conditions for the use of HOPPE pictures/technical drawings

HOPPE Holding AG, CH-7537 Müstair, hereinafter referred to as HOPPE, in the interests of cooperation with its partners in the promotion of goods supplied by HOPPE, makes available the enclosed pictures and technical drawings without charge. Both illustrated products and pictures/technical drawings are protected by copyright to which HOPPE has unrestricted entitlement. This is equally valid for HOPPE's brand rights used in connection with the pictures and technical drawings.

HOPPE allows the use of its pictures/technical drawings in print media, e.g. in catalogues and similar sales documentation, for users' distribution to customers. HOPPE is, however, to be informed in advance of the use of such pictures/technical drawings in advertisements and on the internet.

The user is to inform the printers/service providers involved that the pictures/ technical drawings are protected by copyright. The user shall not be entitled to alter the pictures/technical drawings as made available by HOPPE in any way whatsoever, e.g. in using pertinent picture-editing programmes, though he may take measures to alter the size of the image for printing purposes.

The user is to undertake all the necessary precautions to protect the pictures/technical drawings made available by HOPPE from misuse by a third party and is to inform HOPPE without delay in the event of any such misuse being discovered.

Two copies of the printed matter showing use of the said pictures/technical drawings are to be sent to HOPPE. In using such pictures/technical drawings, the user automatically consents to the conditions of use. Swiss aw shall apply. Place of jurisdiction to be CH-7000 Chur/GR, Switzerland.

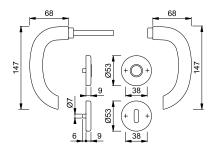
Müstair, January 2006

Examples





File name: 1138-42KV-42KVS OB F1



File name: 1138-42KV-42KVS OB

File formats

You can get picture and drawing data from HOPPE in the following standard formats:

	Pict	ures	Catalogue drawing			
Type of format	Pixel*	Pixel*	Pixel*	Vektor**		
File format	jpg	tif	tif	eps		
Compression	9 / standard	LZW	LZW	none		
Mode	RGB	CMYK	Bitmap	-		
Resolution	300 dpi	300 dpi	750 dpi	independent		

Other file formats available on request.

^{*}Pixel files can only be enlarged to 20-25% of the original size.

^{**}Vektor files can be enlarged as required without loss of quality.

Product overview (in alphabetical order by series names)

Product lines		Material *					
eries name	Design number	Α	В	E	K	М	S
lura vert ®				•			
capulco	M1558					•	
thinai (HCS®)	M156 / HCS® M156S					•	
Bergen	M1602					•	
Brisbane	1670	•					
Bruxelles	M129						
Capri (HCS®)	M1950 / HCS® M1950S					•	
Genova	M1535					•	
Las Vegas	E1440			•		-	
Luzern (HCS®)	HCS® M1803S					•	
Melbourne	1672	•					
Monte Carlo	M1550					•	
Perth (HCS®)	HCS® A1880S	•					
Phoenix	M1640	_					
Singapore	M172 M1020		1		-	•	
Toronto						•	
Product areas which o	cover all product lines						
dura plus ®				,			
Amsterdam	(E)1400	•		•			
Antwerpen	E1420			•			
Atlanta (HCS®)	(M)1530 / HCS® A1530	•				•	
Bilbao	E1365			•			
Bologna (HCS®)	HCS® M135					•	
Bonn (HCS®)	(E)150 / HCS® A197S	•		•			
Cannes	M1545					•	
Denver	E1310			•			
Elba	M1613					•	
Göteborg	E1410			•			
Groningen (HCS®)	HCS® A1885	•					
Le Havre (HCS®)	HCS® A1890	•					
London (HCS®)	HCS® A113S	•					
Luxembourg	199/1500	•				1	
Marseille	(E)1138	•		•			
Paris (HCS®)	(E/M)138 / HCS® A/M/K138S	•		•	•	•	
Ródos	M1603	⊢ <u> </u>	<u> </u>	+ -	 	•	
Stockholm	(E)1140	•		•			
Tenerife (HCS®)	HCS® M189S					•	
		•				•	
Tôkyô Trondhoim	(M)1710 E1430	•		•			
Trondheim				•			
Valencia	M170	<u> </u>	-	1	-	•	
Vancouver	139	•					
Verona	1510, E1800Z, M151	•		•		•	
Vitória	(M)1515	•				•	
Wien	M123					•	
Product areas which c	cover all product lines	•		•	•	•	•
dura norm ®	·		•				
Buenos Aires	M1840	•					
		_		_			
Cardiff	E1850			•			
Gent	E1520			•			
Helsingborg	E1730			•			
Malaga	M166SL					•	
Roissy	M1941					•	
Seattle	M168L					•	
Product areas which c	cover all product lines	•			•	•	



Profile doors handles	Security door handles	Interior door handles	Fire resistant handles	Lift/slide door sets	Balcony door handles	Window handles	1st page of the series
		p. 68				•	p. 68
		p. 72, p. 204				•	p. 70
		p. 76-77				•	p. 74
		p. 78				•	p. 76
		p. 84				•	p. 82
		p. 88, p. 205				•	p. 86
		p. 92-93				•	p. 90
		p. 96				•	p. 94
		p. 206				•	p. 204
- 100		p. 100				•	p. 98
p. 106		p. 104-106				•	p. 102
		p. 207-208 p. 110				•	p. 205 p. 108
		p. 110				•	p. 106
		p. 114 p. 118					p. 112
		р. 110					ρ. 110
	Τ	p. 124-125	Т			•	p. 123
		p. 124-125 p. 128				•	p. 123
		p. 130-132, p. 212-213				•	p. 127
		p. 134				•	p. 133
		p. 214				•	p. 213
		p. 136, p. 215-216				•	p. 135
p. 139		p. 138-139				•	p. 137
jor vee		p. 142				•	p. 141
		p. 144					p. 143
		p. 146				•	p. 145
		p. 217-218				•	p. 217
		p. 219-220				•	p. 219
		p. 221-222				•	p. 221
		p. 148				•	p. 147
		p. 150-151				•	p. 149
		p. 154-157, p. 223-227	p. 158				p. 153
		p. 160					p. 159
		p. 162-163				•	p. 161
		p. 228				•	p. 227
		p. 166 p. 168				•	p. 161 p. 167
		p. 168				•	p. 167 p. 169
		p. 170 p. 172					p. 171
p. 178		p. 172				•	p. 171
ρ. 170		p. 174-177 p. 180-181				•	p. 179
		p. 184				-	p. 183
		p. 186-189					p. 100
	1	p. 100 100					J L
		p. 192				•	p. 192
		p. 193				•	p. 193
		p. 193				•	p. 193
		p. 193				•	p. 193
		p. 194 p. 194				•	p. 194 p. 194
		p. 195				•	p. 195
		p. 196				•	p. 196
		p. 197					p. 197

Finishes



Aluminium



F1 - silver

F4 - bronze



F1-2 - silver matt

F9 - steel



F1-2/F9-2 - silver matt/steel matt

F9-2 - steel matt



F1/F69 silver/stainless steel brushed



F2 champagne



F2-2 champagne matt

Stainless steel



F69 - brushed





Nylon



F5003M sapphire blue matt



F7016M gris anthracite matt



F9005M jack black mat



F9010M pure white matt

Brass



F41 brushed chrome



F41-R - brushed chrome - Resista®



F45-R - polished/ satin chrome -







F49 - polished chrome



F49-R - polished



F49/F9 - polished



F49/F69 - polishedbrushed





chrome - Resista®





F49-R/F98-R chrome/stainless steel polished chrome/matt . chrome - Resista®



F55 - traditional antiqua



F56 - silver antiqua



F65-R - nickel coloured, satin/polished-



F71/F49 - polished/ polished chrome



F72 - brushed







F73 - antique



F74-R - brass coloured, satin/polished



satin - Resista®

F75-R - brass co-F76 - earth loured, polished/ antiqua



F77-R - brass coloured, polished -

F72/F69 - brushed/ stainless steel brushed



F77-R/F49-R brass coloured, polished/polished chrome



- Resista®

polished/ brushed



F98-R - matt



chrome - Resista®



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